

PIBOMULTI

Standard

SWISS

MADE

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Standard

Têtes angulaires
Winkelköpfe
Angular heads

Multiplicateurs de vitesse
Schnellaufspindeln
Spindle speeders

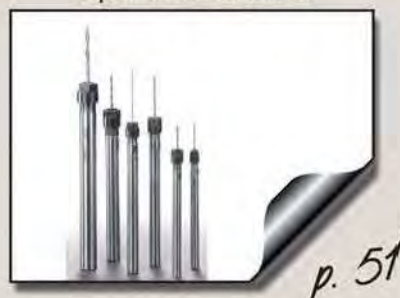
Têtes revolver
Revolverköpfe
Turret heads



Têtes multibroches
Mehrspindelköpfe
Multispindle heads

Rallonges de broches
Spindelverlängerungen
Spindle extensions

Tête à broches alternées
Köpfe mit abwechselnden Spindeln
Multi heads with alternating spindles



LES AVANTAGES PIBOMULTI - DIE PIBOMULTI VORTEILE PIBOMULTI ADVANTAGES

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PIBOMULTI est reconnu pour vous offrir un choix incomparable de têtes angulaires adaptées à tout type de machines qui vous permettront de résoudre vos problèmes d'usinage et qui vous apporteront des solutions efficaces, afin de réduire vos temps de production.

En effet, les têtes angulaires **PIBOMULTI** vous offriront la possibilité de fraiser, percer ou tarauder dans tous les angles et dans toutes les grandeurs. Elles sont efficaces pour contrer les usinages difficiles jugés impossibles. Les têtes angulaires **PIBOMULTI** sont adaptées à toutes les opérations d'usinage requises à la configuration de la pièce.

- à l'intérieur d'alésages ou de poches
- lors d'encombrements réduits
- accès difficilement atteignables
- éviter les serrages multiples

Les têtes angulaires standard ou spéciales **PIBOMULTI** sont des produits haut de gamme, livrables en tout type de cône ISO, HSK ou flasquées, avec une ou plusieurs sorties de broches adaptées aux outils et à la configuration de la pièce.

Elles sont rigides, compactes, légères, fiables et de grande longévité. Les têtes angulaires **PIBOMULTI** sont construites avec soins et usinées avec une grande précision, parfois conçues aux limites de la faisabilité, montées avec :

- des roulements de broche à contact oblique ou à rouleaux coniques de précision, selon cas et utilisation
- des engrenages hélicoïdaux de précision en acier de haute résistance, cémentés, trempés et rectifiés ou rodés
- elles peuvent vous offrir un arrosage central à 50 bars
- elles sont graissées à vie ou en option lubrifiées par air/huile vous permettant de plus grande vitesse de rotation ainsi qu'une grande longévité.

*De la conception à la réalisation !
Vom Entwurf bis zur Verwirklichung !
From design to realisation !*

PIBOMULTI ist führend in der Produktion von Winkelköpfen und besonders bekannt durch seine grosse Produktpalette. Die **PIBOMULTI**-Winkelköpfe steigern erheblich den Automatisierungsgrad der Produktionsmaschinen und reduzieren somit im gleichen Masse die Produktionszeiten. So z.B. wenn durch sie Mehrfachaufspannungen vermieden oder die Bearbeitungsprobleme erst lösbar werden.

Die Winkelköpfe sind universell einsetzbar. In unterschiedlichsten Grössen und in allen Winkellagen wird mit ihnen gebohrt, gefräst, ausgedreht, gewindegeschnitten usw. In Sonderausführungen können sie der Form des Werkstückes angepasst werden und können so Bearbeitungsoperationen erfüllen die zunächst als unmöglich erschienen. Solche Einsatzfälle sind :

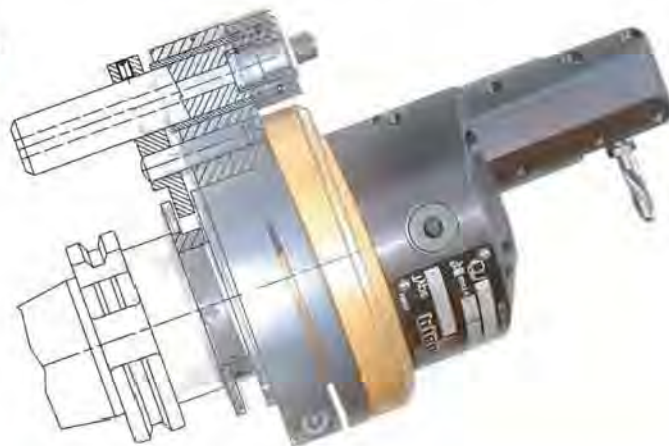
- in engen Bohrungen oder Taschen,
- schmalen Bearbeitungsfenstern
- kollisionsträchtigen Vorrichtungssituationen

Die **PIBOMULTI** - Winkelköpfe, in Standard- wie in Sonderausführung, sind Produkte höchster Qualität. Sie sind für alle Maschinenschnittstellen lieferbar : alle Steilkegelarten, Hohlchaftkegel oder Anflanschlösungen. Die Abtriebsspindeln können für alle gängigen Werkzeugaufnahmesysteme ausgelegt sein : Spannzangen, Weldon, Whistle Notch, HSK, ABS, Capto usw. bis hin zu Sonderaufnahmen nach Kundenzeichnung. Grundsätzlich können die Winkelköpfe mit einer oder mehreren Abtriebsspindeln versehen sein.

Allgemein zeichnen sich die **PIBOMULTI** - Winkelköpfe durch ihre Steifigkeit, Kompaktheit, Zuverlässigkeit und lange Lebensdauer aus. Ein kleiner Nebenaspekt ist das gefällige Design. Unsere Konstrukteure gehen in der Entwicklung bis an die Grenze des technisch machbaren, welches in der Produktion durch höchste Präzision und Sorgfalt realisiert wird. Einige technische Merkmale sind:

- Schrägschulter-Spindellager oder Schrägrollenlager höchster Qualität
- Helikoidal-Winkelgetriebe aus hochfestem Stahl, gehärtet, geschliffen, geläppt und oberflächenbeschichtet
- Schmierung als Dauerfettschmierung, Oelnebschmierung oder Oel-Luft-Schmierung, entsprechend der Einsatzbestimmung
- Innere Kühlmittelzuführung bis zu 50 bar Druck (optional)

Anwender, rund um den Globus, vertrauen täglich **PIBOMULTI**-Winkelköpfen.



PIBOMULTI angle heads are recognized worldwide for bringing effective solutions to manufacturing problems, reducing production time, and for their adaptability to any type of machine.

The variety of choices among **PIBOMULTI** angle heads makes possible milling, drilling or tapping at every angle and in every size, effectively handling manufacturing situations often considered impossible. **PIBOMULTI** heads can be designed to

- Operate inside bores or pockets
- Reach areas with difficult access or small clearances
- Reduce multiple set-ups of parts

Whether standard or special, **PIBOMULTI** angle heads are available in any type of shank, ISO, HSK or flanged, with one or several spindle outputs adapted to tools and to the configuration of the work piece.

PIBOMULTI angle heads are rigid, compact, light, reliable and engineered for long life. **PIBOMULTI** designs and manufactures all its products with care and precision, often successfully pushing the limits of engineering feasibility. Angle head features include:

- Spindle bearings with angular contact or precision conical roller bearings, according to the application to be performed
- Precision, steel helical bevel gears are surface-treated, hardened and ground, providing high resistance to wear
- Thru-tool coolant up to 50 bar pressure is available
- Lubrication via permanent grease pack or air-oil mist for higher RPM capability and longer life.

SOMMAIRE - ZUSAMMENFASSUNG - SUMMARY

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Cône ISO + HSK

Tête équerre à pince pour percer fraiser et tarauder
Winkelkopf mit Zangen zum Bohren, Fräsen und Gewindeschneiden
Angular head with collets for drilling, milling and tapping

CEP 08 L1 - CEP 08 L2	4
CEP 10 L1 - CEP 10 L2	4
CEP 13 L1 - CEP 13 L2	5
CEP 16 L1 - CEP 16 L2	6
CEP 20 L1 - CEP 20 L2	7
CEP 26 L1 - CEP 26 L2	8

Tête équerre à pince à multiplication pour percer fraiser et tarauder
Winkelkopf mit Uebersetzung und Zangen zum Bohren,
Fräsen und Gewindeschneiden
Angular head with collets with ratio for drilling, milling and tapping

CMP 10 L1 - CMP 10 L2	9
CMP 16 L1 - CMP 16 L2	9
CMP 10X5 L1 - CMP 10X5 L2	10

Tête équerre de sciage
Winkelkopf zum Sägen
Sawing angular head

CEF 16/22/27/32	10
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Tête équerre à cône
Winkelkopf mit Steilkegel
Angular head with shank

CEC 30 L1 - CEC 30 L2	11
CEC 40 L1 - CEC 40 L2	12
FEC 30	13
FEC 40	13
CEC 50	14
FEC 50	14

Tête équerre réglable à pince pour percer et fraiser
Einstellbarer Winkelkopf mit Zangen zum Bohren und Fräsen
Adjustable angular head with collets for drilling and milling

CTAR 07	15
CTAR 10	15
CTAR 13	16
CTAR 16	16
FTAR 16	17
CTAR 20	17
FTAR 20	17
CTAR 25	18
FTAR 25	18

Tête angulaire réglable à cône
Einstellbarer Winkelkopf mit Steilkegel
Adjustable angular head with shank

CTAR 40 / CTARH 40	19
FTAR 40 / FTARH 40	19
FTAR 40 - 2.5 / FTARH 40 - 2.5	20
CTARH 50 - 20 / CTARH 50 - 20 - 2 ..	21
FTARH 50 - 20 / FTARH 50 - 20 - 2 ..	21
FTARH 50 - 14	22

Cône ISO + HSK

Tête pour usiner dans les alésages
Kopf für die Bearbeitung in Bohrungen
Head for machining inside of bores

CDP 02 L1 / L2 / etc	23
CDP 03 L1 / L2 / etc	24
CDP 04 L1 / L2 / etc	25
CDP 041 L1 / L2 / etc	26
CDP 05 L1 / L2 / etc	27
CDP 06 L1 / L2 / etc	28
CDP 07 L1 / L2 / etc	29
CDP 08 L1 / L2 / etc	29
CDP 10 L1 / L2 / etc	30
CDP 13 L1 / L2 / etc	30

VDI

Tête pour tour
Kopf für Drehmaschine
Head for lathe

TTAR 07	31
TTAR 10	31
TTAR 13	32
TDC 03 L1 / L2	32
TTE 10 X 5	33
TDP 02/03/04/05/06	34
TDP 07/08/10	34

PROGRAM CHIRON / PROGRAM AEROSPACE

ARROSAGE / KÜHLMITTEL / COOLANT

TETES SPECIALES / SONDERKÖPFE / SPECIAL HEADS ...

OUTILS TOURNANTS / ANGETRIEBENE WERKZEUGE

DRIVEN TOOLHOLDERS FOR CNC LATHES

INFORMATIONS TECHNIQUES

TECHNISCHE INFORMATIONEN

TECHNICAL INFORMATION

INDEXION / INDEXIERUNG / LOCATION DEVICE

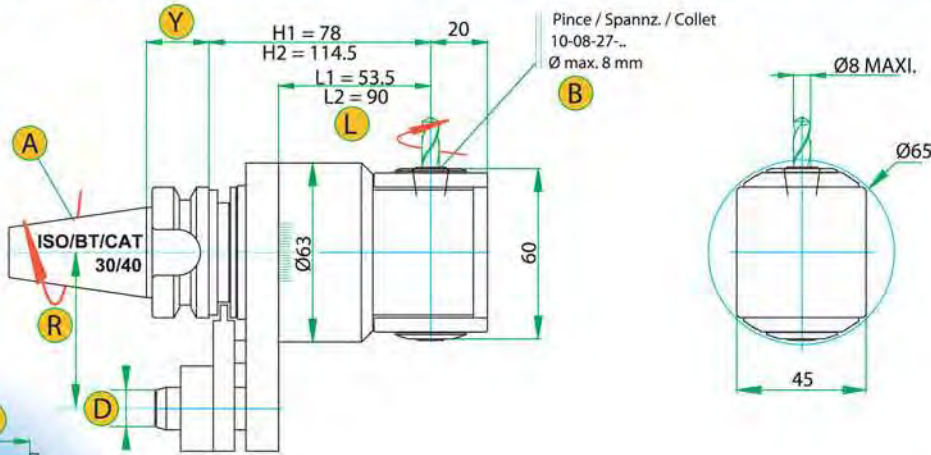


CEP 08 L1 - CEP 08 L2

7'000 rpm

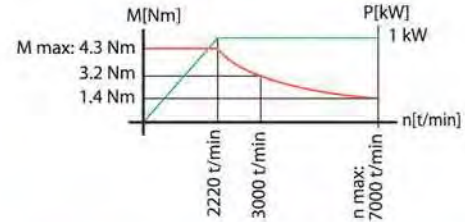
SPECIAL : 10 000 rpm

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	kW	Nm		
7000 t/min u/min rpm	1.0 kW	4.3 Nm	1 à 1	≈ 1.5 à 3 kg



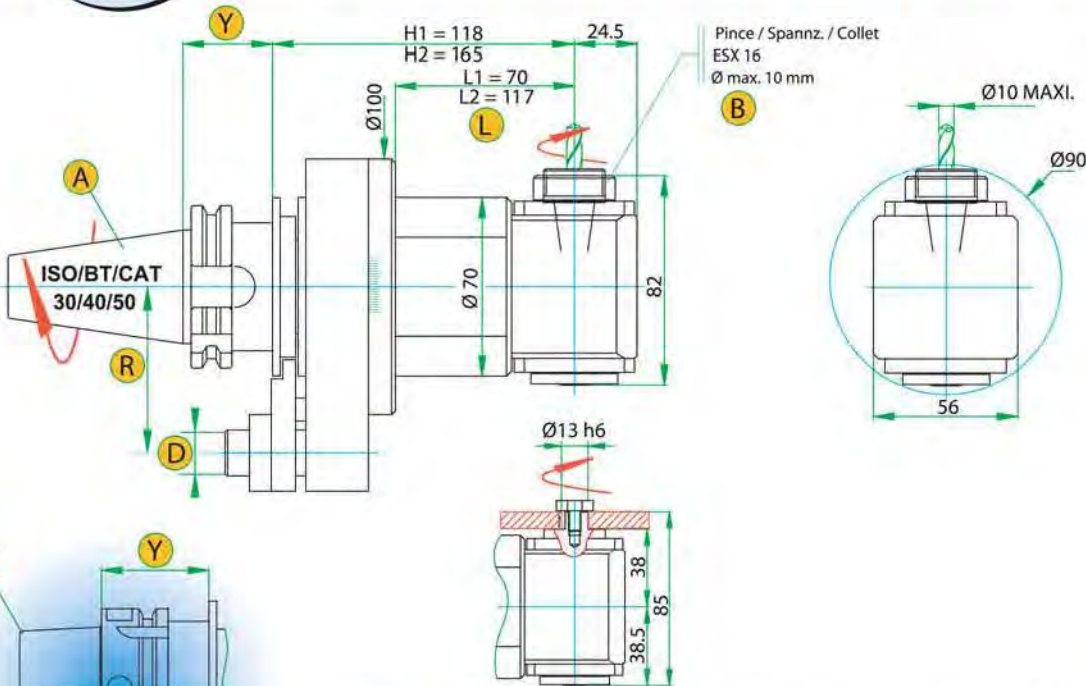
HSK 40/50/63



CEP 10 L1 - CEP 10 L2

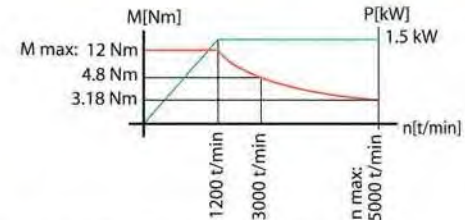
5'000 rpm

SPECIAL : 7 000 rpm



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	kW	Nm		
5000 t/min u/min rpm	1.5 kW	12 Nm	1 à 1	≈ 5.5 à 9 kg



HSK 63/80

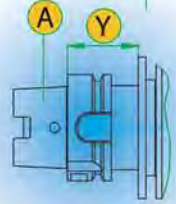
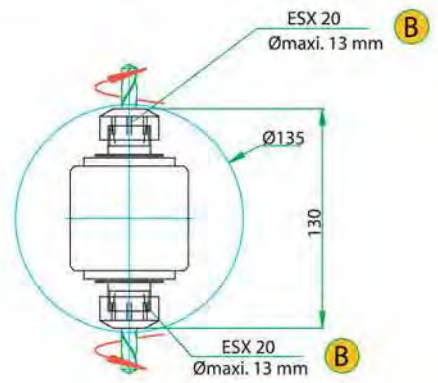
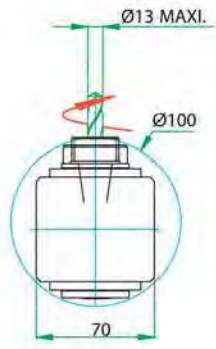
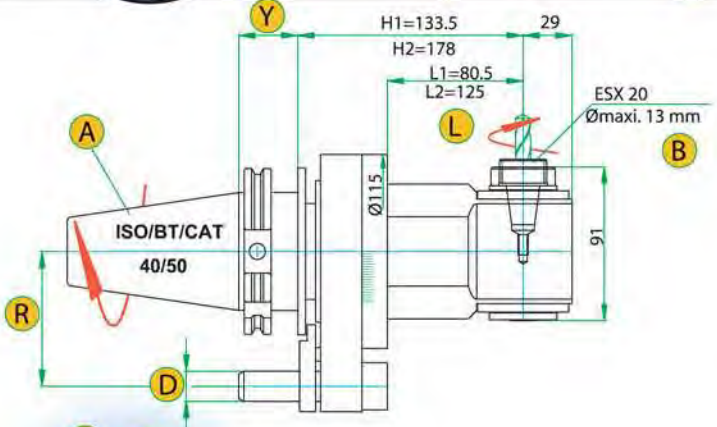
SWISS MADE

**Ø13 / M8
MAXI.**

CEP 13 L1 - CEP 13 L2

4'500 rpm
SPECIAL : 6 000 rpm

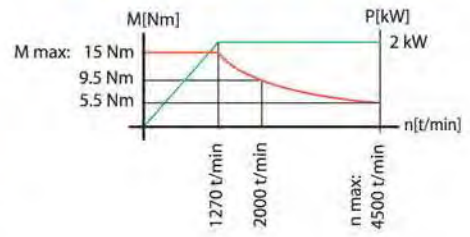
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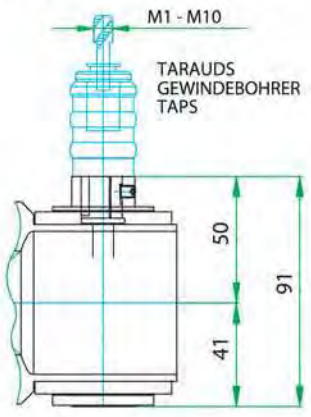
HSK 63/100

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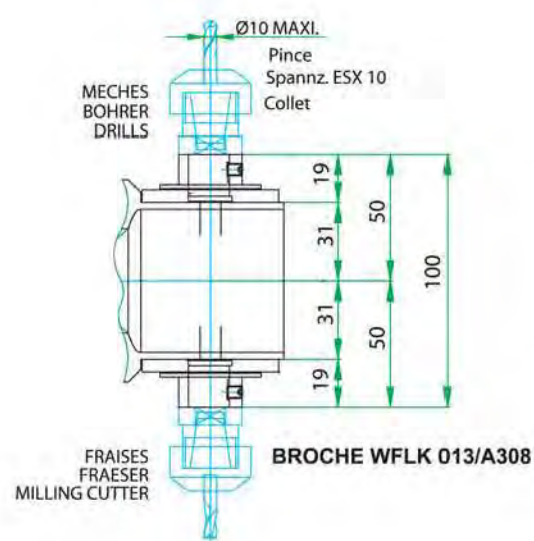
	kW	Nm		
4500 t/min u/min rpm	2.0 kW	15 Nm	1 à 1	> 6 à 10 kg



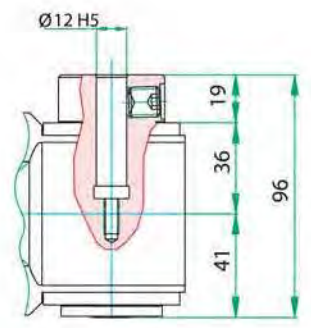
BROCHE WFLK 013/A308



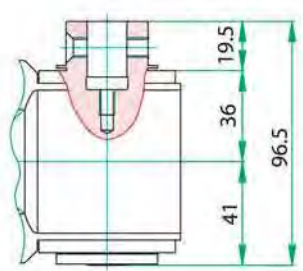
BROCHE WFLK 013/A308



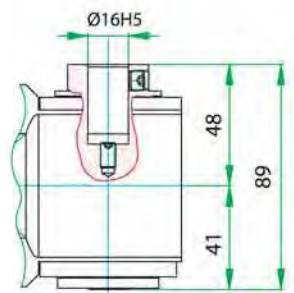
WHISTLE NOTCH DIN 1835-E



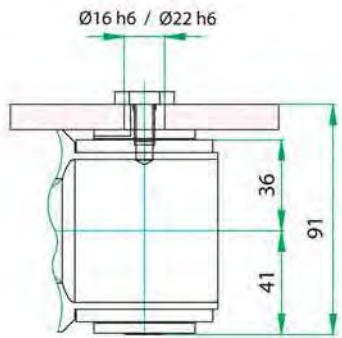
ABS 32



Cyl. Ø16



Cyl. Ø16 OU Cyl. Ø22



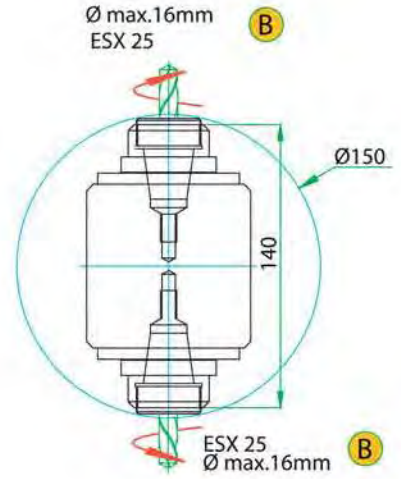
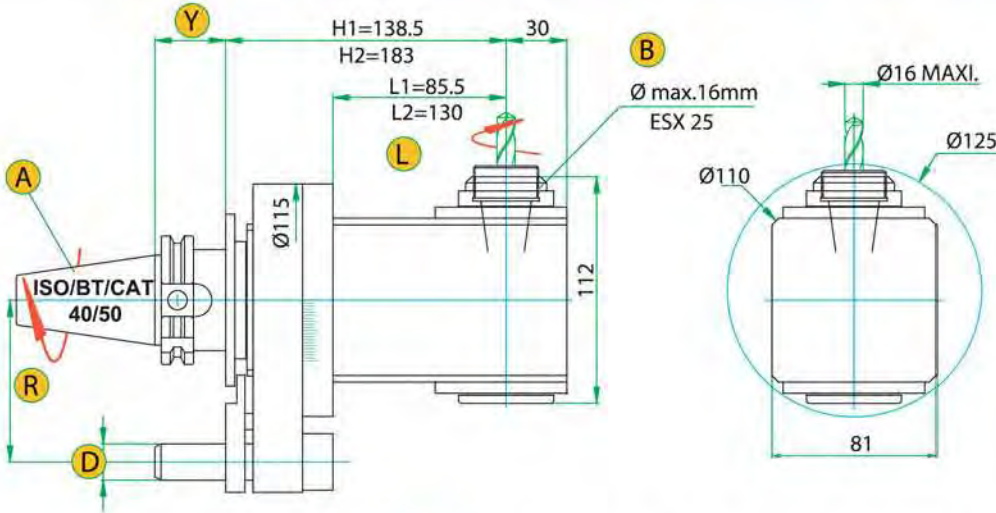


CEP 16 L1 - CEP 16 L2

4'500 rpm

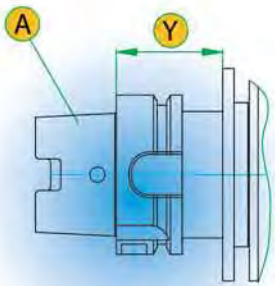
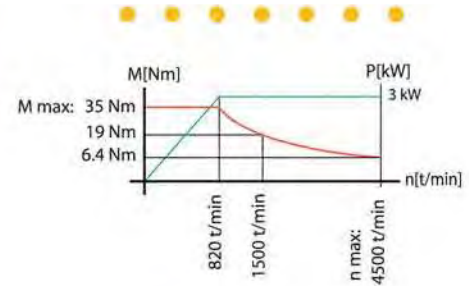
SPECIAL : 5 500 rpm

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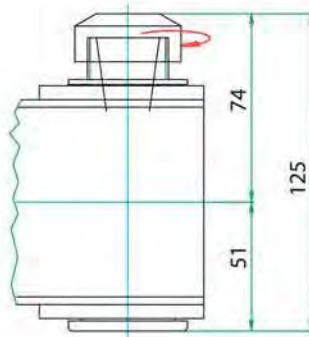
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	kW	Nm		kg
4500 t/min w/min rpm	3.0 kW	35 Nm	1 à 1	≈ 6.5 à 11 kg

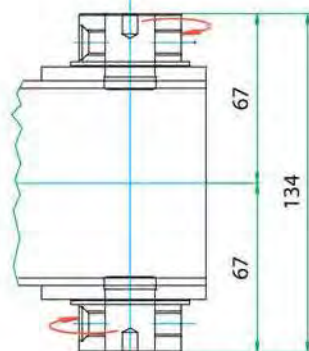


HSK 63/100

ESX 25
Ø MAX 16 mm



ABS 40



ABS 40



CEP 16 HSK



CEP 20 L1

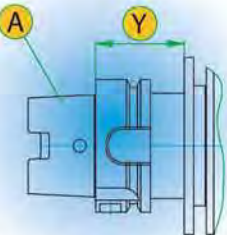
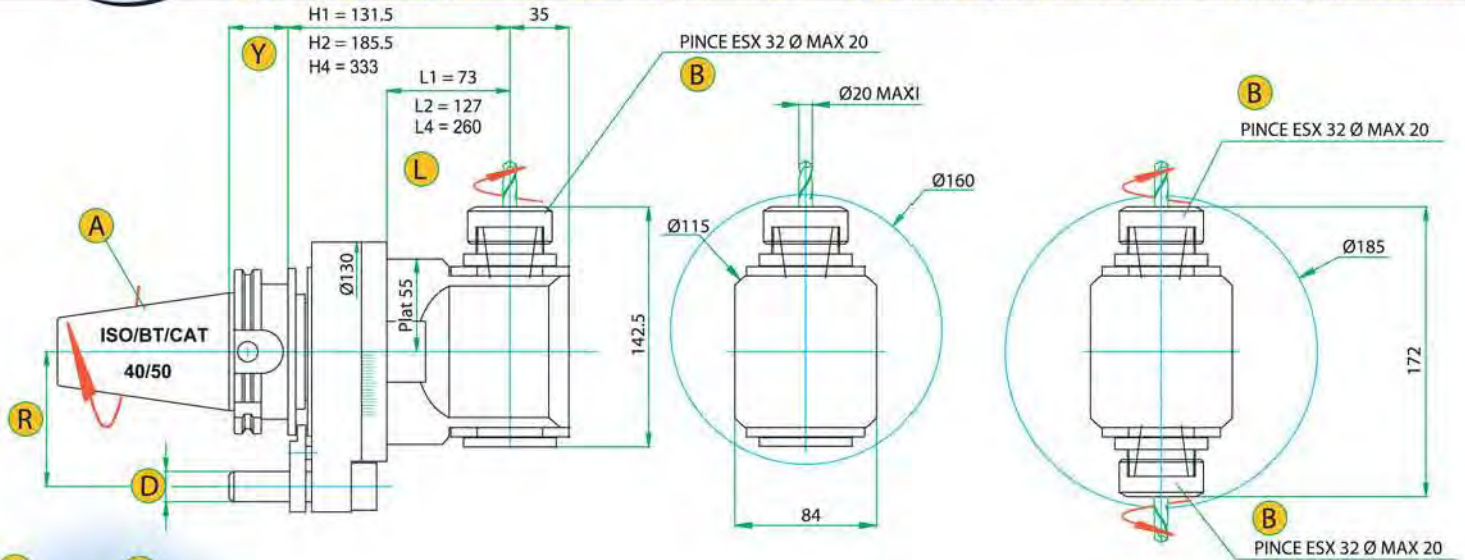


CEP 20 L1 - CEP 20 L2 - CEP 20 L4

3'700 rpm

SPECIAL : 5 000 rpm

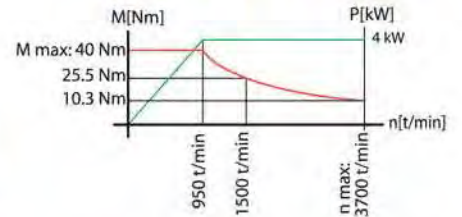
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HSK 63/80/100

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	kW	Nm		
3700 t/min u/min rpm	4.0 kW	40 Nm	1 à 1	9 à 13 kg



HSK40 MAPAL 64, 120.5, 56.5	BROCHE WELDON 20 Ø52, Ø20H5, 36.5, 107, 143.5	ABS 50 Ø50.4, 36, 107, 143	1 BROCHE	
 25.5, 101, 152, 25.5	 Ø52, 41.5, 101, 184, 41.5, Ø52	 Ø50.4, 36, 101, 173, 36, Ø50.4		2 BROCHES
 Ø55, W16-20-58A, W14-20-58A, W12-20-58A, OU, W10-20-58B, W08-20-58B, W06-20-58B, 27, 107, 134	BROCHE CM 2 6.5, 107, 113.5	ABS 25 19, 106.5, 167		
BROCHE CYL. Ø22 OU BROCHE CYL. Ø32 Ø22h6 OU Ø32h6 107, 138.5	BROCHE KM 40 Ø48, 34, 107, 141	ABS 50 36.5, 106.5, 167		

*Autres broches sur demande
Andere Spindeln auf Anfrage
Another spindle on request*

Porte outil de perçage, fraisage et taraudage
Werkzeughalter zum Bohren, Fräsen und Gewindeschneiden
Tool-holder for drilling, milling and tapping

WFLK 115/A308

FRAISES FRAESER MILLING CUTTER
MECHES BOHRER DRILLS
TARAUDS GEWINDEBOHRER TAPS

Ø16 MAXI ESX 25, M3 - M12, Ø35, 11.5, 50.5, 56.5, 118.5, 174, 11.5, 101, 11.5

FRAISES FRAESER MILLING CUTTER
MECHES BOHRER DRILLS
TARAUDS GEWINDEBOHRER TAPS

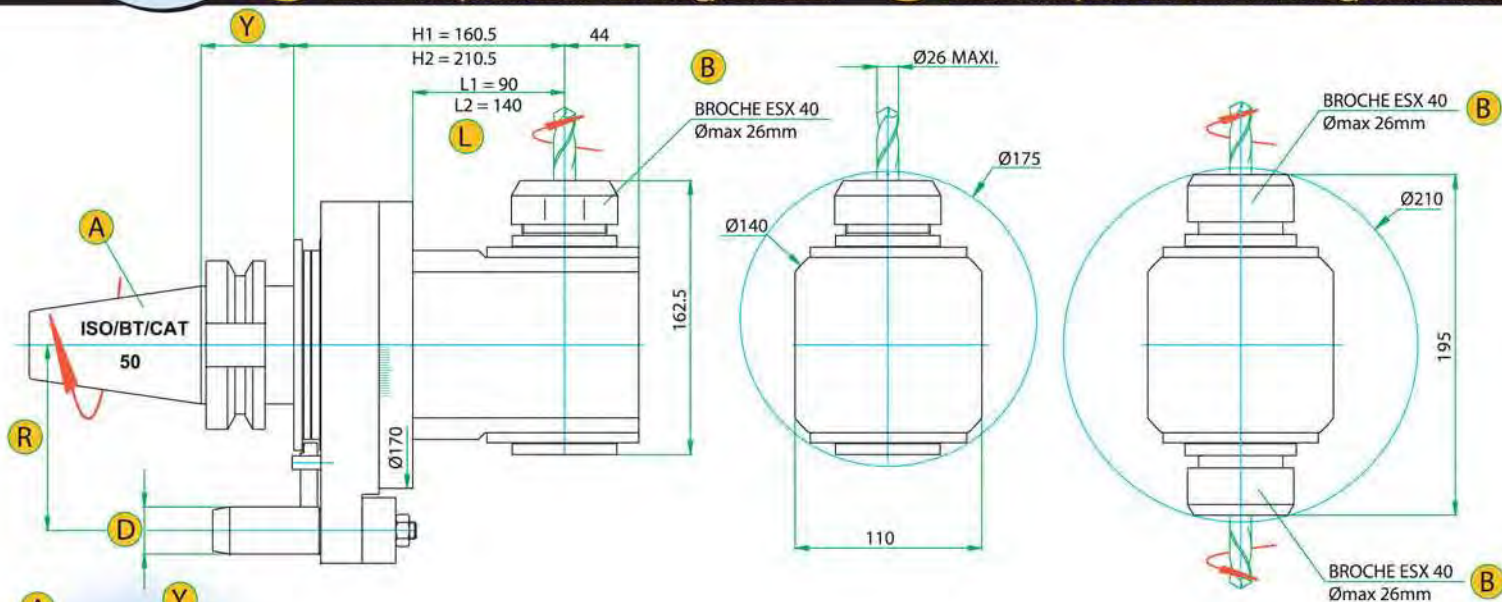


CEP 26 L1 - CEP 26 L2

3'000 rpm

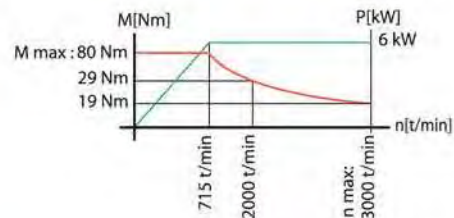
SPECIAL : 4 000 rpm

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	kW	Nm		kg
3000 t/min u/min rpm	6.0 kW	80 Nm	1 à 1	≥ 13 à 18 kg



HSK 100

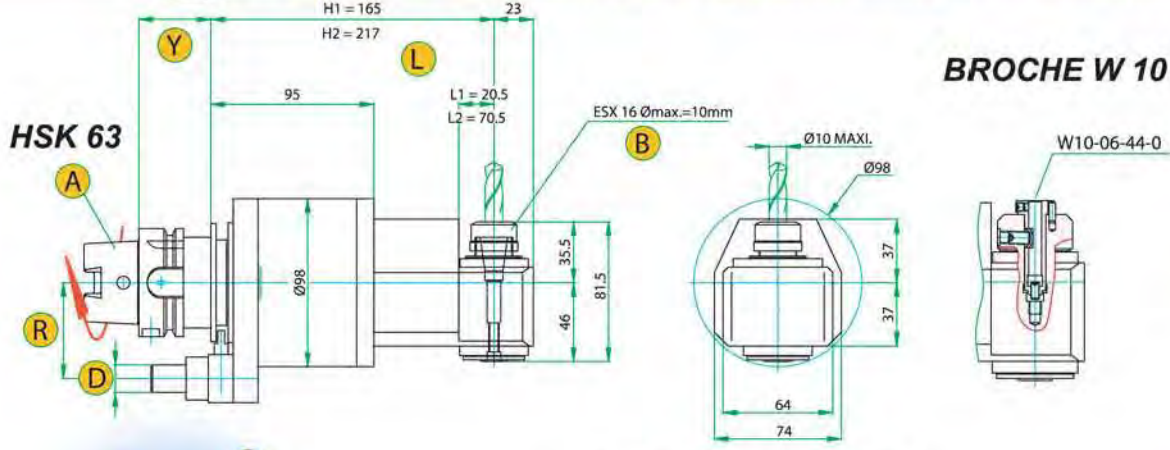
<p>WFLK 225</p> <p>MECHES BOHRER DRILLS</p> <p>Ø20 MAXI ESX 32</p>	<p>Broche 2 sorties WFLK 225</p>	<p>BROCHE ABS 40</p>	<p>ABS 63</p>	<p>ABS 63</p>
<p>BROCHE CYL 22</p>	<p>BROCHE CYL 22</p>	<p>BROCHE CYL 40</p>	<p>CM3</p>	<p>BROCHE CK6 - MVS63-36</p>
<p>WELDON Ø 25</p>	<p>WELDON Ø25</p>	<p>WELDON Ø32</p>	<p>CAPTO-4</p>	<p>Autres broches sur demande Andere Spindeln auf Anfrage Another spindle on request</p>



CMP 10 L1 - CMP 10 L2

10'000 rpm

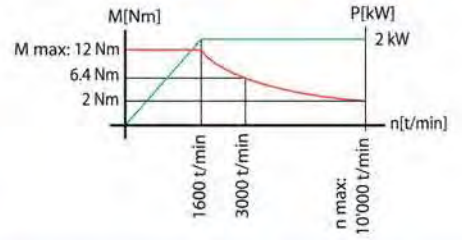
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AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

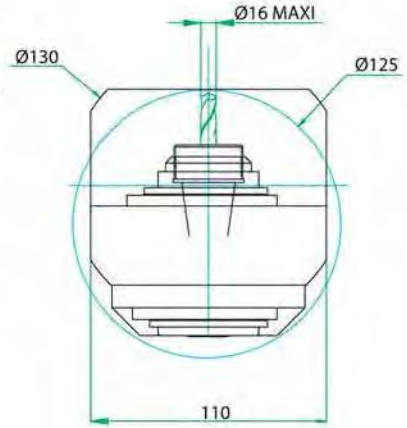
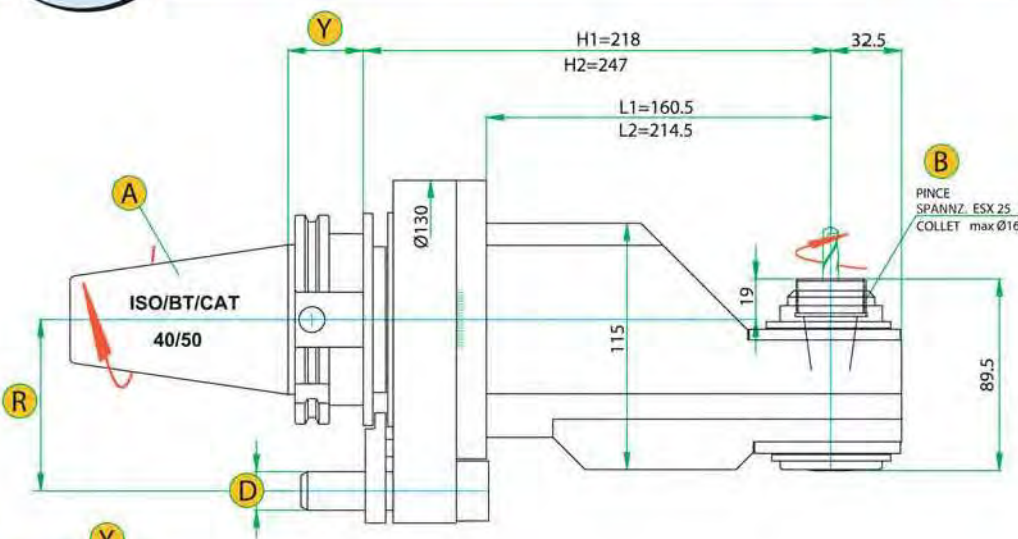
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BROCHE SPINDEL SPINDLE	kW	Nm		kg
10000 t/min u/min rpm	2.0 kW	12 Nm	1 à 2.22	≈ 5 à 6 kg



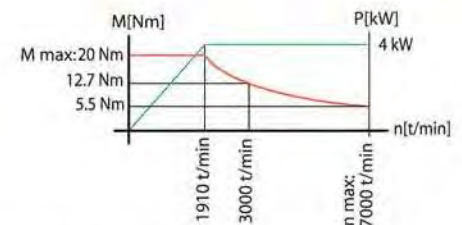
CMP 16 L1 - CMP 16 L2

7'000 rpm



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BROCHE SPINDEL SPINDLE	kW	Nm		kg
7000 t/min u/min rpm	4.0 kW	20 Nm	1 à 2	≈ 15 à 17 kg



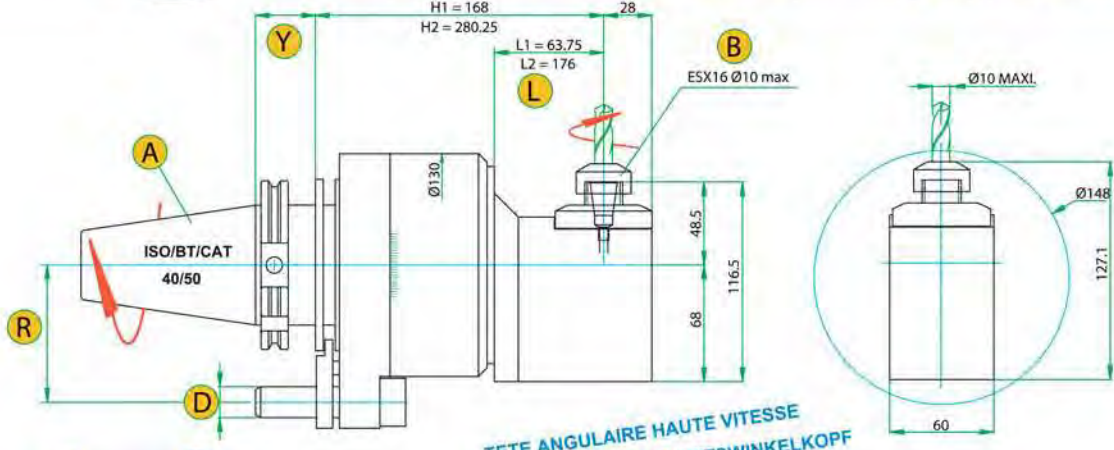
HSK 63/80/100



CMP 10X5 L1 - CMP 10X5 L2

18'000 rpm

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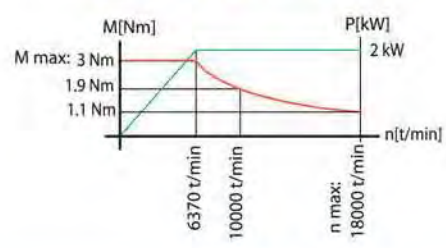


TETE ANGULAIRE HAUTE VITESSE
HOCHGESCHWINDIGKEITSWINKELKOPF
HIGH SPEED ANGULAR HEAD



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BROCHE SPINDEL SPINDLE	kW	Nm		kg
18000 t/min u/min rpm	2.0 kW	3.0 Nm	1 à 5	~ 8.5 à 12 kg

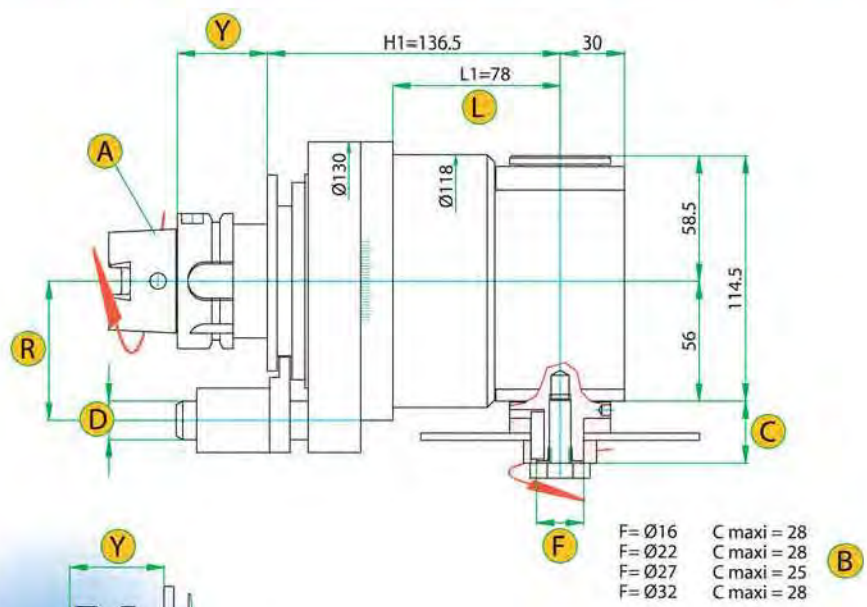


HSK 63/80/100

TETE DE SCIAGE SÄGEKOPF SAWING HEAD

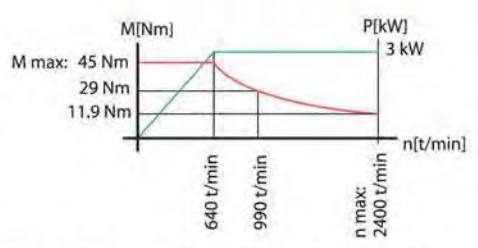
CEF 16/22/27/32

2'400 rpm



voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		kg
2400 t/min u/min rpm	3.0 kW	45 Nm	1 à 0.74	~ 6 à 6.5 kg

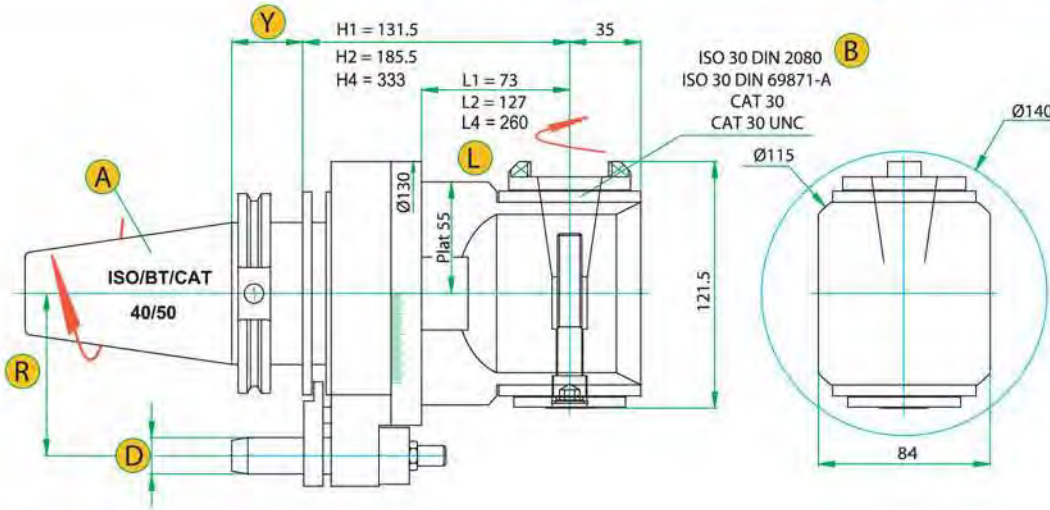


CEC 30 L1 - CEC 30 L2 - CEC 30 L4

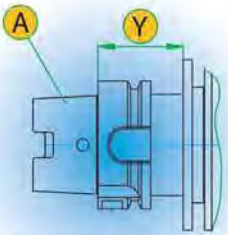
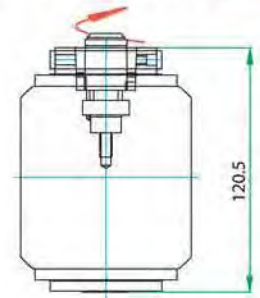
3'700 rpm

SPECIAL : 5 000 rpm

Internet : www.pibomulti.com mail : info@pibomulti.com USA Internet : www.pibomulti-na.com mail : info@pibomulti-na.com

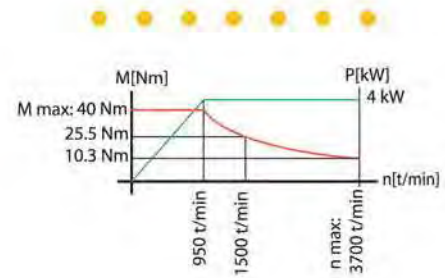


HSK 40 MAPAL

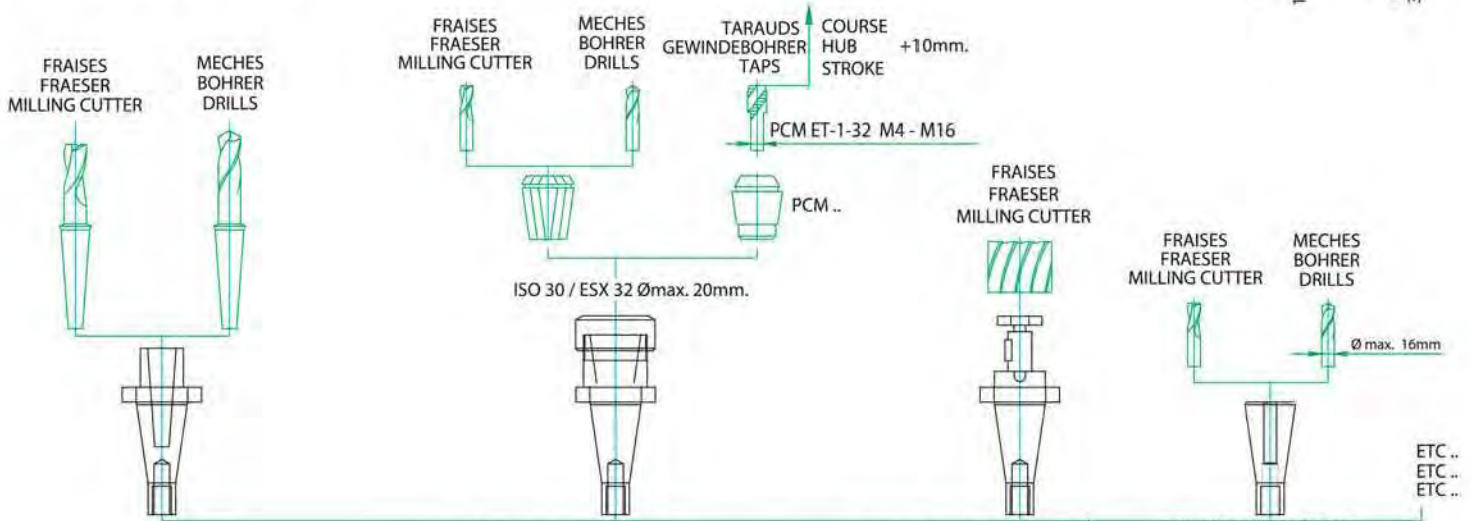


voir page / siehe Seite / see page 39-40

	kW	Nm		
3700 t/min u/min rpm	4.0 kW	40 Nm	1 à 1	≈ 9 à 13 kg



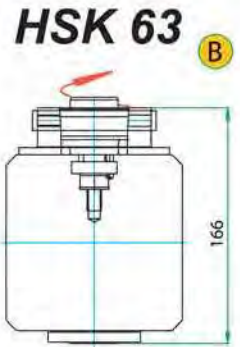
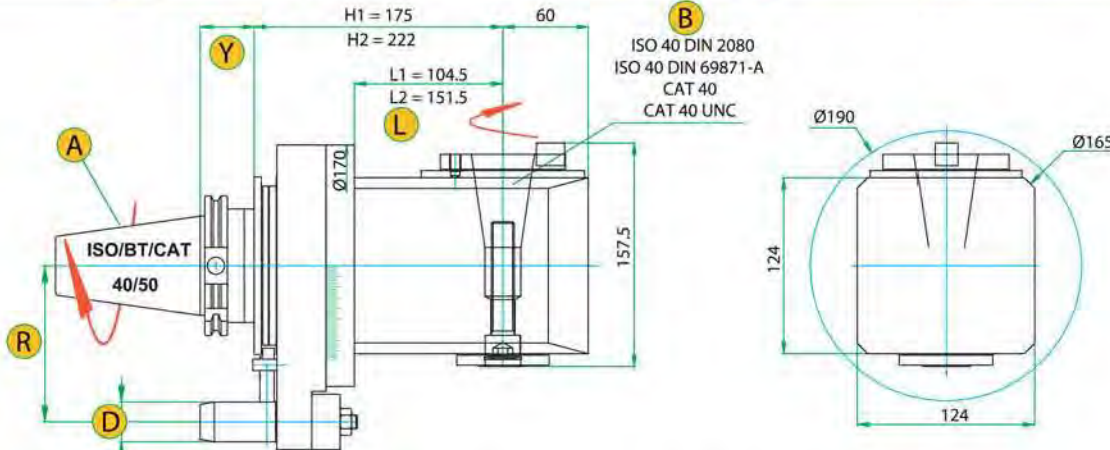
HSK 63/80/100



CEC 40 L1 - CEC 40 L2

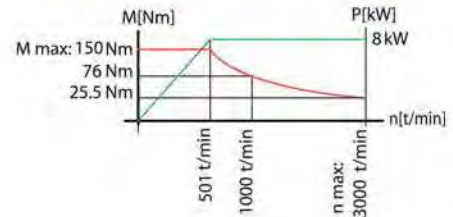
3'000 rpm

internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com

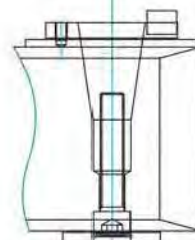
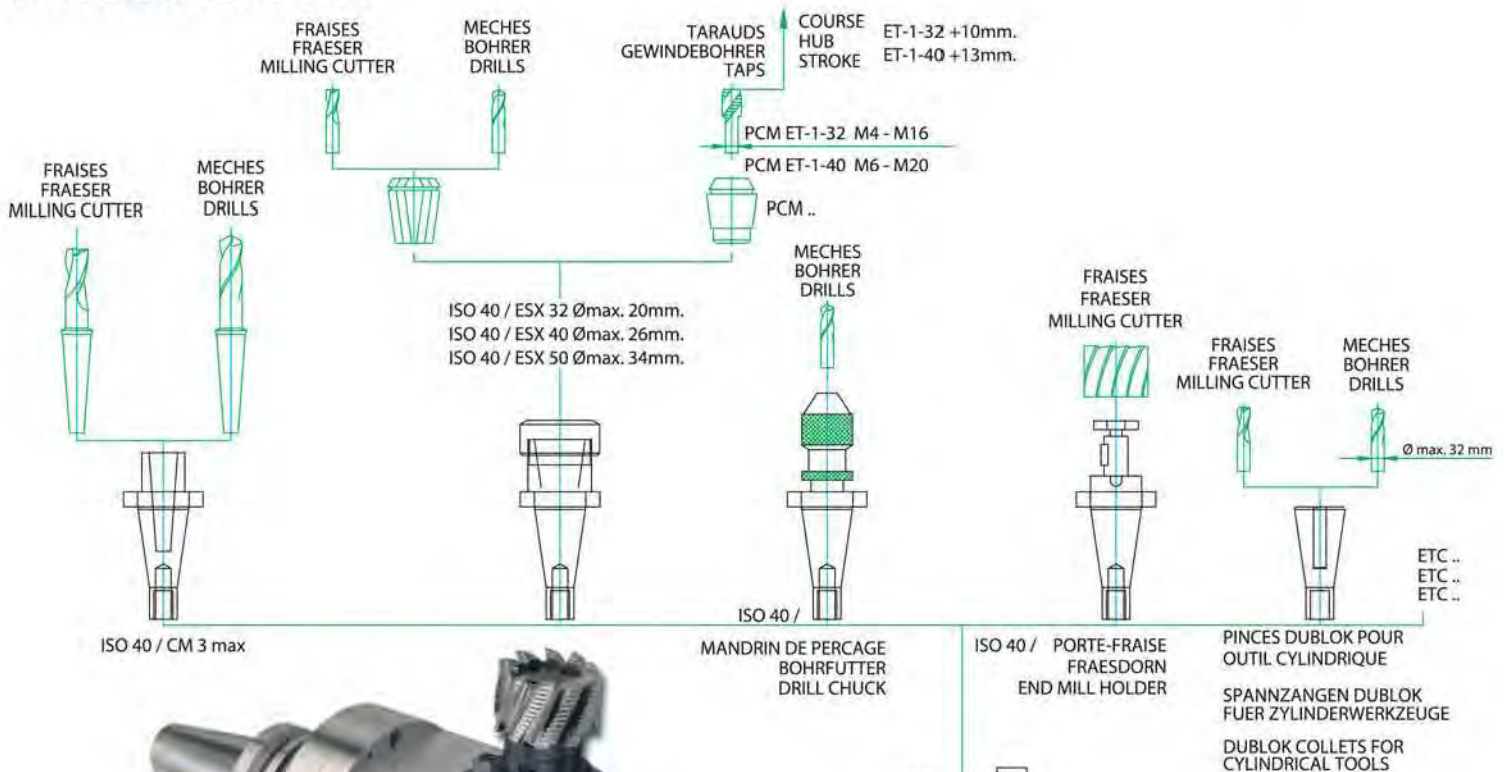


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	kW	Nm		
3000 t/min u/min rpm	8.0 kW	150 Nm	1 à 1	≈ 20 à 25 kg



HSK 80/100/125



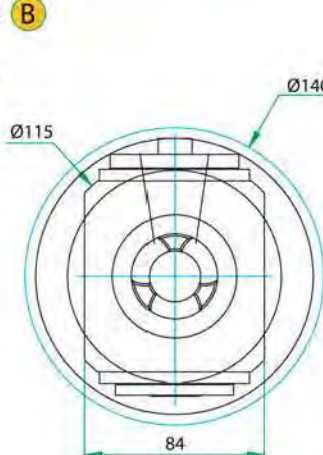
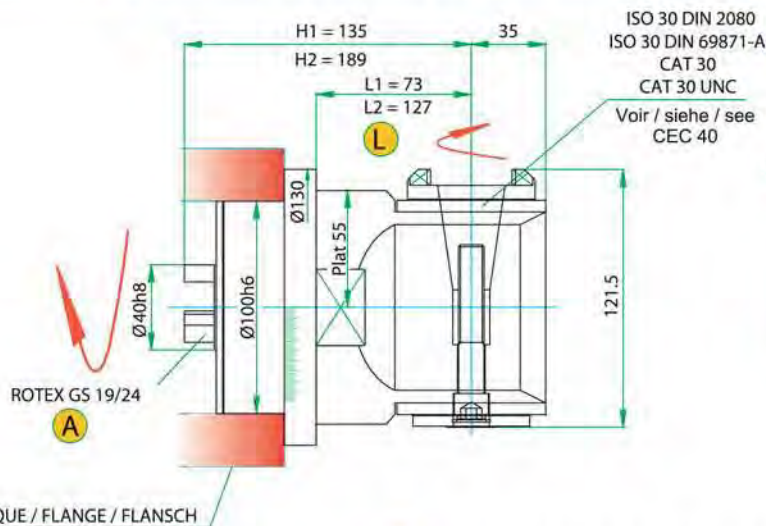
FLASQUE
FLANGE
FLANSCH

FEC 30

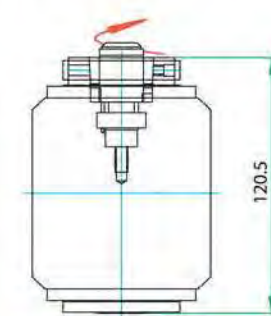
3'700 rpm

SPECIAL : 5 000 rpm

internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com

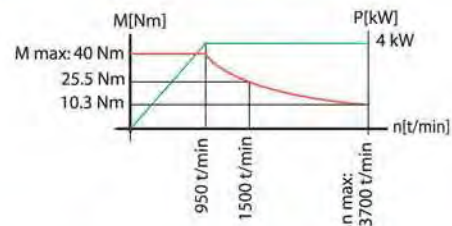


HSK40 MAPAL



voir page / siehe Seite / see page 39-40

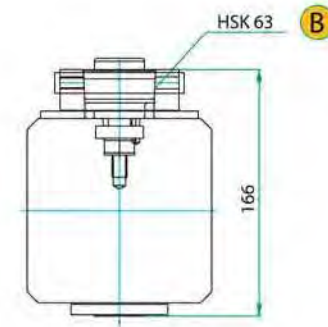
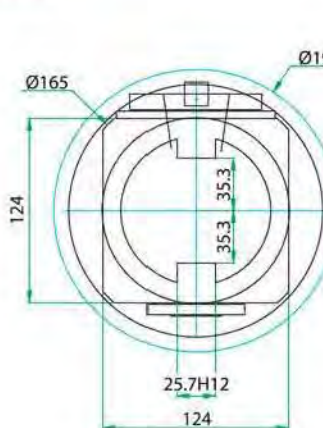
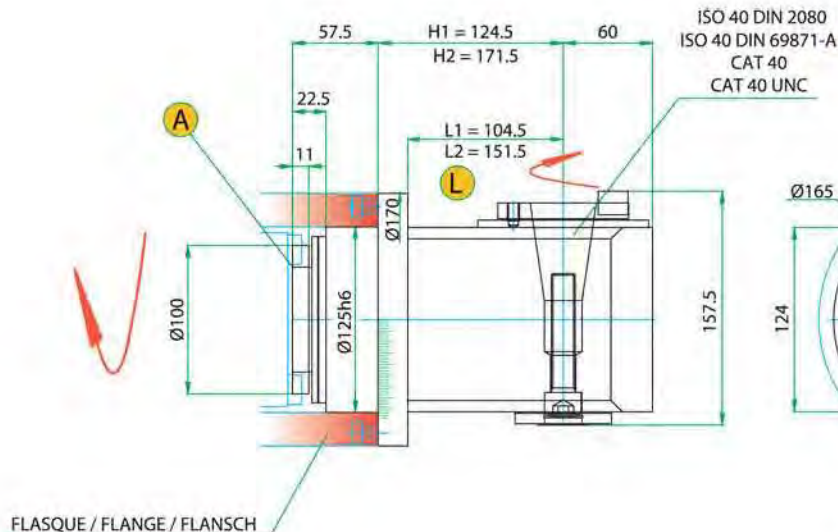
	kW	Nm		kg
3700 t/min w/min rpm	4.0 kW	40 Nm	1 à 1	≈ 9 à 13 kg



FLASQUE
FLANGE
FLANSCH

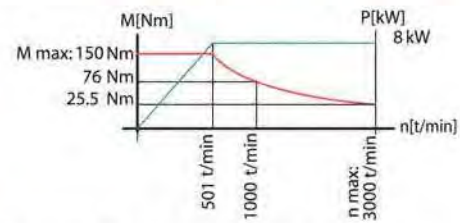
FEC 40

3'000 rpm



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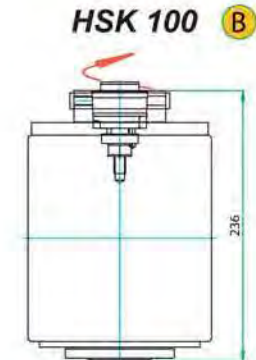
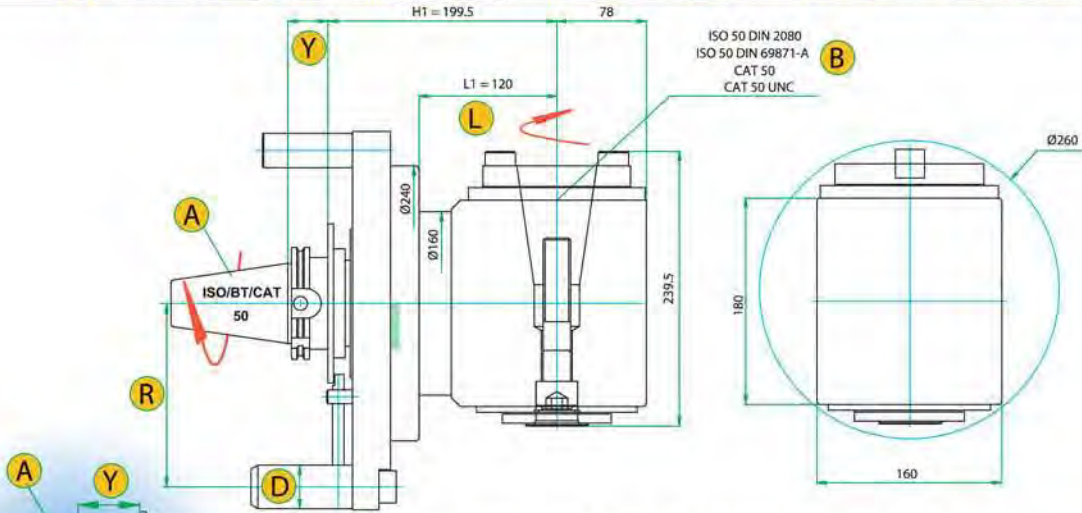
	kW	Nm		kg
3000 t/min w/min rpm	8.0 kW	150 Nm	1 à 1	≈ 20 à 25 kg



CEC 50

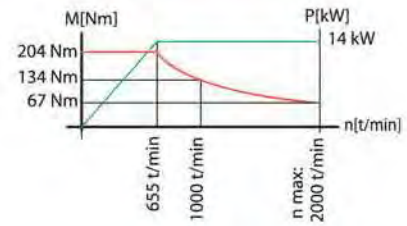
2'000 rpm

CH internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com



voir page / siehe Seite / see page 39-40

	kW	Nm		kg
2000 t/min u/min rpm	14 kW *	204 Nm *	1 à 1	> 50 kg



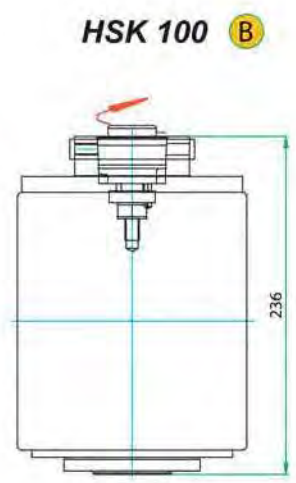
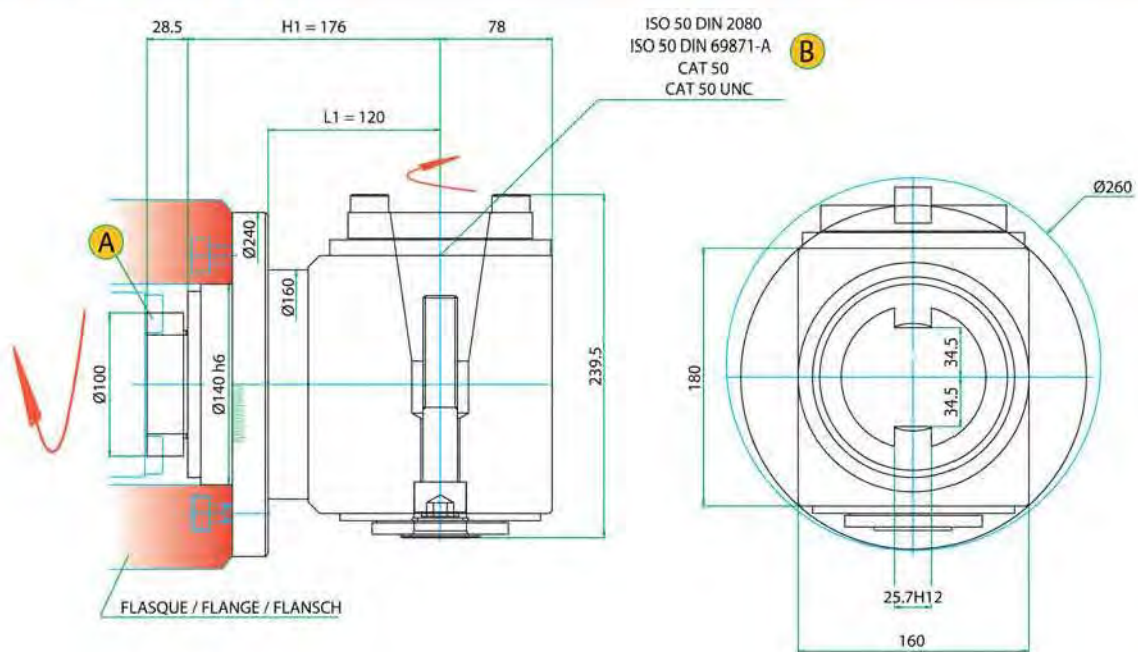
HSK 100/125

* Sur demande, avec porte-broche CTAR 50-20, voir page 21
Auf Anfrage mit Spindelhalter CTAR 50-20, siehe Seite 21
On request with spindle holder CTAR 50-20, see page 21

FLASQUE FLANGE FLANSCH

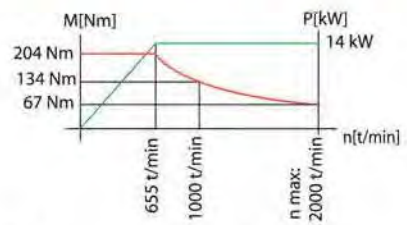
FEC 50

2'000 rpm



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	kW	Nm		kg
2000 t/min u/min rpm	14 kW	204 Nm	1 à 1	> 50 kg

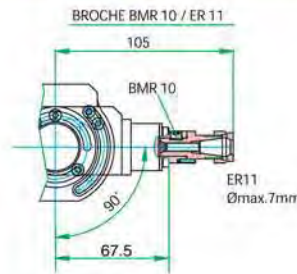
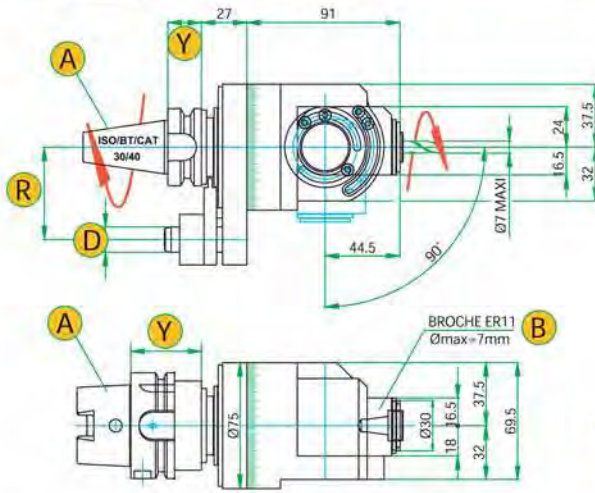




CTAR 07

10'000 rpm

internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com



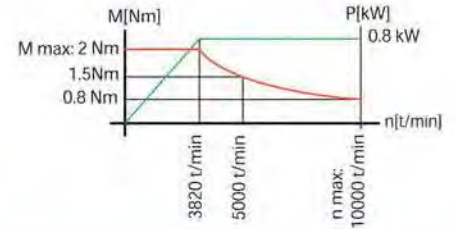
**A CHANGEMENT RAPIDE
SCHNELLWECHSEL
QUICK CHANGE**

HSK 40/50/63

voir page / siehe Seite / see page 39-40

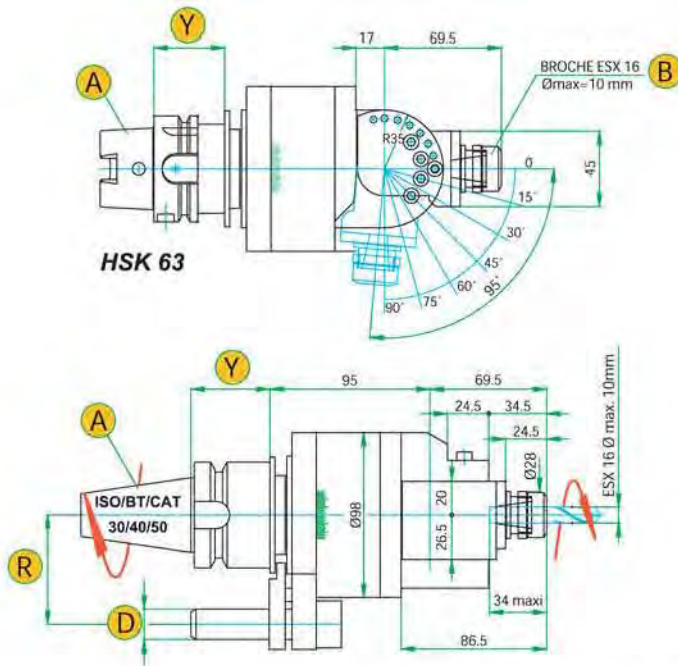
AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

BROCHE SPINDEL SPINDLE	kW	Nm		
10000 t/min u/min rpm	0.8 kW	2 Nm	1 à 3.2	≈ 3 à 4 kg

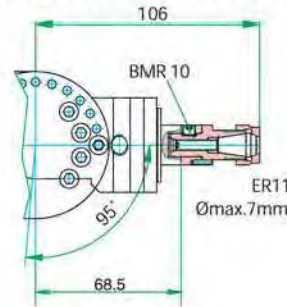


CTAR10

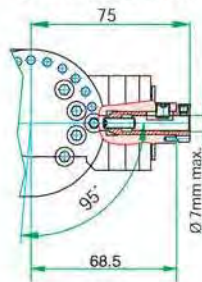
7'000 rpm



BROCHE BMR 10 / ER 11



BROCHE BMR 10
DOUILLE W07-11-38

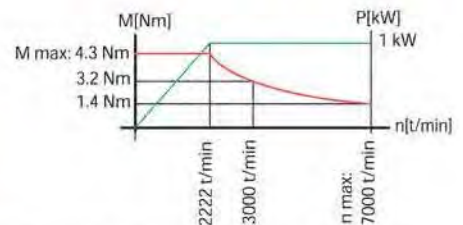


**A CHANGEMENT RAPIDE
SCHNELLWECHSEL
QUICK CHANGE**

AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		
7000 t/min u/min rpm	1.0 kW	4.3 Nm	1 à 2	≈ 6.5 à 7.5 kg



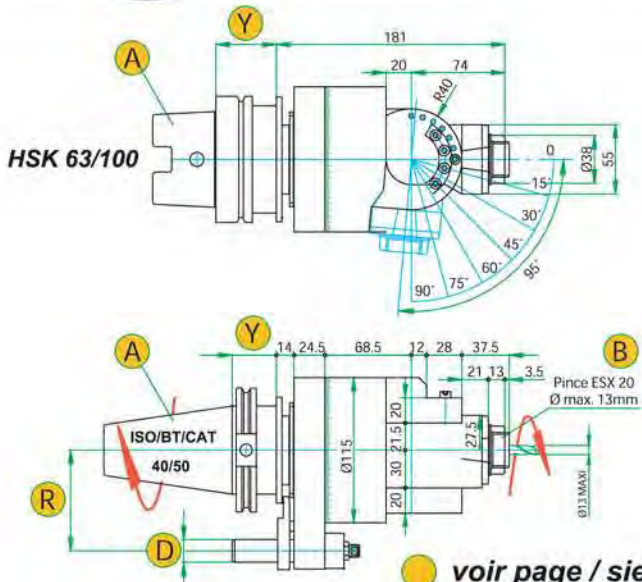


CTAR 13

5'000 rpm

SPECIAL : 6 000 rpm

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BMR 30 / ESX 20 Ø Max. 13 mm

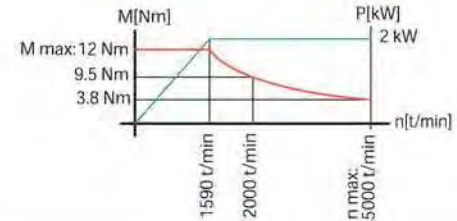


A CHANGEMENT RAPIDE
SCHNELLWECHSEL
QUICK CHANGE

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AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

BROCHE SPINDEL SPINDLE	kW	Nm		kg
5000 t/min u/min rpm	2.0 kW	12 Nm	1 à 1.6	~ 12 à 14 kg

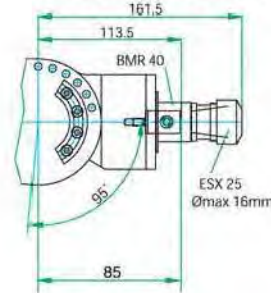
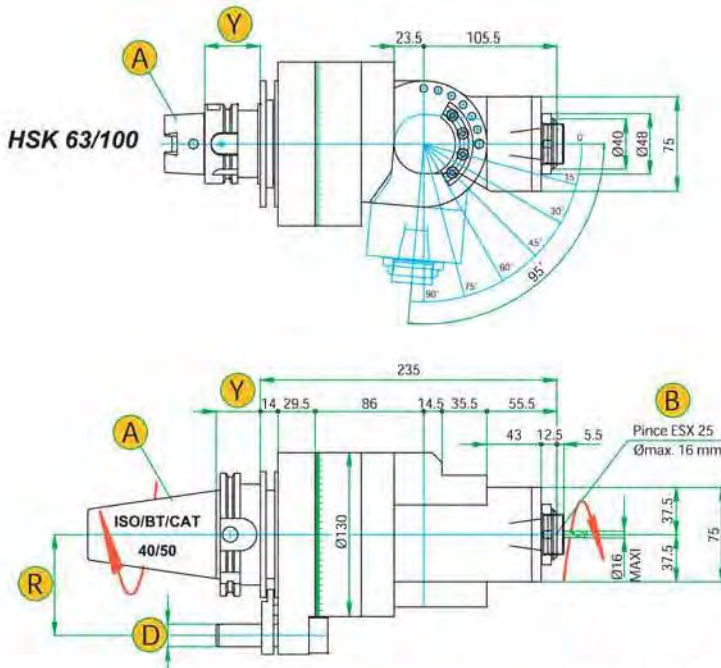


CTAR 16

4'500 rpm

SPECIAL : 5 500 rpm

BMR 40 / ESX 25 Ø Max. 16 mm

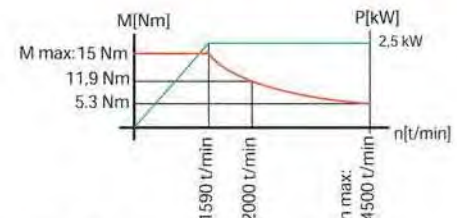


A CHANGEMENT RAPIDE
SCHNELLWECHSEL
QUICK CHANGE

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AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

BROCHE SPINDEL SPINDLE	kW	Nm		kg
4500 t/min u/min rpm	2.5 kW	15 Nm	1 à 1.39	~ 17 kg





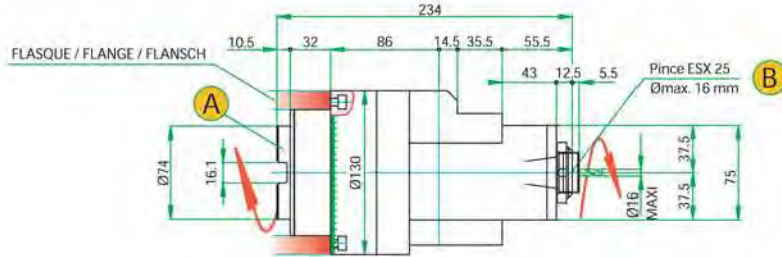
FLASQUE
FLANGE
FLANSCH

FTAR 16

4'500 rpm

SPECIAL : 5 500 rpm

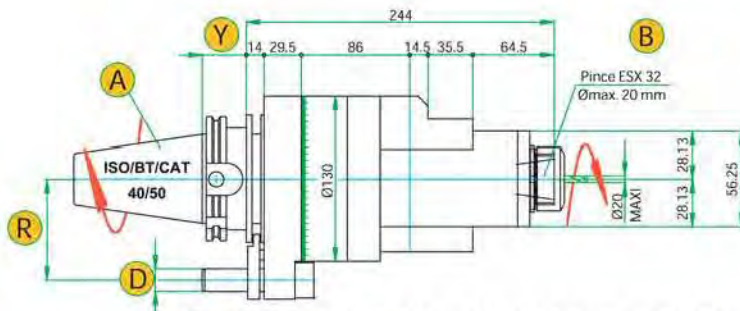
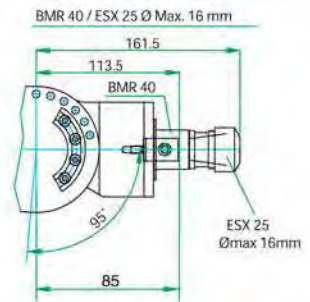
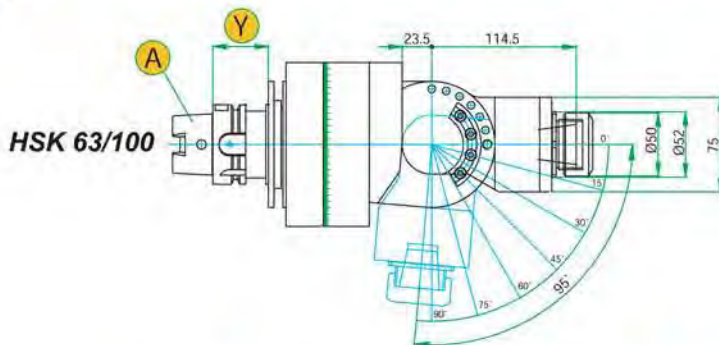
CH internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com



CTAR 20

4'500 rpm

SPECIAL : 5 500 rpm

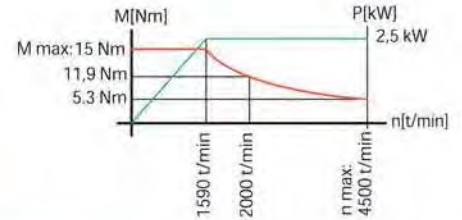


A CHANGEMENT RAPIDE
SCHNELLWECHSEL
QUICK CHANGE

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AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

BROCHE SPINDEL SPINDLE	kW	Nm		kg
4500 t/min w/min rpm	2.5 kW	15 Nm	1 à 1.39	17 kg

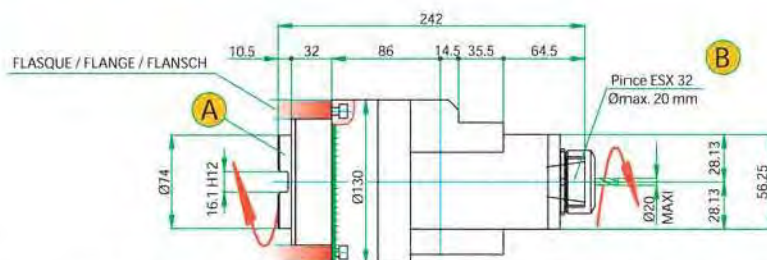


FLASQUE
FLANGE
FLANSCH

FTAR 20

4'500 rpm

SPECIAL : 5 500 rpm

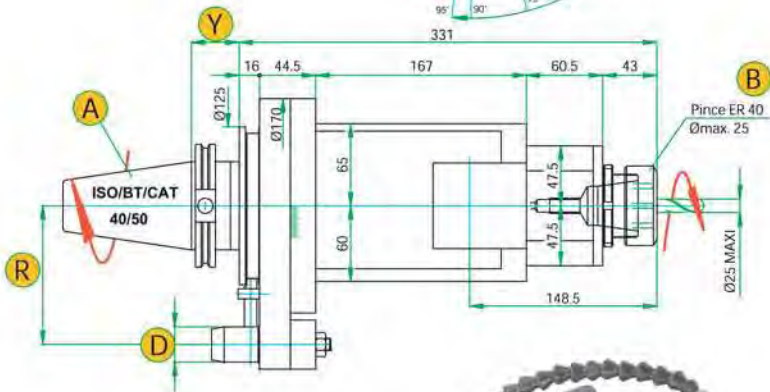
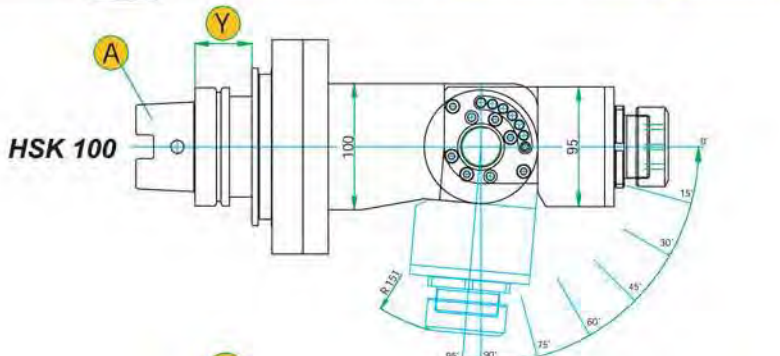




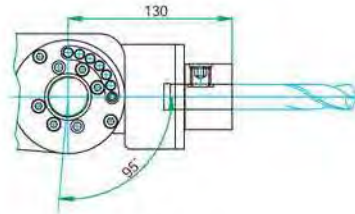
CTAR 25

3'000 rpm

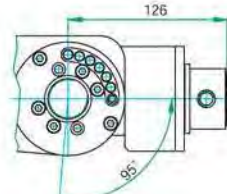
internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com



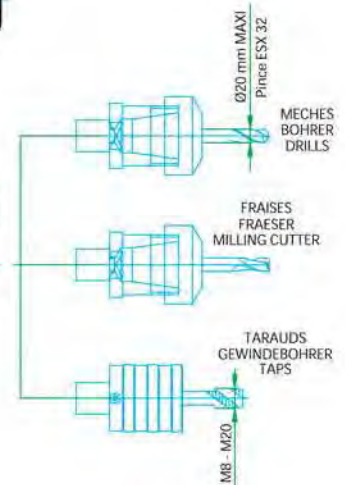
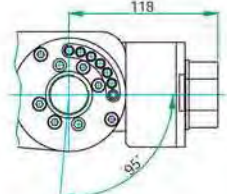
WELDON 20



KM 40



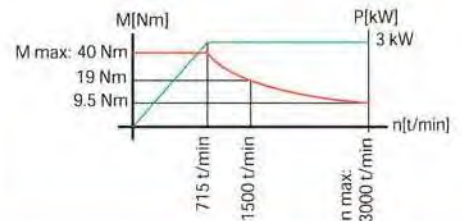
WFLK 225



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AUTRE BROCHE SUR DEMANDE
ANDERE SPINDELN AUF ANFRAGE
ANOTHER SPINDLE ON REQUEST

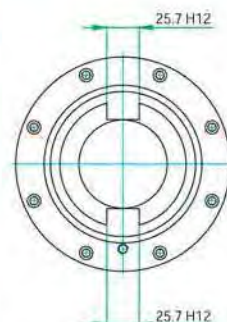
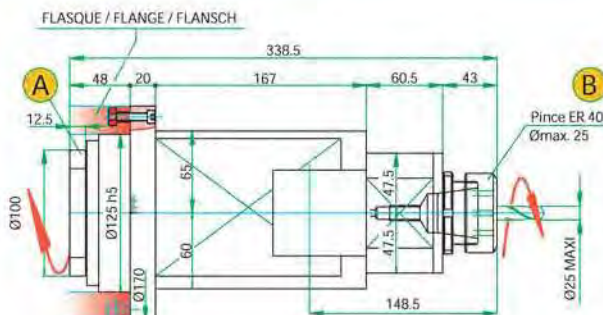
BROCHE SPINDEL SPINDLE	kW	Nm		
3000 t/min ω/min rpm	3.0 kW	40 Nm	1 à 1	≈ 30 à 33 kg



FLASQUE FLANGE FLANSCH

FTAR 25

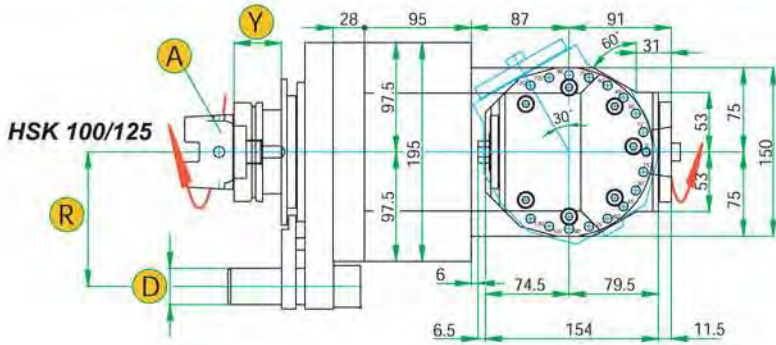
3'000 rpm



CTAR 40 / CTARH 40

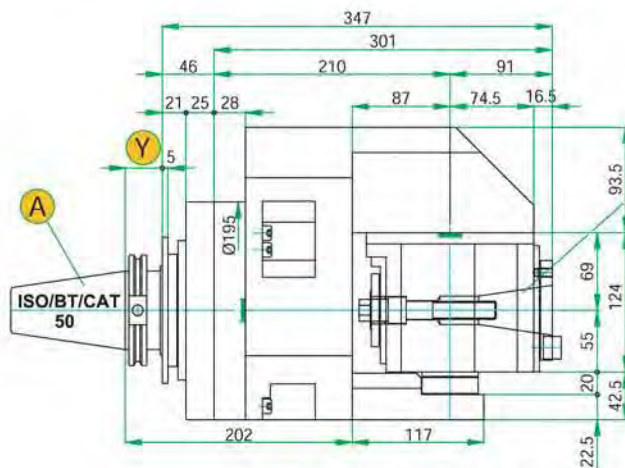
3'000 rpm

CH internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com



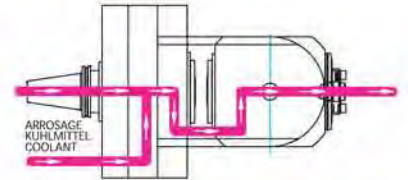
CTAR 40
 GOUPILLE D'INDEXION PAS 15°
 INDEXIERUNGSTIFT TEILUNG 15°
 LOCATION PIN THREAD 15°

CTARH 40
 DENTURE HIRTH 360° PAS 2.5°
 HIRTH-VERZÄHNUNG 360° TEILUNG 2.5°
 HIRTH-COUPLING 360° THREAD 2.5°



B
 ISO 40 DIN 2080
 ISO 40 DIN 69871-A
 BT 40
 CAT 40
 CAT 40 UNC

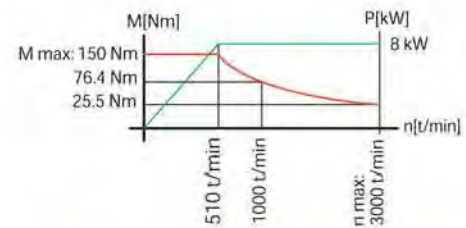
HSK 63 SUR DEMANDE
 AUF ANFRAGE - ON REQUEST



ARROSAGE CENTRAL
 INNERE KÜHLMITTELZUFUHR
 COOLANT THROUGH CENTRE

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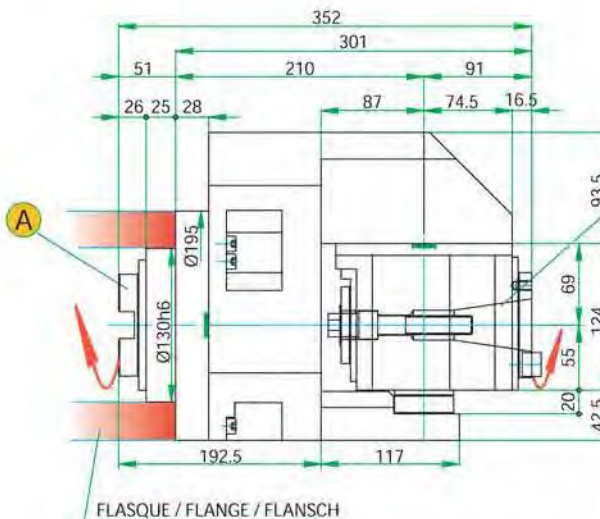
BROCHE SPINDEL SPINDLE	kW	Nm		
3000 t/min w/min rpm	8.0 kW	150 Nm	1 à 1.5	≈ 45 kg



FLASQUE
 FLANGE
 FLANSCH

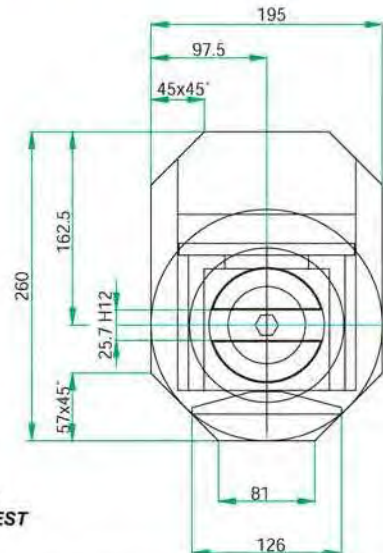
FTAR 40 / FTARH 40

3'000 rpm



B
 ISO 40 DIN 2080
 ISO 40 DIN 69871-A
 BT 40
 CAT 40
 CAT 40 UNC

HSK 63 SUR DEMANDE
 AUF ANFRAGE - ON REQUEST

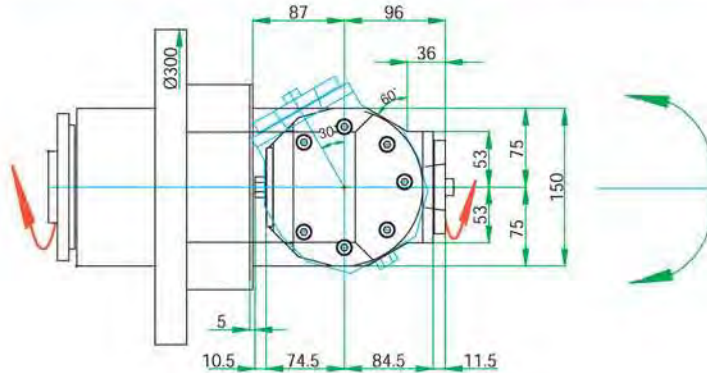


FTAR 40 - 2.5 / FTARH 40 - 2.5

4'500 rpm

CH internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com

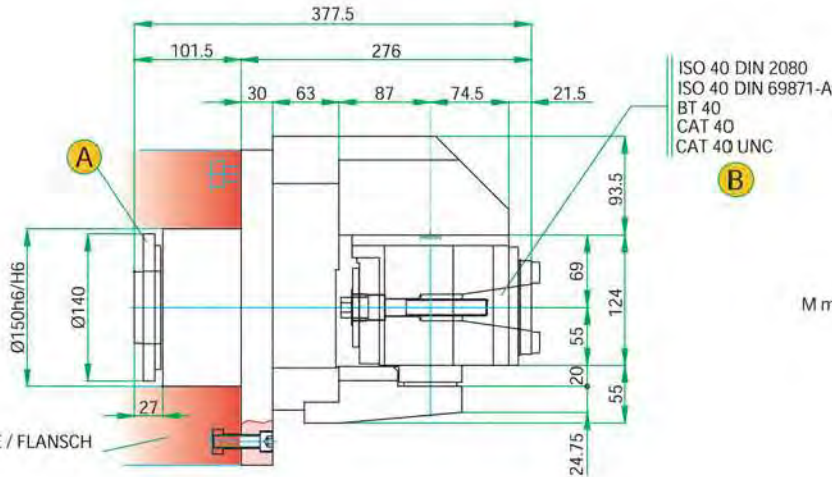
Voir / siehe / see
CTAR 40



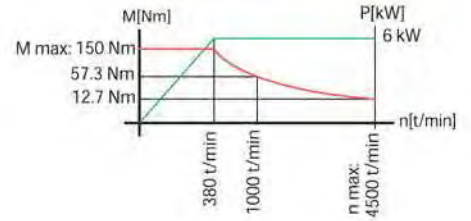
CTAR 40
GOUPILLE D'INDEXION PAS 15°
INDEXIERUNGSTIFT TEILUNG 15°
LOCATION PIN THREAD 15°

$\pm 120^\circ$ OU

CTARH 40
DENTURE HIRTH 360° PAS 2.5°
HIRTH-VERZÄHNUNG 360° TEILUNG 2.5°
HIRTH-COUPLING 360° THREAD 2.5°

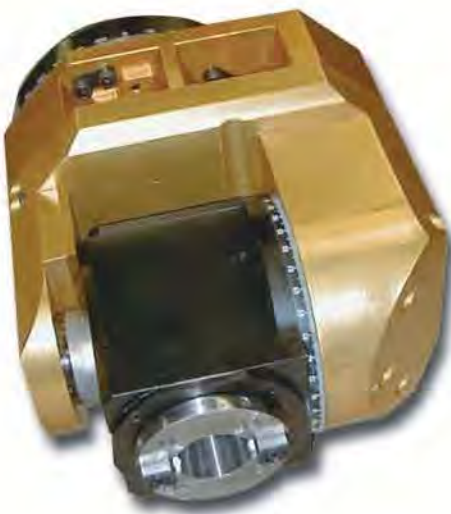


HSK 63 SUR DEMANDE
AUF ANFRAGE - ON REQUEST



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BROCHE SPINDEL SPINDLE	kW	Nm		
4500 t/min u/min rpm	6.0 kW	150 Nm	1 à 2.5	≈ 50 kg



FTAR 40



CTAR 50



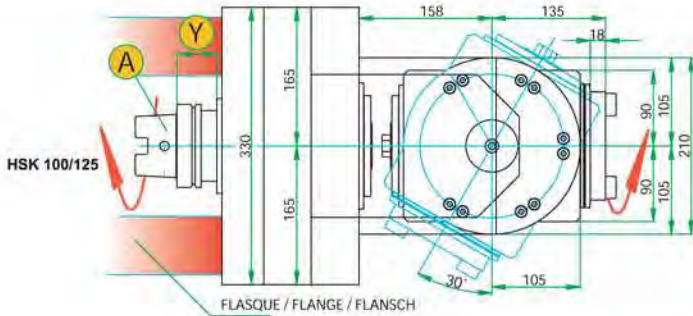
FTAR 50

CTARH 50-20 1'800 rpm

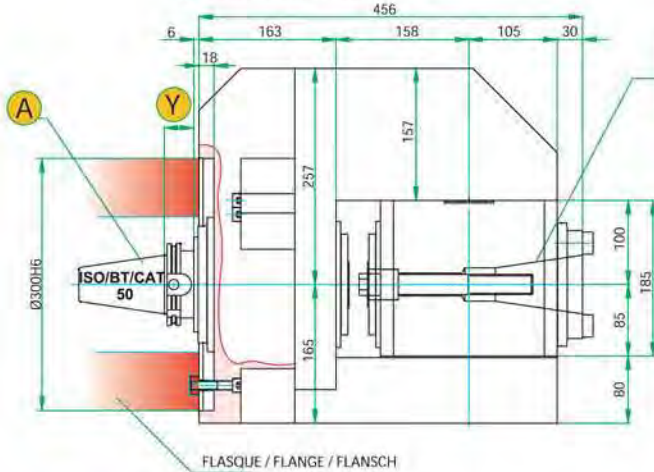
CTARH 50-20-2 3'600 rpm

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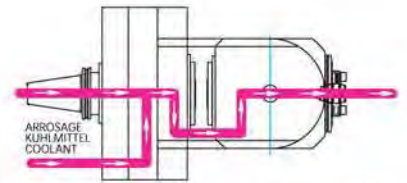
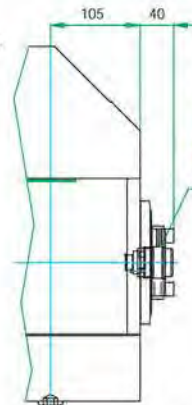
USA Internet : www.pibomulti-na.com mail : info@pibomulti-na.com



+/- 120° ou Indexion à denture tous les 1°
 Indexierung mit Verzahnung alle 1°
 location device with teeth every 1°



ISO 50 DIN 2080
 ISO 50 DIN 69871-A
 BT 50
 CAT 50
 CAT 50 UNC



HSK 80 SUR DEMANDE
 AUF ANFRAGE - ON REQUEST

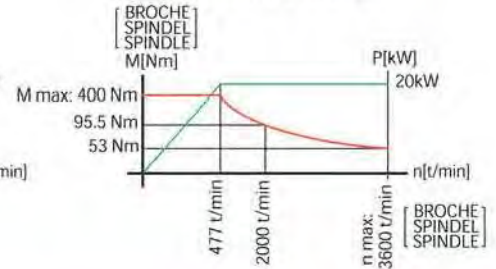
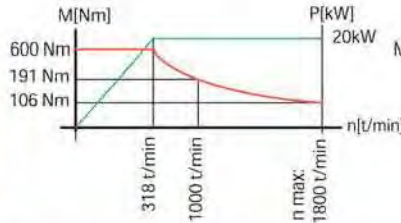
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CTAR 50-20

CTAR 50-20-2

1 CTAR 50-20 2 CTAR 50-20-2

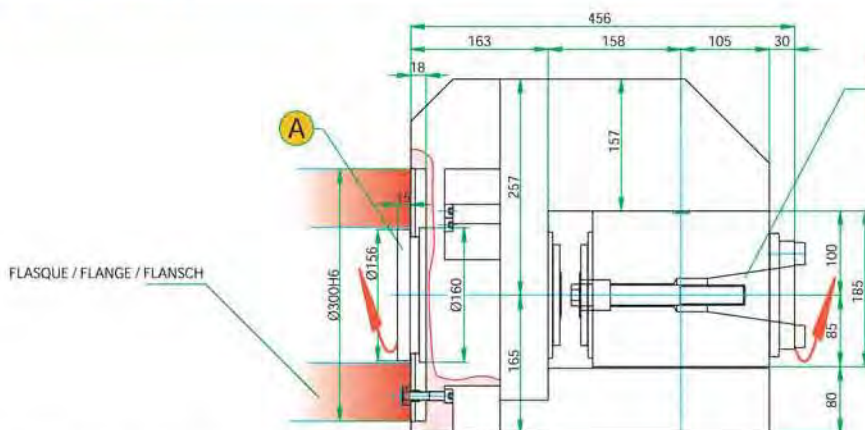
BROCHE SPINDEL SPINDLE	kW	Nm		
1800 T/min w/min rpm	20 kW	600 Nm	1 à 1	200 kg
3600 T/min w/min rpm	20 kW	400 Nm	1 à 2	200 kg



**FLASQUE
FLANGE
FLANSCH**

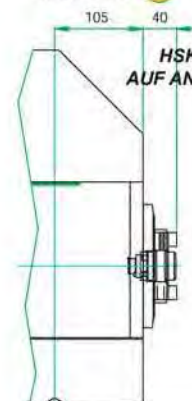
FTARH 50-20 1'800 rpm

FTARH 50-20-2 3'600 rpm



ISO 50 DIN 2080
 ISO 50 DIN 69871-A
 BT 50
 CAT 50
 CAT 50 UNC

HSK 63 B



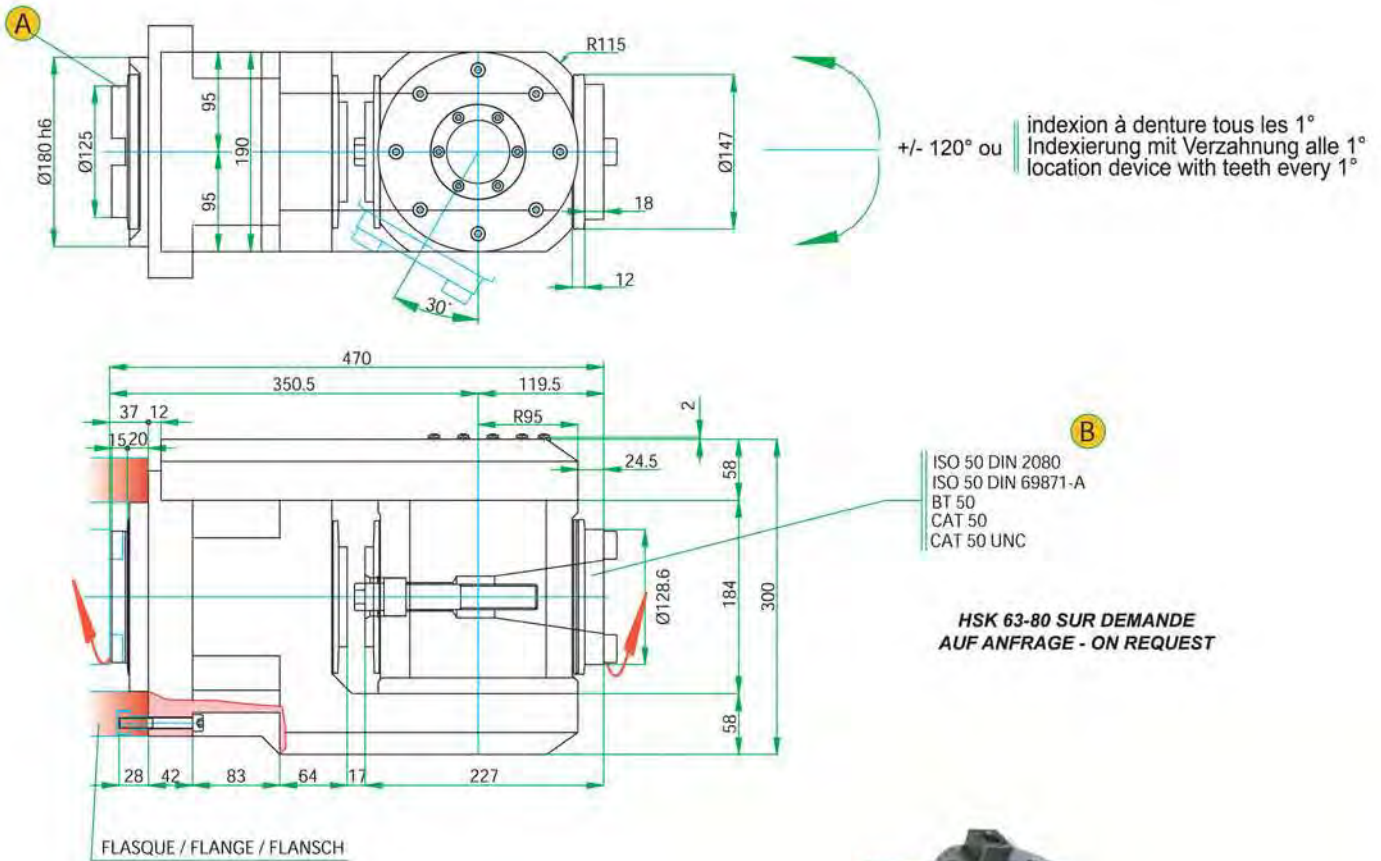
HSK 80 SUR DEMANDE
 AUF ANFRAGE - ON REQUEST

**FLASQUE
FLANGE
FLANSCH**

FTARH 50-14

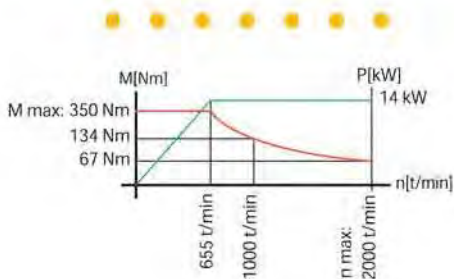
2'000 rpm

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BROCHE SPINDEL SPINDLE	kW	Nm		kg
2000 t/min u/min rpm	14 kW	350 Nm	1 à 1	≈ 140 kg

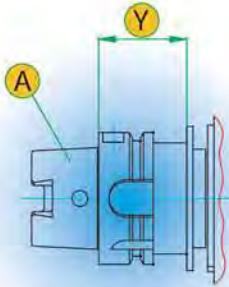




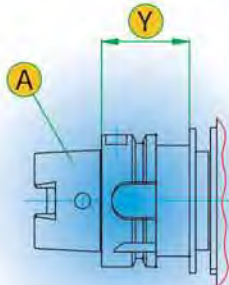
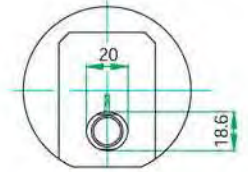
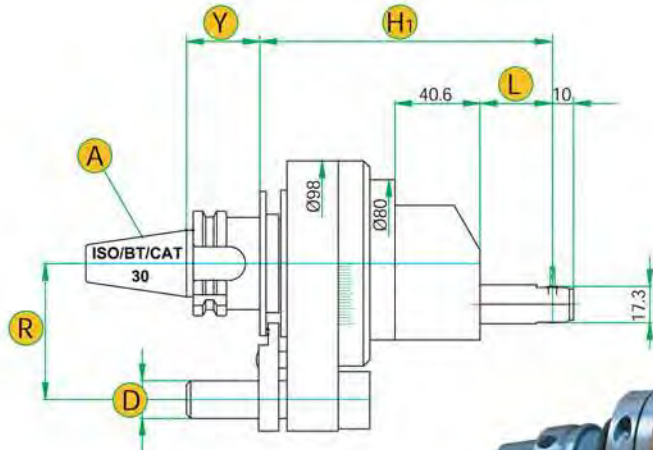
CDP 02 L1/L2/L3/L...

8'000 rpm

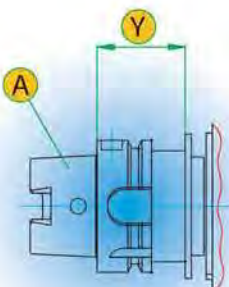
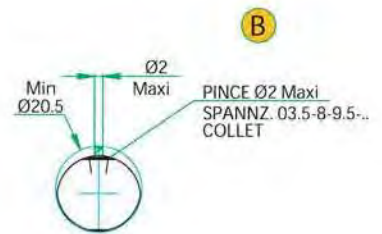
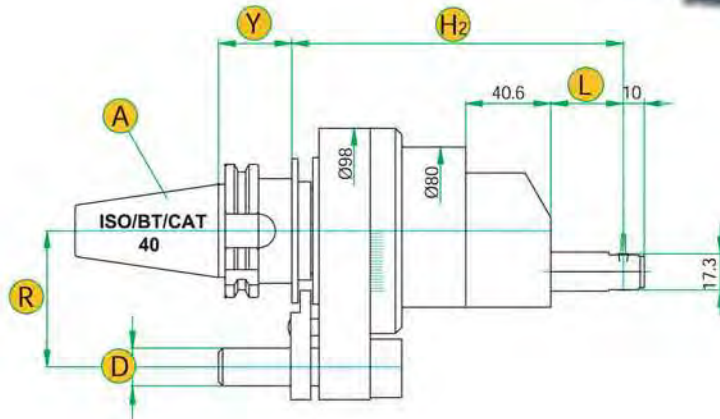
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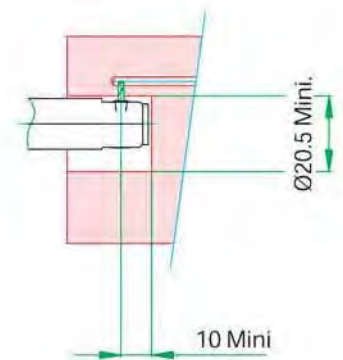
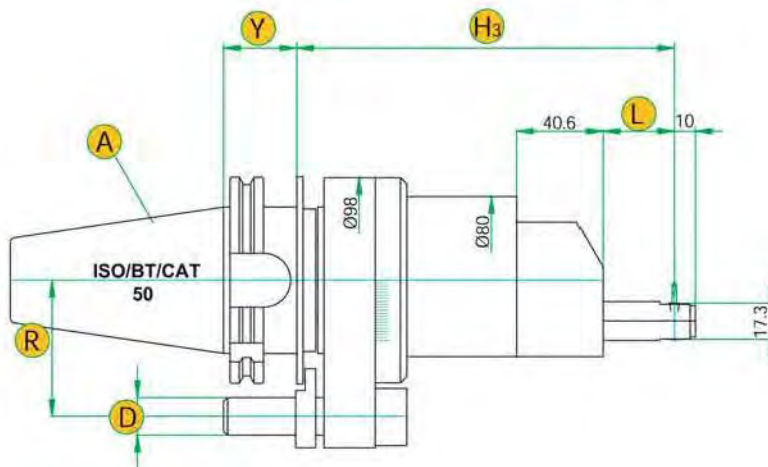
HSK 40 A
HSK 50 A
HSK 63 A



HSK 50 A
HSK 63 A



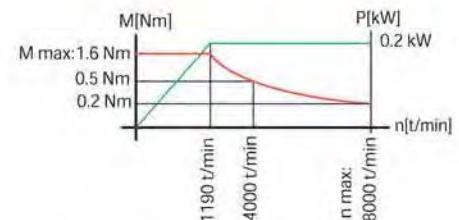
HSK 63 A
HSK 80 A
HSK 100 A



	L	H1	H2	H3
L1	34	139.1	157.6	179.6
L2	49.5	154.6	173.1	195.6
L3	65	170.1	188.6	210.6

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BROCHE SPINDEL SPINDLE	kW	Nm		kg
8000 t/min u/min rpm	0.2 kW	1.6 Nm	1 à 2.5	> 3 à 4 kg

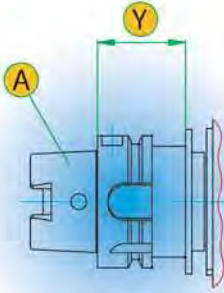




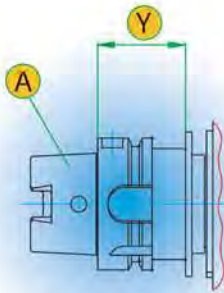
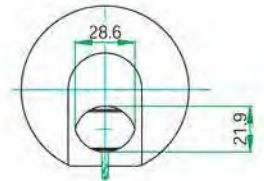
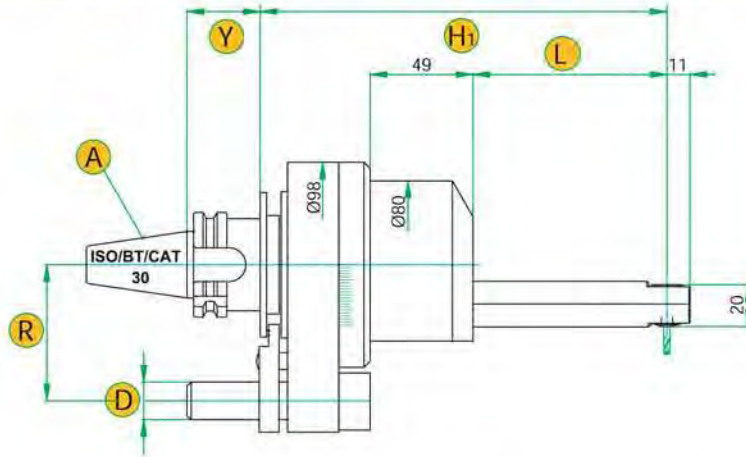
CDP 03 L1/L2/L3/L...

6'000 rpm

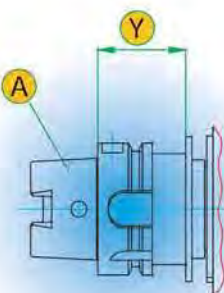
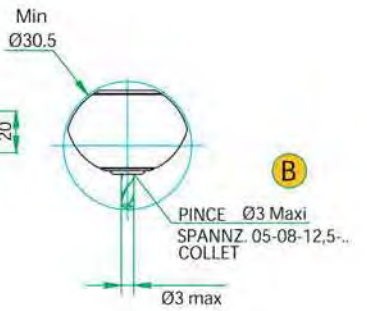
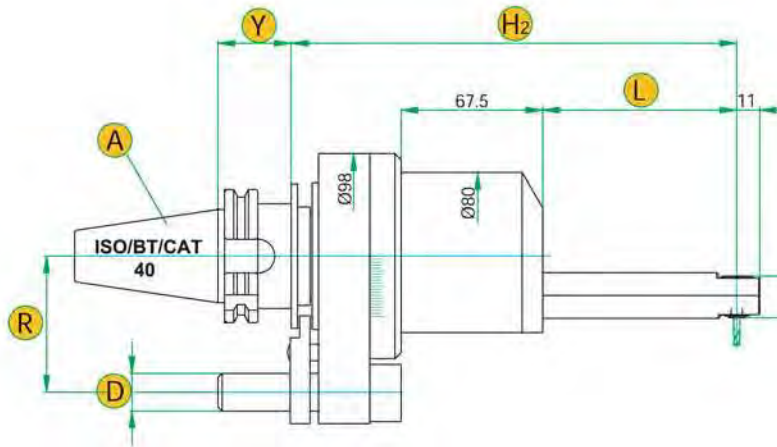
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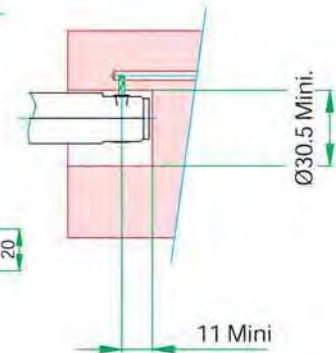
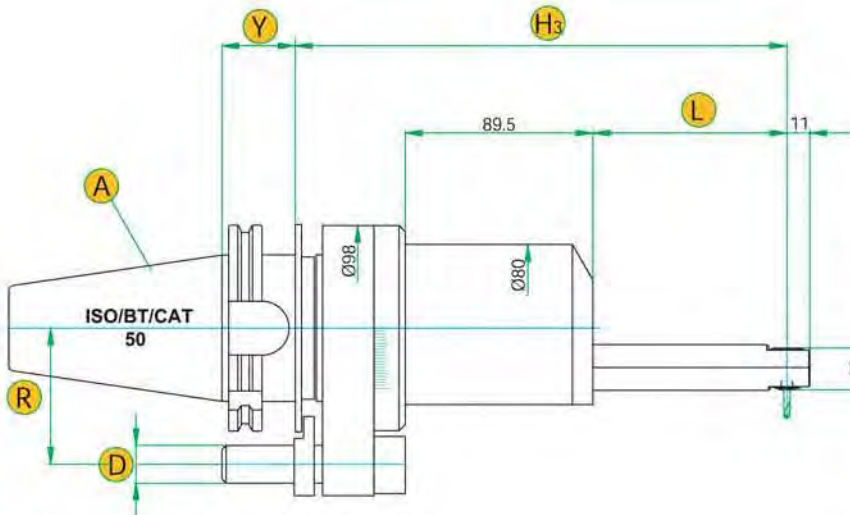
HSK 40 A
HSK 50 A
HSK 63 A



HSK 50 A
HSK 63 A



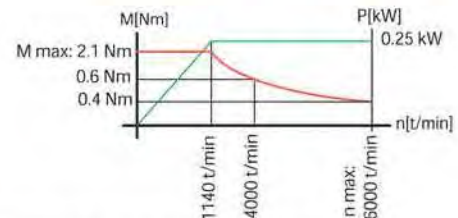
HSK 63 A
HSK 80 A
HSK 100A



	L	H1	H2	H3
L1	50	151.5	170	192
L2	71	172.5	191	213
L3	79.5	181	199.5	221.5
L4	92	193.5	212	234
L5	112	214.5	233	255
L6	134	235.5	254	276

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BROCHE SPINDEL SPINDLE	kW	Nm		
6000 t/min u/min rpm	0.25 kW	2.1 Nm	1 à 3	~ 3 à 4 kg

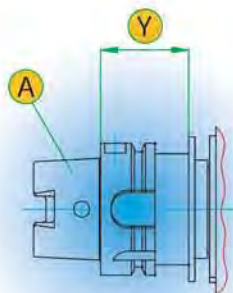




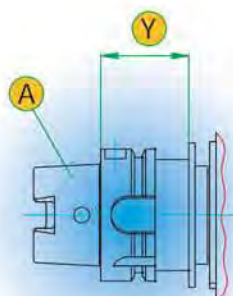
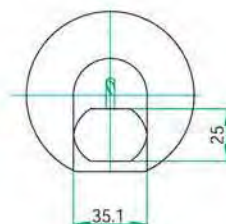
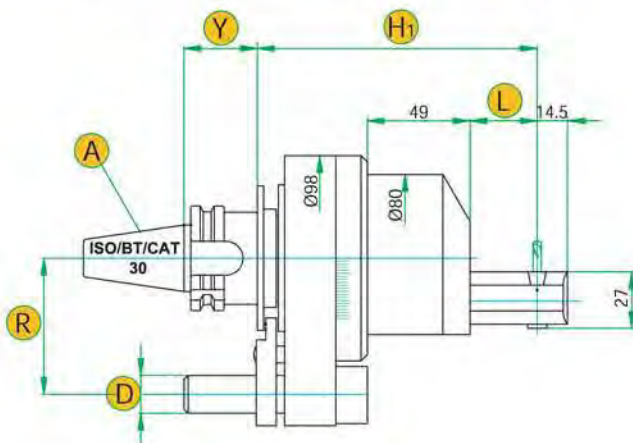
CDP 04 L1/L2/L3/L...

8'000 rpm

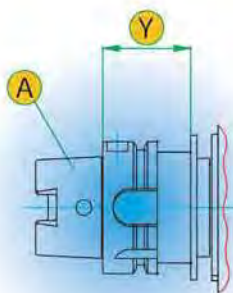
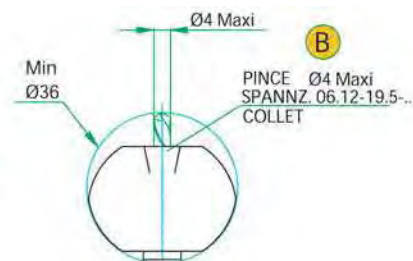
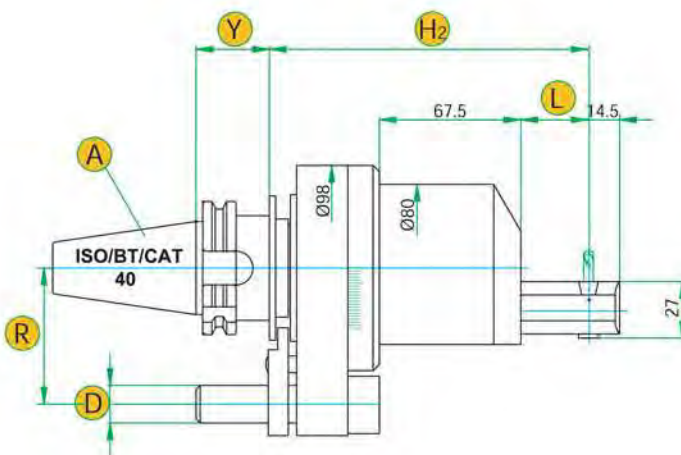
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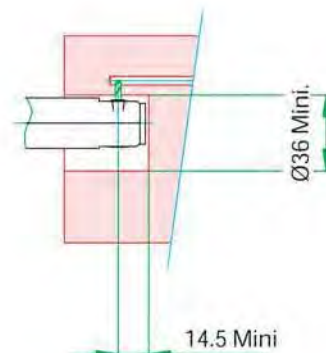
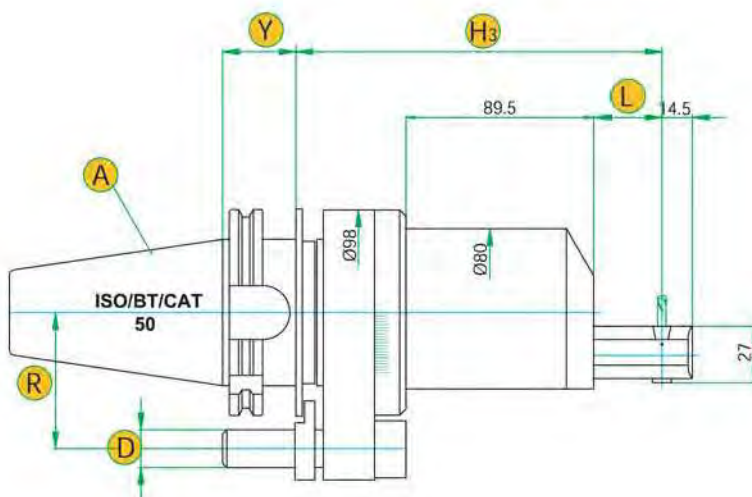
HSK 40 A
HSK 50 A
HSK 63 A



HSK 50 A
HSK 63 A



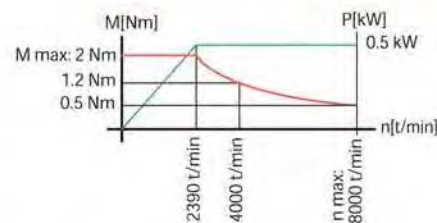
HSK 63 A
HSK 80 A
HSK 100A



	L	H1	H2	H3
L1	32	133.5	152	174
L2	56	157.5	176	198
L3	80	181.5	200	222
L4	104	205.5	224	246

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BROCHE SPINDEL SPINDLE	kW	Nm		
8000 t/min u/min rpm	0.5 kW	2.0 Nm	1 à 3	~ 3.5 à 4.5 kg

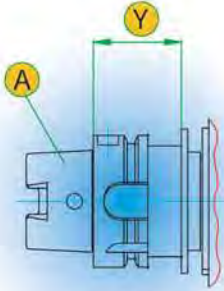




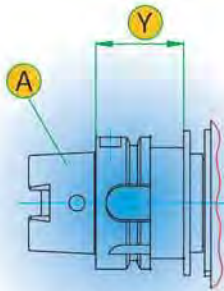
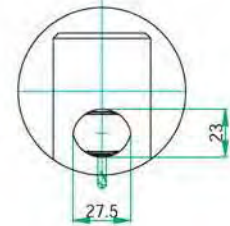
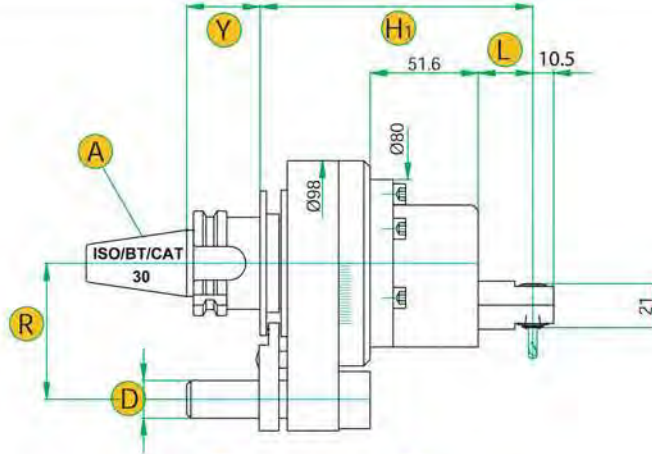
CDP 041 L1/L2/L3/L...

10'000 rpm

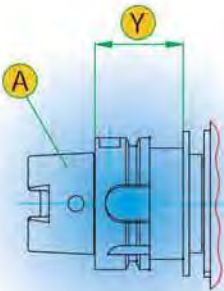
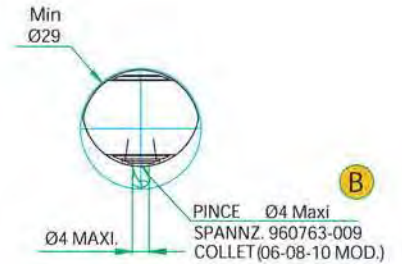
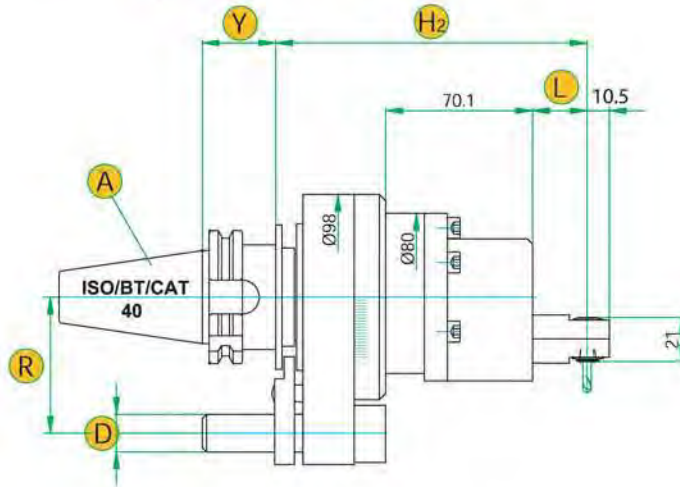
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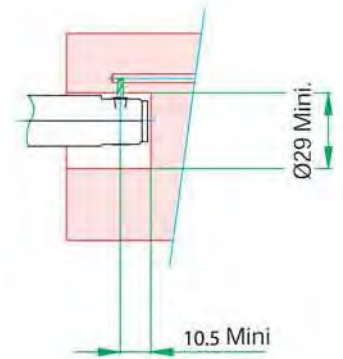
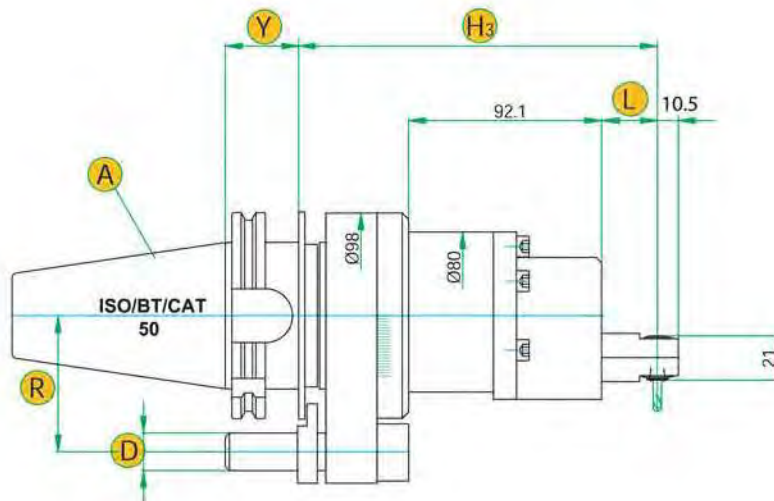
HSK 40 A
HSK 50 A
HSK 63 A



HSK 50 A
HSK 63 A



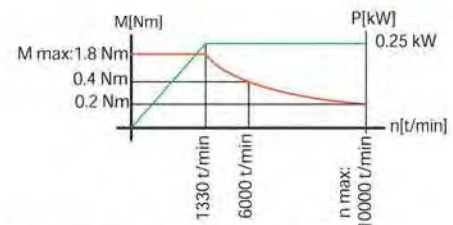
HSK 63 A
HSK 80 A
HSK 100 A



	L	H1	H2	H3
L1	26	130.1	148.6	170.6
L2	50	154.1	172.6	194.6
L3	74	178.1	196.6	218.6
L4	96.5	200.6	219.1	241.1

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BROCHE SPINDEL SPINDLE	kW	Nm	1 à 2.5	kg
	10000 t/min u/min rpm	0.25 kW	1.8 Nm	≈ 3.5 à 4.5 kg

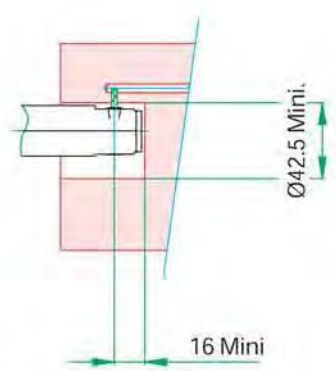
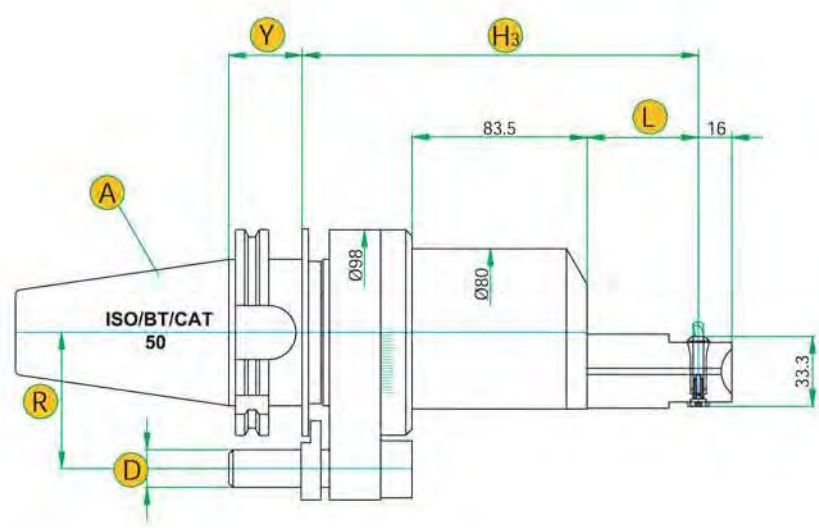
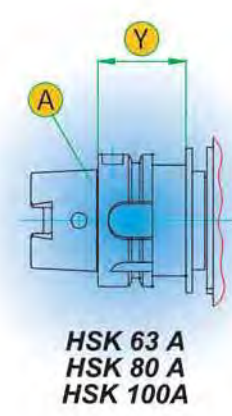
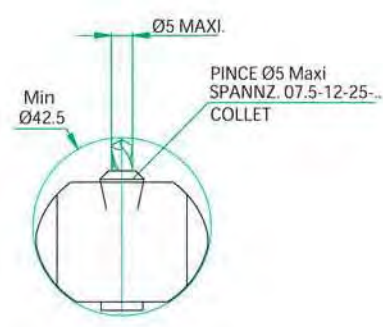
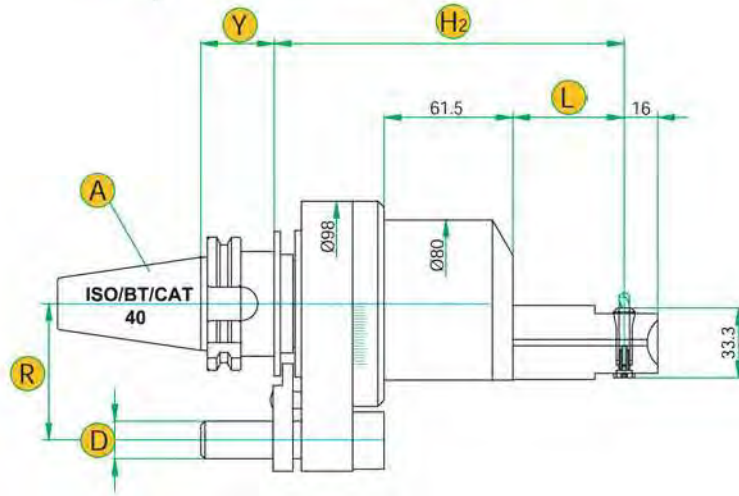
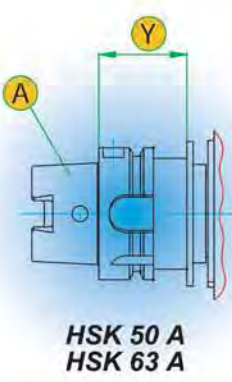
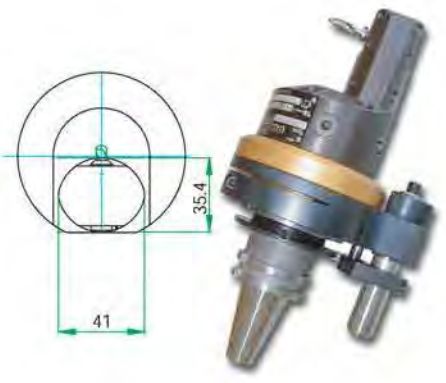
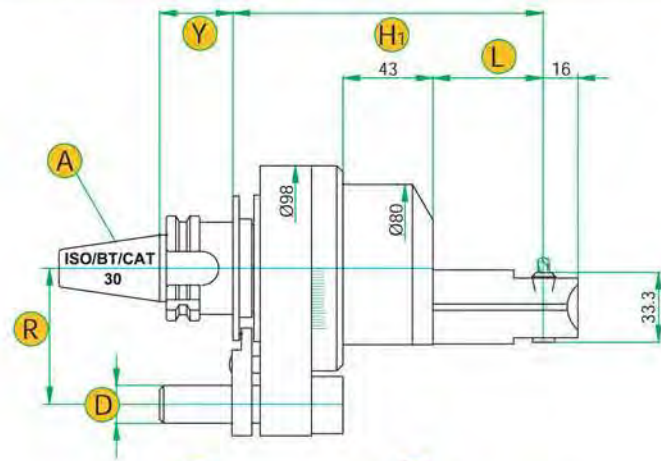
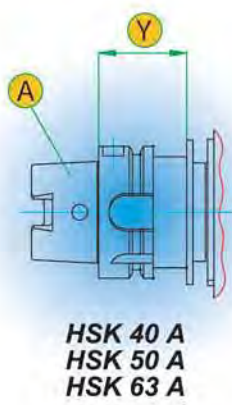




CDP 05 L1/L2/L3/L...

5'400 rpm

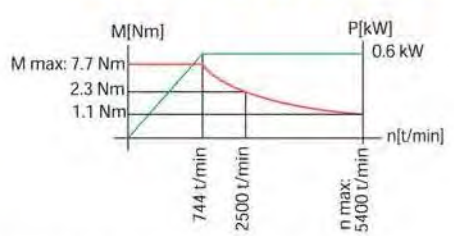
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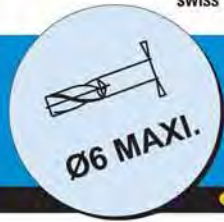


	L	H1	H2	H3
L1	52.5	148	166.5	188.5
L2	82.5	178	196.5	218.5
L3	112.5	208	226.5	248.5
L4	142.5	238	256.5	278.5
L5	172	267.5	286	308

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BROCHE SPINDEL SPINDLE	kW	Nm		
5400 t/min u/min rpm	0.6 kW	7.7 Nm	1 à 1.6	~ 4 à 7 kg

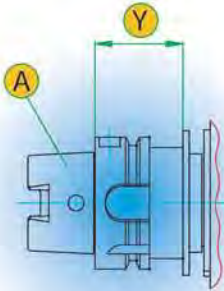




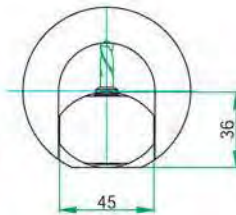
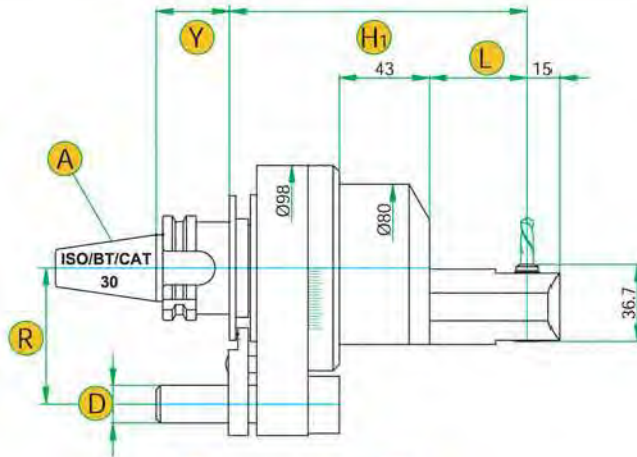
CDP 06 L1/L2/L3/L...

8'000 rpm

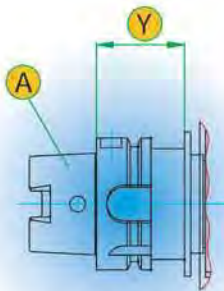
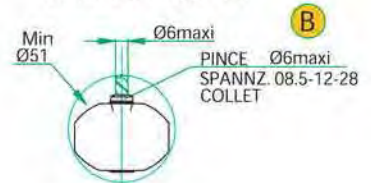
CH internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com



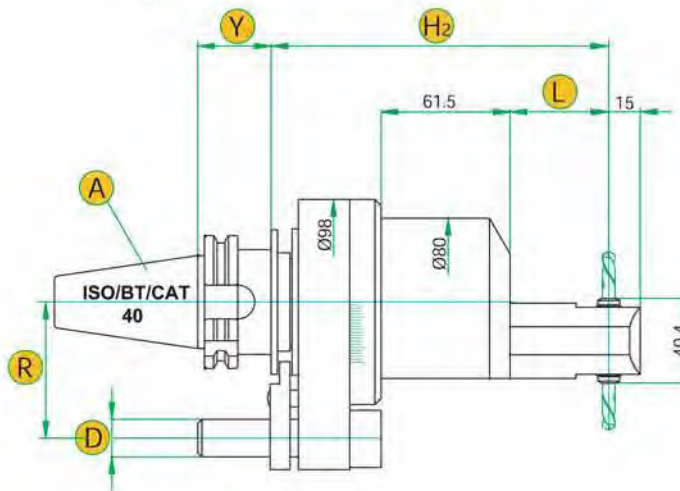
HSK 40 A
HSK 50 A
HSK 63 A



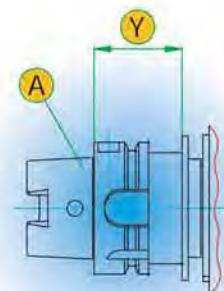
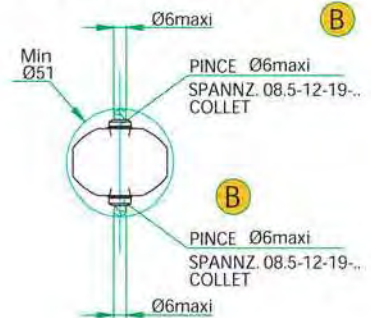
BROCHE 1 SORTIE
SPINDEL 1 AUSGANG
SPINDLE 1 OUTPUT



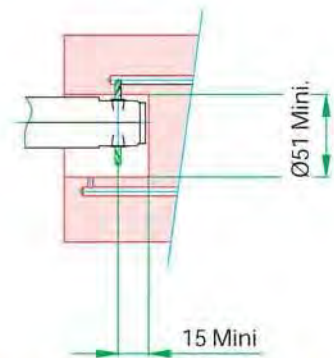
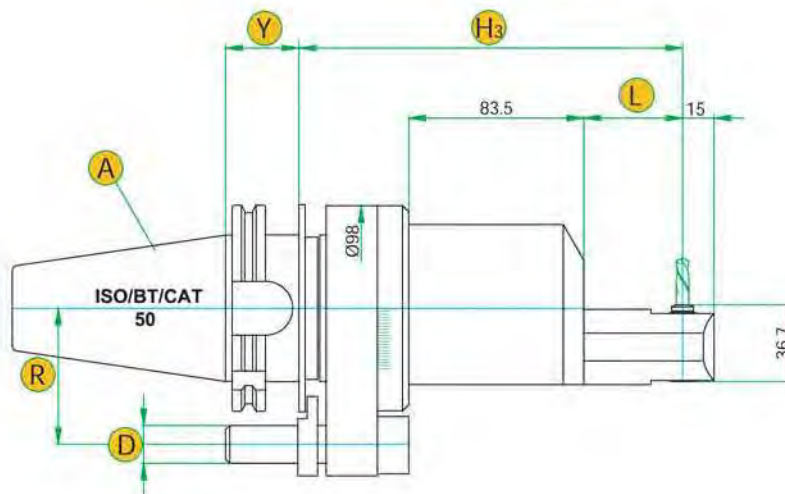
HSK 50 A
HSK 63 A



BROCHE 2 SORTIES
SPINDEL 2 AUSGÄNGE
SPINDLE 2 OUTPUTS



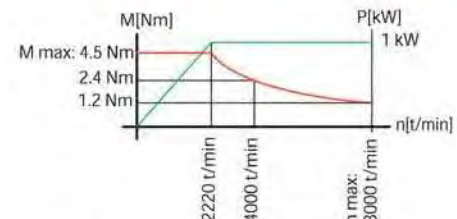
HSK 63 A
HSK 80 A
HSK 100 A



	L	H1	H2	H3
L1	46.5	142	160.5	182.5
L2	74.5	170	188.5	210.5
L3	102.5	198	216.5	238.5

voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		
	1.0 kW	4.5 Nm	1 à 2.5	~ 4 à 7 kg
8000 t/min w/min rpm				

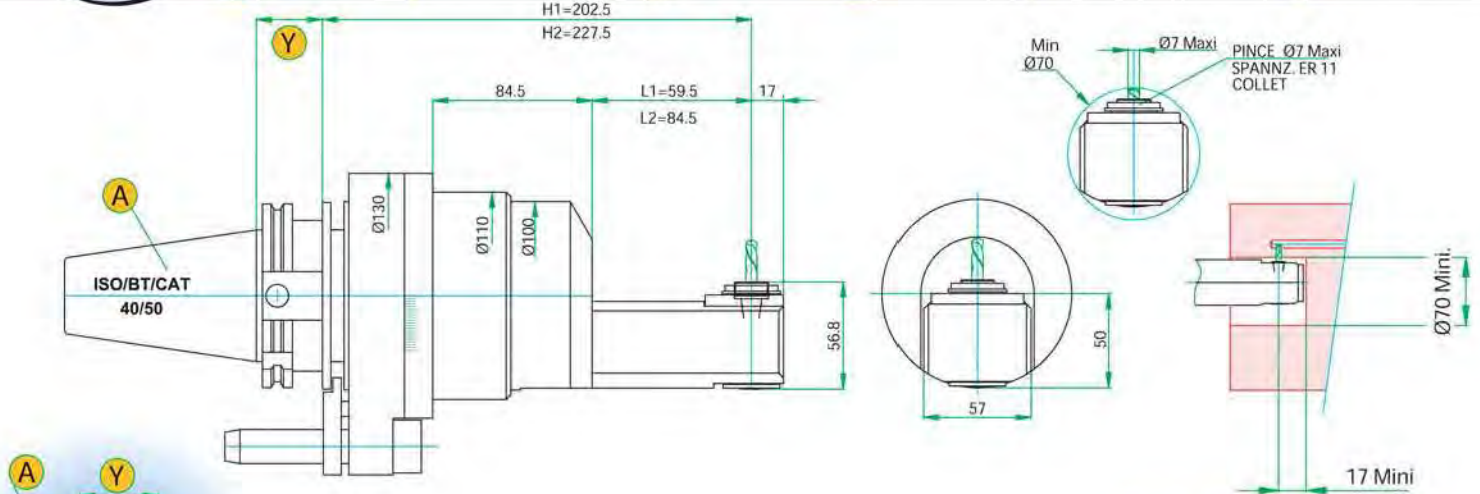




CDP 07 L1/L2/L...

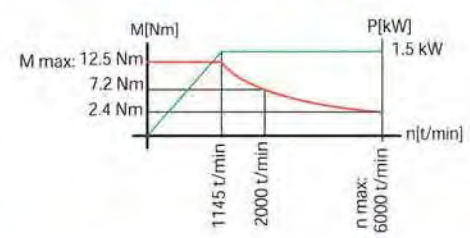
6'000 rpm

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voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		
6000 t/min u/min rpm	1.5 kW	12.5 Nm	1 à 1.5	~ 8 à 12 kg

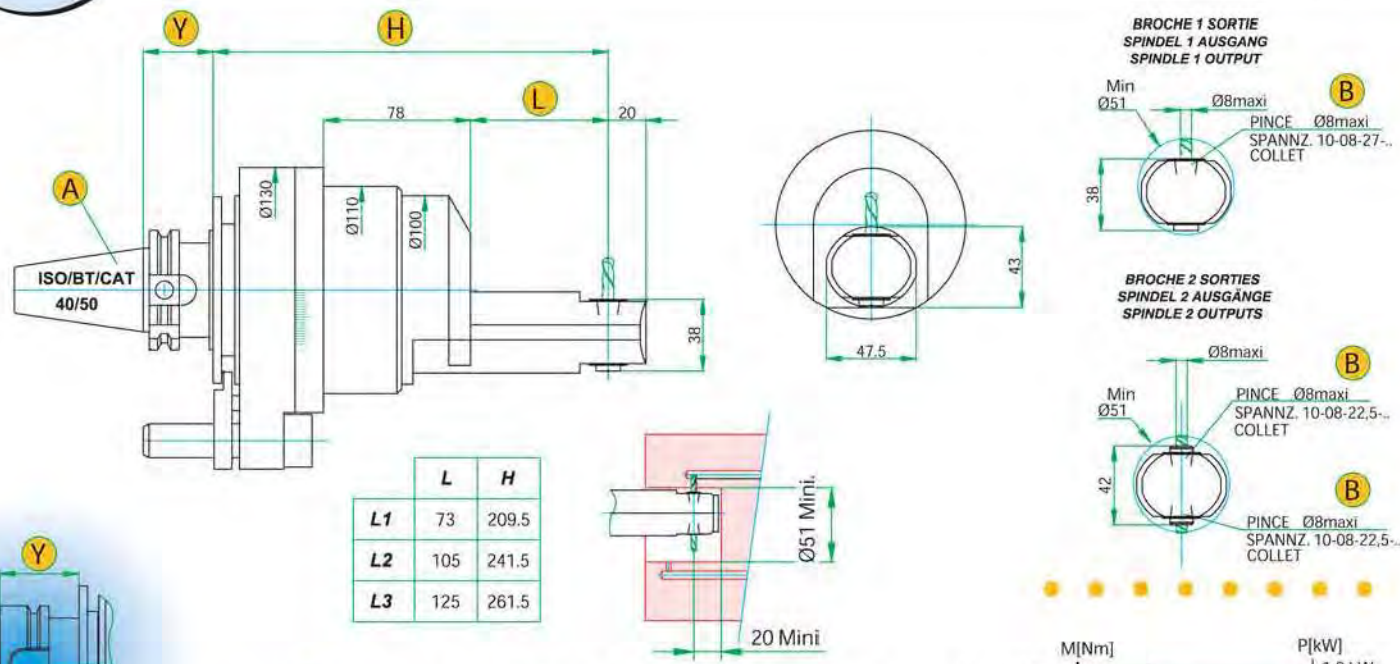


HSK 63/80/100



CDP 08 L1/L2/L3/L...

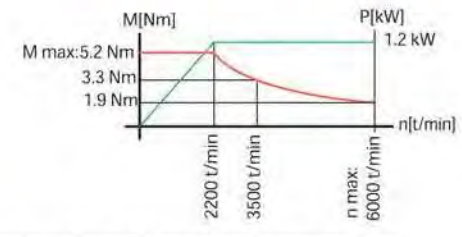
6'000 rpm



	L	H
L1	73	209.5
L2	105	241.5
L3	125	261.5

voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		
6000 t/min u/min rpm	1.2 kW	5.2 Nm	1 à 1.5	~ 7 à 11 kg



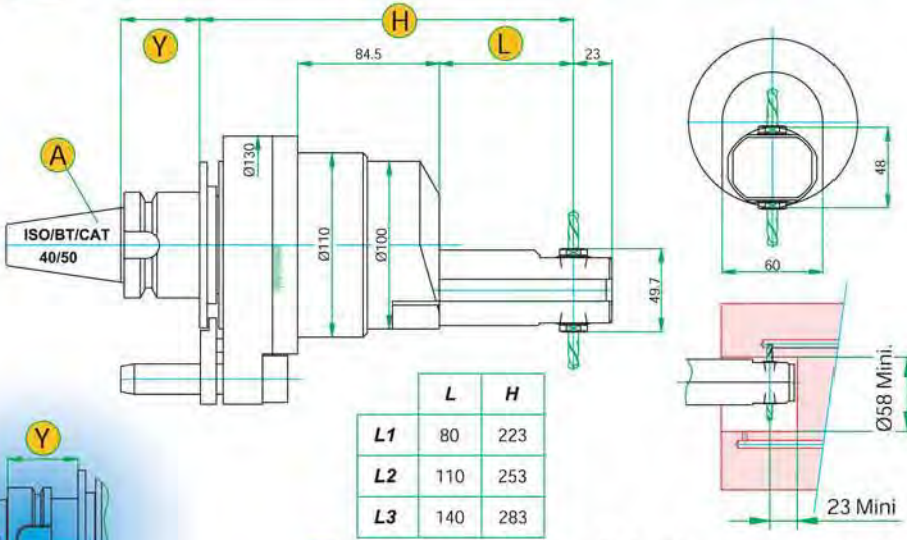
HSK 63/80/100



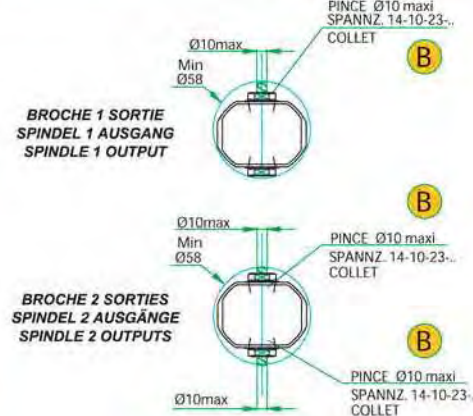
CDP 10 L1/L2/L3/L...

4'500 rpm

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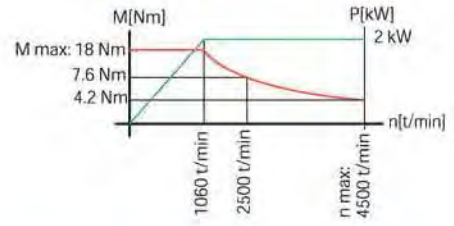


	L	H
L1	80	223
L2	110	253
L3	140	283



voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm	Icon	kg
4500 t/min u/min rpm	2.0 kW	18 Nm	1 à 1.5	~ 12 à 15 kg

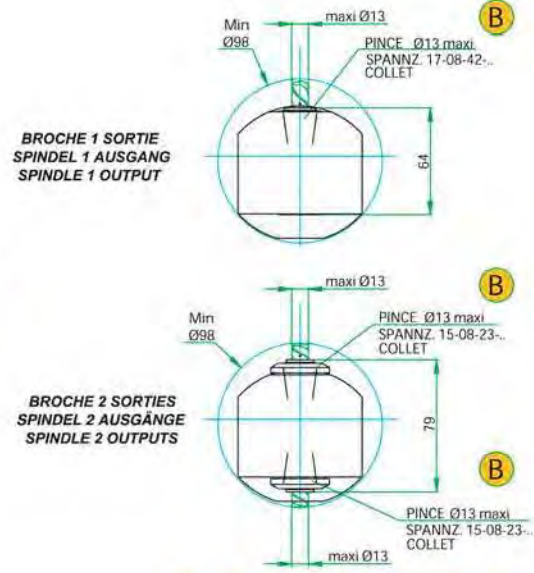
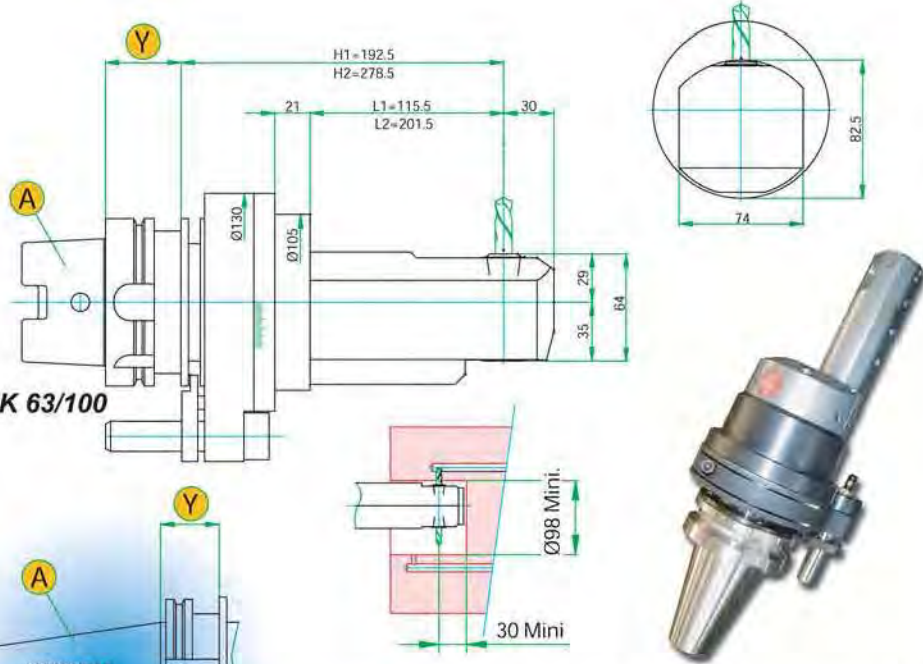


HSK 63/80/100



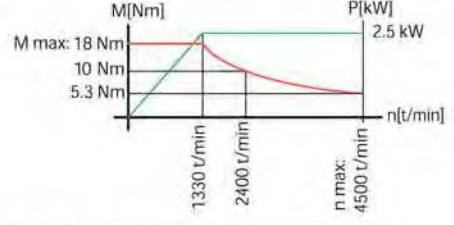
CDP 13 L1/L2/L...

4'500 rpm

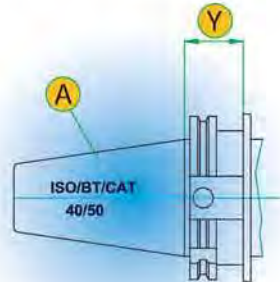


voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm	Icon	kg
4500 t/min u/min rpm	2.5 kW	18 Nm	1 à 2	~ 7 à 12 kg



HSK 63/100



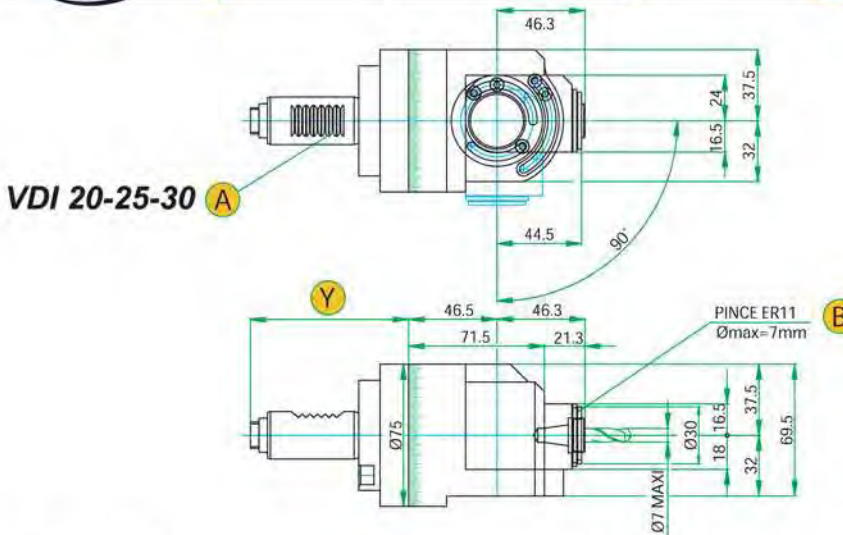


TETE POUR TOUR
KOPF FÜR DREHMASCHINE
HEAD FOR TURNING MACHINE

TTAR 07

10'000 rpm

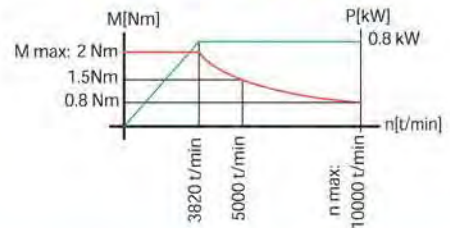
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Voir / siehe / see
CTAR 07

voir page / siehe Seite / see page 39-40

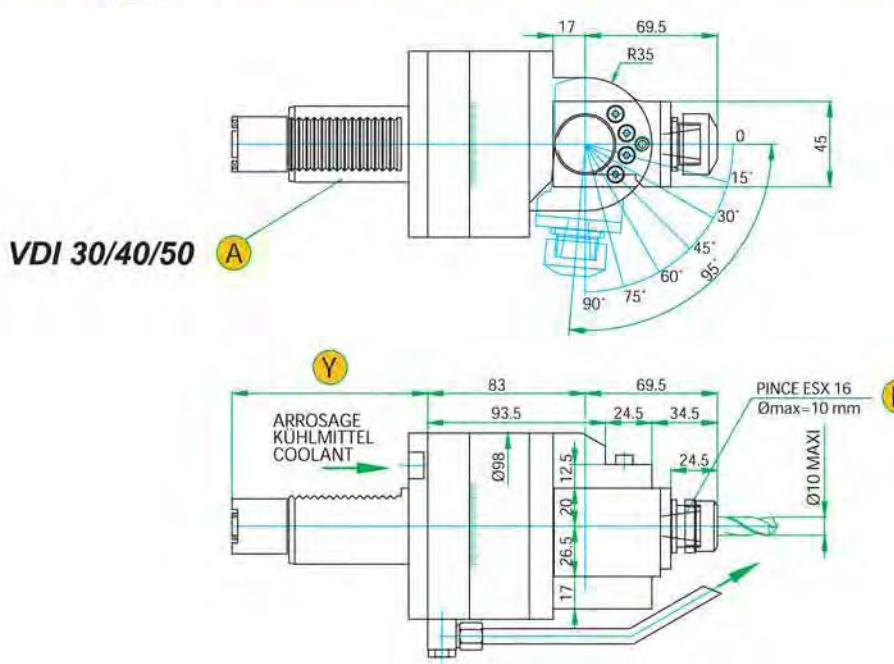
BROCHE SPINDEL SPINDLE	kW	Nm		kg
10000 U/min u/min rpm	0.8 kW	2.0 Nm	1 à 3.2	≈ 3 kg



TETE POUR TOUR
KOPF FÜR DREHMASCHINE
HEAD FOR TURNING MACHINE

TTAR 10

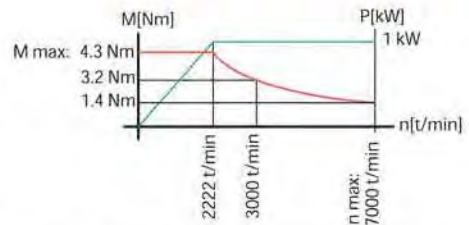
7'000 rpm



Voir / siehe / see
CTAR 10

voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		kg
7000 U/min u/min rpm	1.0 kW	4.3 Nm	1 à 2	≈ 7 kg





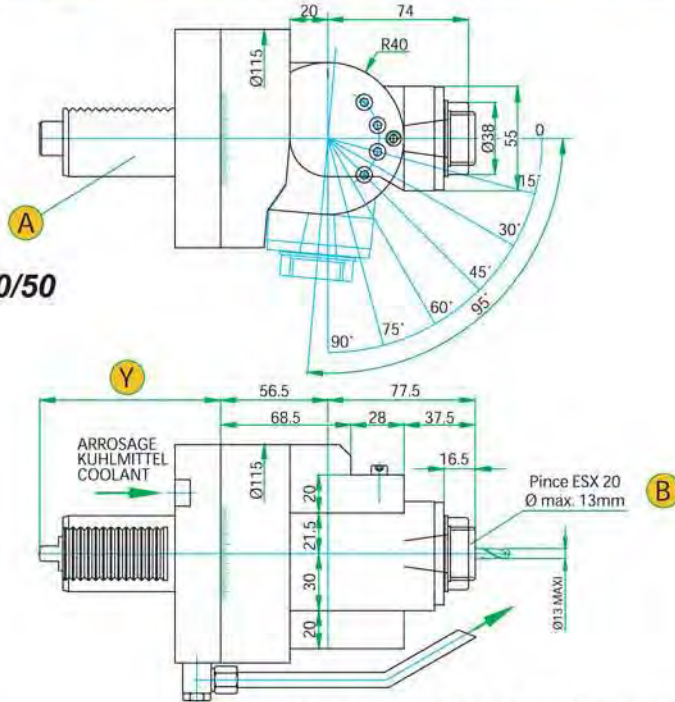
TETE POUR TOUR
KOPF FUR DREHMASCHINE
HEAD FOR TURNING MACHINE

TTAR 13

5'000 rpm

SPECIAL : 6 000 rpm

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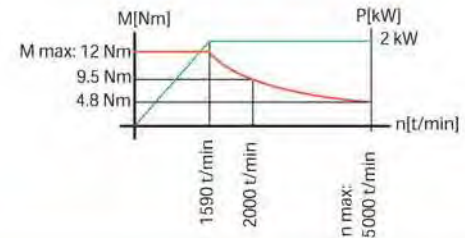
VDI 30/40/50



voir page / siehe Seite / see page 39-40

Voir / siehe / see CTAR 13

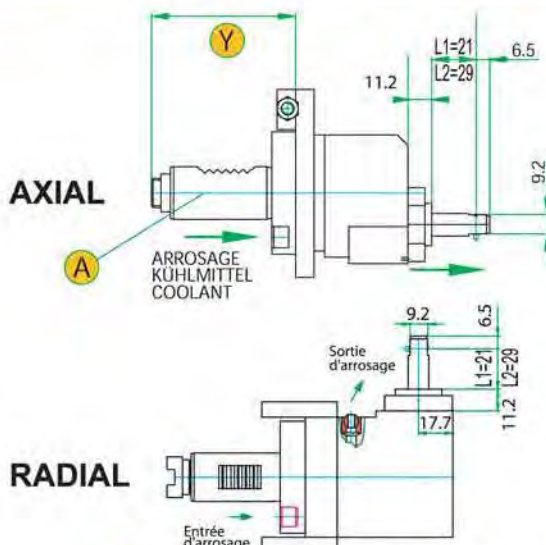
BROCHE SPINDEL SPINDLE	kW	Nm		kg
5000 t/min u/min rpm	2.0 kW	12 Nm	1 à 1.6	> 11 kg



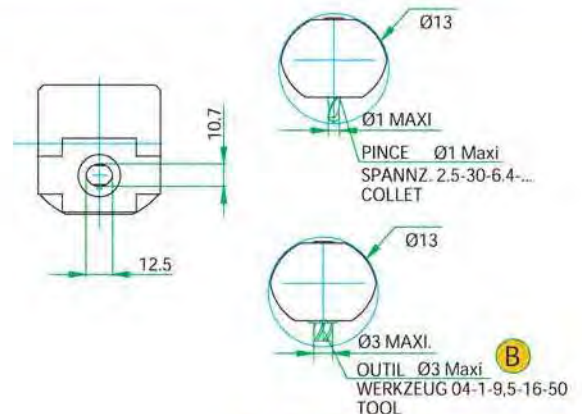
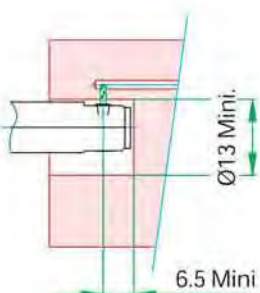
TETE POUR TOUR
KOPF FUR DREHMASCHINE
HEAD FOR TURNING MACHINE

TDC 03 L1/L2

7'500 rpm

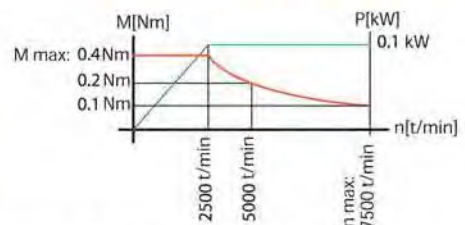


VDI 25



voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		kg
7500 t/min u/min rpm	0.1 kW	0.4 Nm	1 à 3.75	> 4 kg



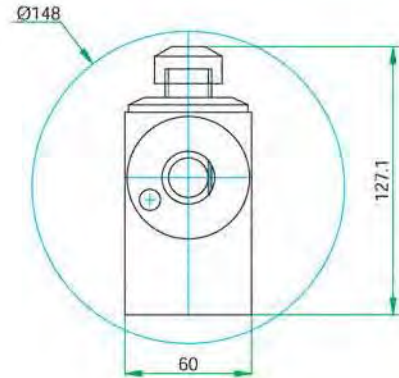
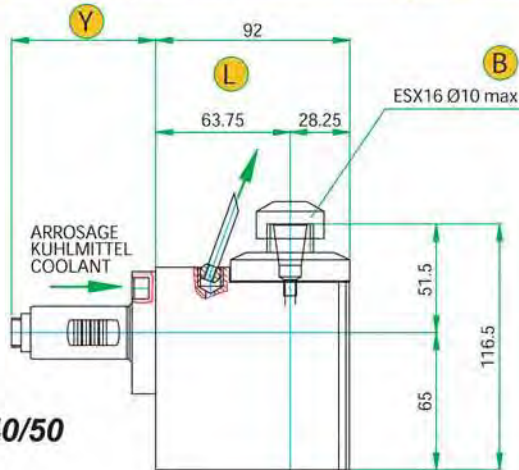


TETE POUR TOUR
KOPF FÜR DREHMASCHINE
HEAD FOR TURNING MACHINE

TTE 10X5

18'000 rpm

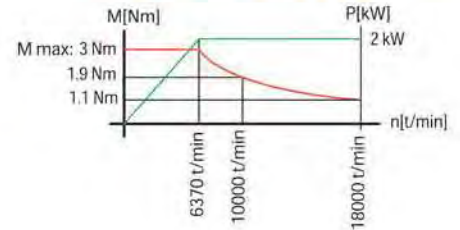
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VDI 25/30/40/50

voir page / siehe Seite / see page 39-40

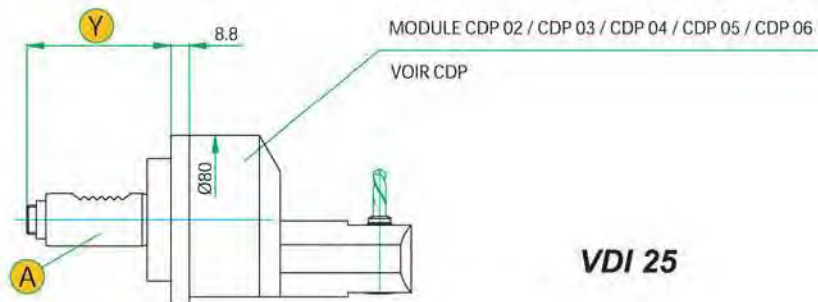
BROCHE SPINDEL SPINDLE	kW	Nm		kg
18000 $\frac{t}{min}$ $\frac{u}{min}$ rpm	2.0 kW	3.0 Nm	1 à 5	> 4 à 6 kg



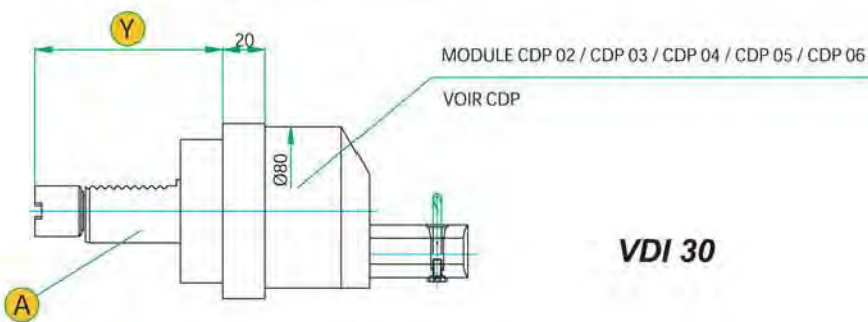
TETE POUR TOUR
KOPF FUR DREHMASCHINE
HEAD FOR TURNING MACHINE

TDP 02/03/04/05/06

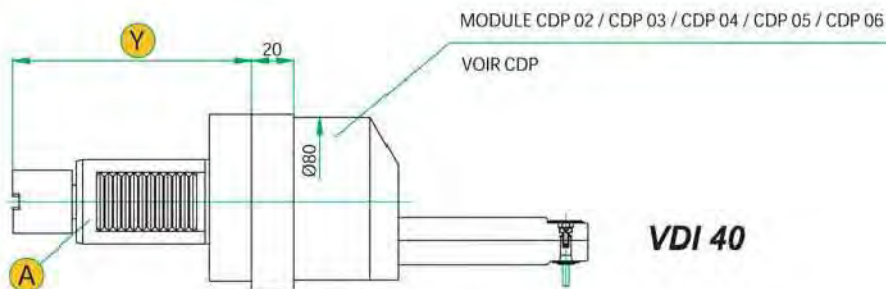
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VDI 25



VDI 30

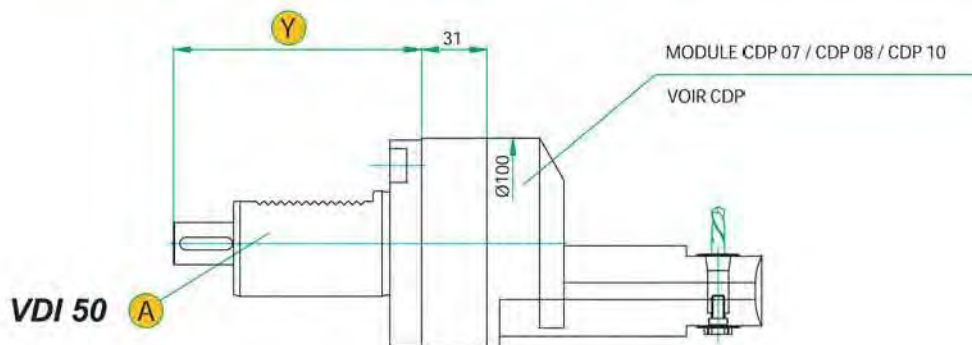


VDI 40

voir page / siehe Seite / see page 39-40

TETE POUR TOUR
KOPF FUR DREHMASCHINE
HEAD FOR TURNING MACHINE

TDP 07/08/10



VDI 50

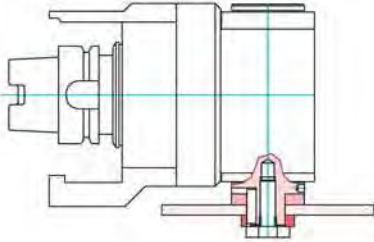
voir page / siehe Seite / see page 39-40

PROGRAMME - PROGRAMM - PROGRAM CHIRON

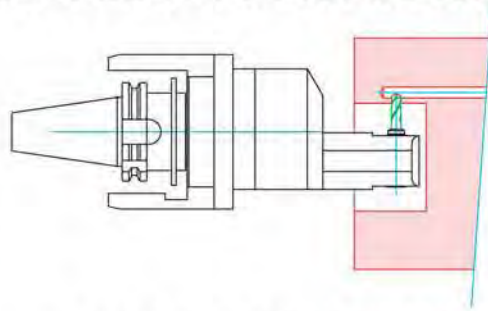
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POUR - FÜR - FOR CHIRON

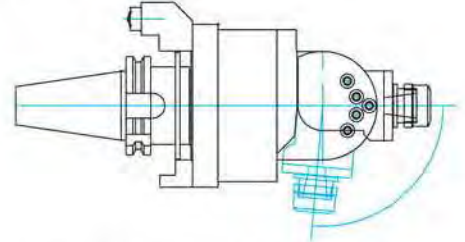
FZ 08 / FZ 15 / FZ 18 / DZ 18 / FZ 12 / DZ 12 / FZ 22 / DZ 22 / FZ 28 / DZ 28



TETE DE SCIAGE
SÄGEKOPF
SAWING HEAD



TETES PERCAGE FRAISAGE TARAUDAGE
KÖPFE ZUM BOHREN, FRÄSEN, GEWINDESCHNEIDEN
HEADS FOR DRILLING, MILLING AND TAPPING

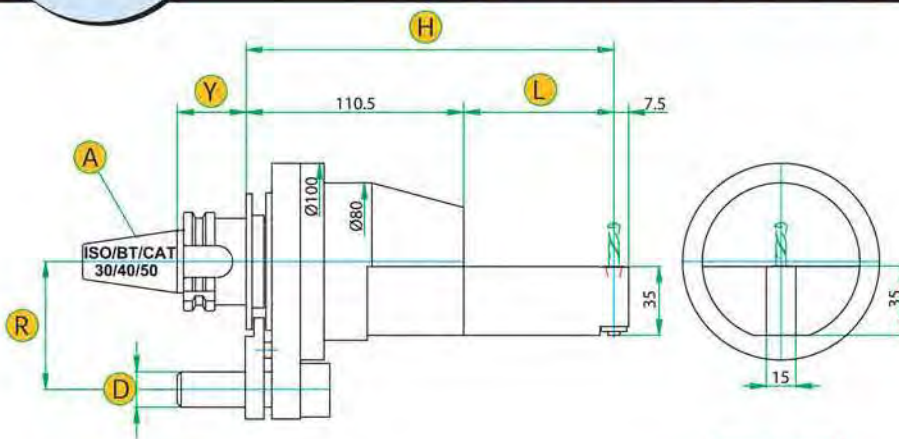


TETES ANGULAIRES REGLABLES
EINSTELLBARE WINKEKÖPFE
ADJUSTABLE ANGULAR HEADS
SUR DEMANDE / AUF ANFRAGE / ON REQUEST

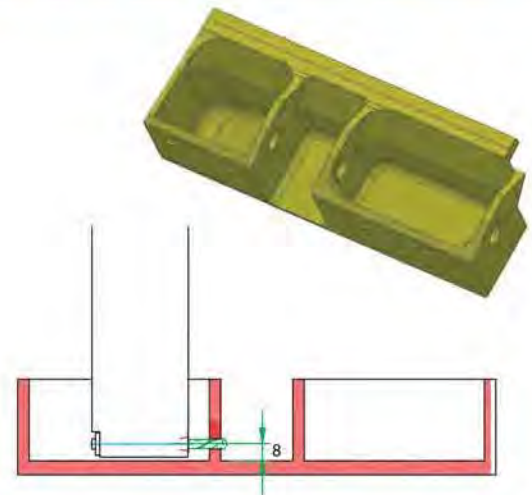


PROGRAMME - PROGRAMM - PROGRAM AEROSPACE CDP 042 L1/L2/L...

6'000 rpm

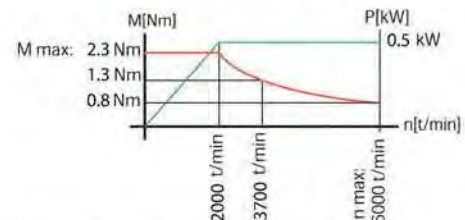


	L	H
L1	65	175.5
L2	76.25	186.75



voir page / siehe Seite / see page 39-40

BROCHE SPINDEL SPINDLE	kW	Nm		kg
6000 U/min U/min rpm	0.5 kW	2.3Nm	1 à 3	~3.5 à 4.5 kg

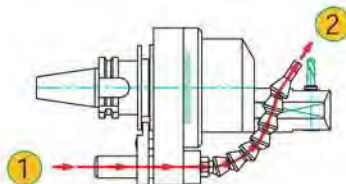


HSK
40/50/63/80/100

ARROSAGE - KÜHLMITTEL - COOLANT

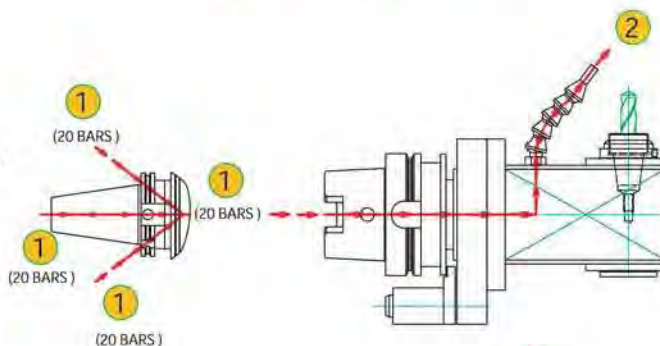
 CH internet : www.pibomulti.com mail : info@pibomulti.com USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com
1 ARRIVEE D'ARROSAGE KÜHLMITTEL EINGANG COOLANT INPUT **2** SORTIE D'ARROSAGE KÜHLMITTEL AUSGANG COOLING OUTPUT

Arrosage par l'indexion
 Kühlung durch die Indexierung
 Coolant through locating



POUR / FÜR / FOR :
 TOUS LES MODELES
 ALLE MODELLE
 ALL THE MODELS

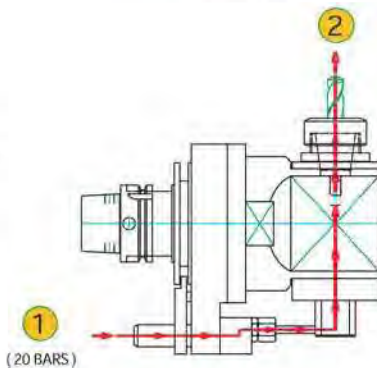
Entrée par le centre, sortie extérieur
 Eingang durch Zentrum, Ausgang aussen
 Inlet thru the centre, outlet outside



POUR / FÜR / FOR :
 CEP 16
 CEP 20 / CEC 30

... SUR DEMANDE
 AUF ANFRAGE / ON REQUEST

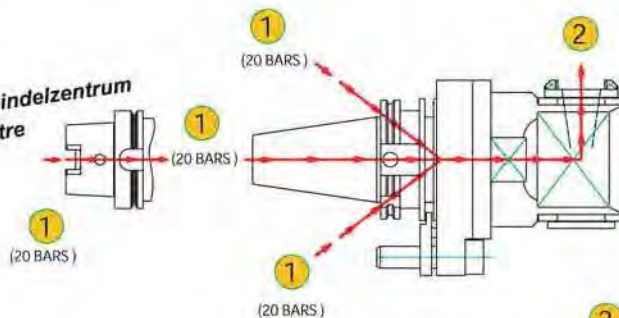
Entrée par l'indexion, sortie centre broche
 Eingang über Indexierung, Ausgang durch Spindelzentrum
 Inlet thru location device, outlet thru spindle centre



POUR / FÜR / FOR :
 CEP 20
 CEP 16
 CEP 13
 CEP 10
 CMP 10

... SUR DEMANDE
 AUF ANFRAGE / ON REQUEST

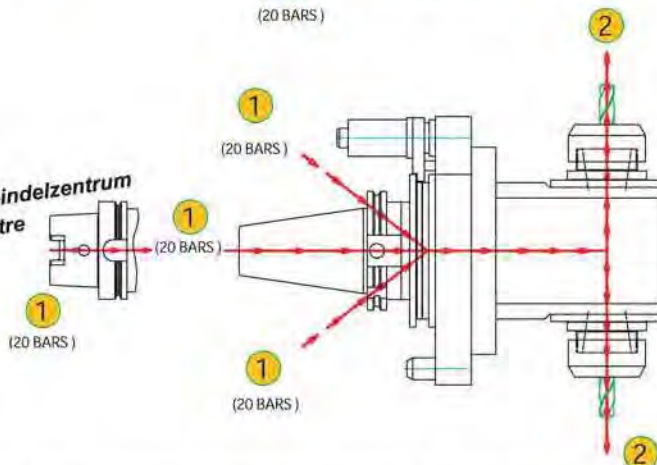
Entrée par le centre, sortie centre broche
 Eingang durch Zentrum, Ausgang durch Spindelzentrum
 Inlet thru the centre, outlet thru spindle centre



POUR / FÜR / FOR :
 CEC 30
 CEC 40

... SUR DEMANDE
 AUF ANFRAGE / ON REQUEST

Entrée par le centre, sortie centre broche
 Eingang durch Zentrum, Ausgang durch Spindelzentrum
 Inlet thru the centre, outlet thru spindle centre



POUR / FÜR / FOR :
 CEP 26

... SUR DEMANDE
 AUF ANFRAGE / ON REQUEST

TETES SPECIALES - SONDER-WINKELKOEPFE - SPECIAL HEADS

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Miniature - Miniatur - Small ...



... Ou de grande puissance
oder mit grosser Leistung
or big power

2000 kg - 100 kW



OUTILS TOURNANTS - ANGETRIEBENE WERKZEUGE - DRIVEN TOOLS

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Multiplicateurs de vitesse
 Schnellaufspindeln
 Spindle speeders

Jusqu'à / Bis / Up to
 40'000 rpm



Spécifique pour meulage
 Speziell zum Schleifen
 Specific for grinding



Têtes universelles
 Universalköpfe
 Universal heads



Têtes angulaires pour tour
 Winkelköpfe für Drehmaschine
 Angular heads for turning machine



Têtes angulaires avec multiplicateur intégré
 Winkelköpfe mit integrierten Schnellaufspindeln
 Angular Heads with integrated Spindle speeders



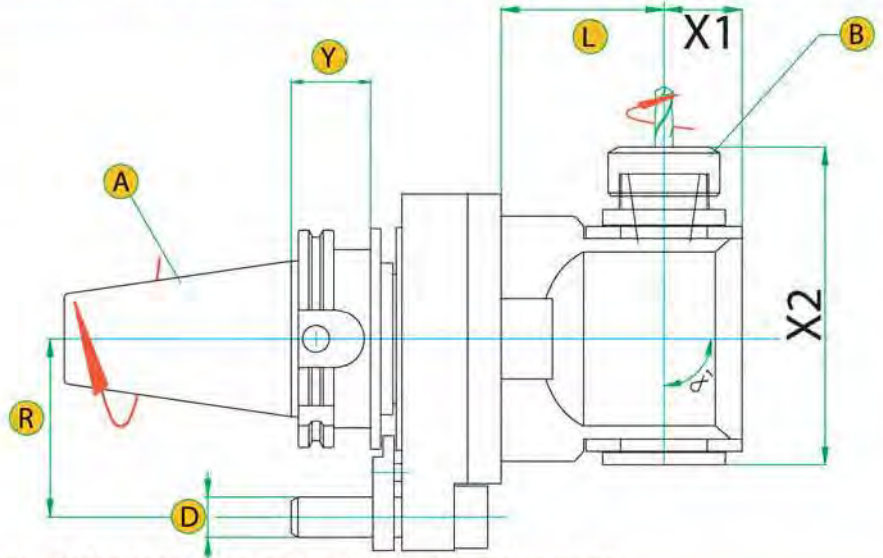
INFORMATIONS TECHNIQUES TECHNISCHE INFORMATIONEN
TECHNICAL INFORMATION A/B/D/L/R/Y

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HORS STANDARD SUR DEMANDE
NICHT STANDARD AUF ANFRAGE
NOT STANDARD ON REQUEST

X1 ET X2 A PRECISER IMPERATIVEMENT
X1 UND X2 UNBEDINGT ANGEBEN
X1 AND X2 TO BE INDICATED

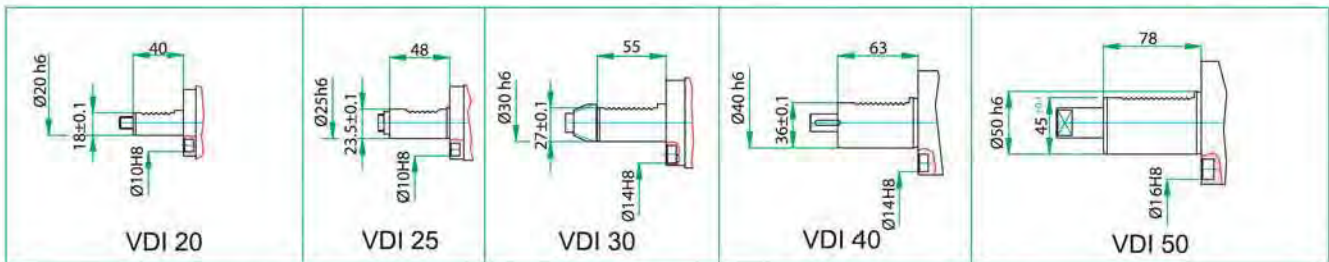
Y SELON TYPE DE CONE ET DE MACHINE
Y NACH STEIKEGEL UND MASCHINE TYPE
Y ACCORDING TO SHANK AND MACHINE TYPE



Toutes modifications réservées - Änderungen vorbehalten - Reserve the right to modify

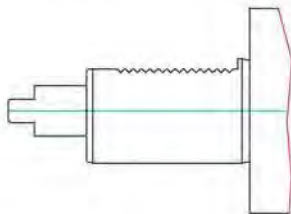
VDI

Exemples de machines équipées / Beispiele von ausgerüsteten Maschinen
Examples of equipped machines :
Traub - Index - Mori Seiki - Nakamura - Okuma - Gildemeister - Mazak
Cincinnati - Biglia - Citizen - Tornos - Star - Emag - Hardinge ...

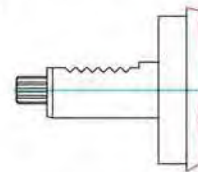


ENTRAINEMENT PAR / ANTRIEB DURCH / DRIVEN BY :

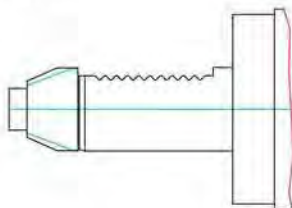
TOURNEVIS / SCHRAUBENZIEHER / SCREW DRIVER :
DIN 1809



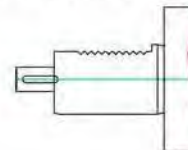
ARBRE CANNELE / KEILWELLE / GROOVED SHAFT :
DIN 5480 / DIN 5482



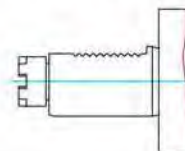
ROUE DENTEE CONIQUE / KONISCHES ZAHNRAD
BEVEL WHEEL GEAR :



ARBRE CLAVETE / WELLE MIT NUT
SHAFT WITH KEY :



CRABOT / KLAUE / DRIVING DOG :



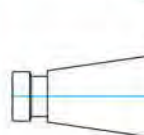
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TECHNICAL INFORMATION**

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USA internet : www.pibomulti-na.com mail : info@pibomulti-na.com

A / Y : TYPE DE CONE
A / Y : STEILKEGEL
A / Y : SHANK

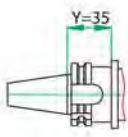
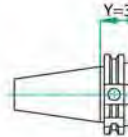


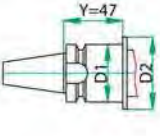
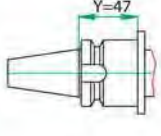
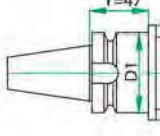
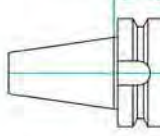
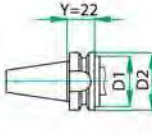
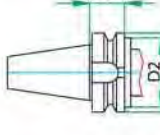
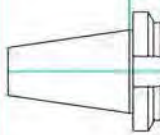
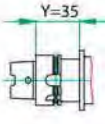
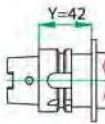
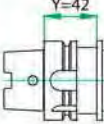
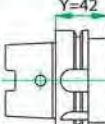
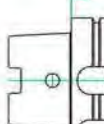
CHANGEMENT MANUEL
MANUELLER WECHSEL
MANUAL TOOL CHANGE

 ISO 30 DIN 2080	 ISO 40 DIN 2080	 ISO 45 DIN 2080	 ISO 50 DIN 2080 NMBT 50
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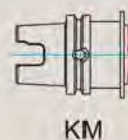
A / Y : TYPE DE CONE
A / Y : STEILKEGEL
A / Y : SHANK

CHANGEMENT AUTOMATIQUE
AUTOMATISCHER WECHSEL
AUTOMATIC TOOL CHANGE

EXECUTION STANDARD / STANDARD AUSFÜHRUNG / STANDARD FABRICATION

 ISO 30 DIN 69871-A	 ISO 40 DIN 69871-A CAT 40 CAT 40 - 5/8" - 11 UNC	 ISO 45 DIN 69871-A CAT 45	 ISO 50 DIN 69871-A CAT 50 CAT 50 - 1" - 8 UNC
 BT 30 D2 > D1	 BT 35	 BT 40 D2 > D1	 BT 45
 BT 30 D2 < D1	 BT 40 D2 < D1	 BT 50 D2 < D1	
 HSK 40-A	 HSK 50-A	 HSK 63-A	 HSK 80-A
		 HSK 100-A	

EXECUTION SPECIALE SUR DEMANDE
SPEZIALAUSFÜHRUNG AUF AUFRAGE
SPECIAL FABRICATION ON REQUEST



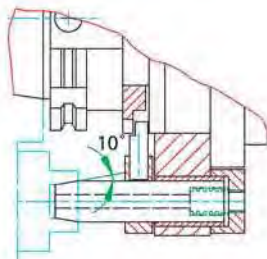
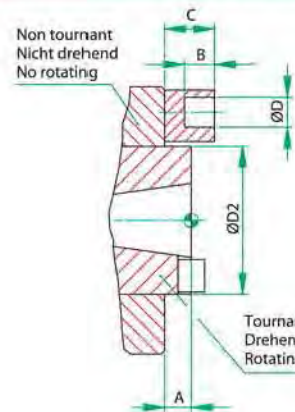
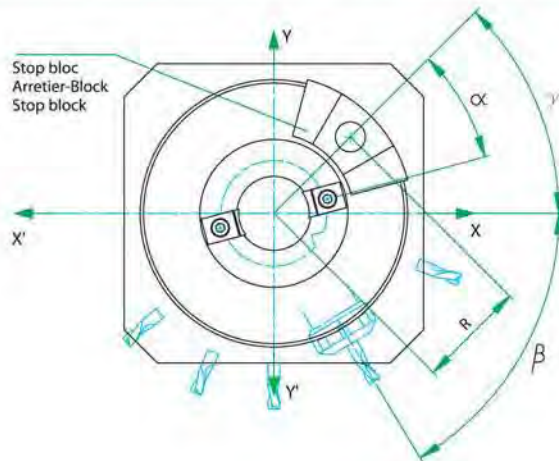
ETC ...

SUR DEMANDE
AUF ANFRAGE
ON REQUEST

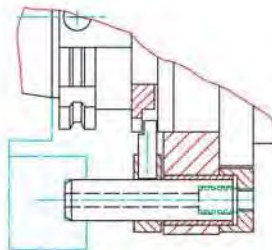
INDEXION - INDEXIERUNG - LOCATION DEVICE

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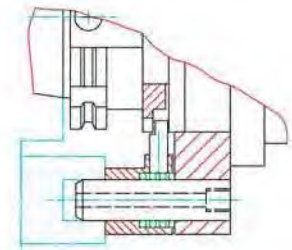
	Conditions requises pour une indexion	Benötigte Details für eine Indexierung	Location device requirements
ØD	Ø du doigt d'indexion	Ø des Positionierungsstiftes	Ø of the location pin
D2	Ø du nez de broche (partie tournante)	Ø der Spindelnase (drehend)	Ø of the spindle nose (rotating)
R	Rayon du doigt d'indexion	Radius des Positionierungsstiftes	Radius of the location pin
A	Distance \oplus - face d'appui	Distanz \oplus - Auflagefläche	Distance \oplus - Orientation location face
B	Extrémité du doigt d'indexion	Stirnseite des Positionierungsstiftes	Front of location pin
C	Epaisseur du stop bloc	Höhe des Arretier-Blocks	Thickness of stop block
α	Angle entre taquets et indexion	Winkel zw. Mitnehmer und Indexierung	Angle between drivers and location device
β	Angle entre axe X et sortie de broche	Winkel zw. X-Achse und Spindelausgang	Angle between X-axis and spindle output
θ	Angle entre l'axe X et le stop bloc	Winkel zw. X-Achse und Arretier-Block	Angle between X-axis and stop block



TYPE A Goupille cônica 10° mobile
 TYP A 10° Kon. Beweglicher Stift
 TYPE 10° Conical moving pin

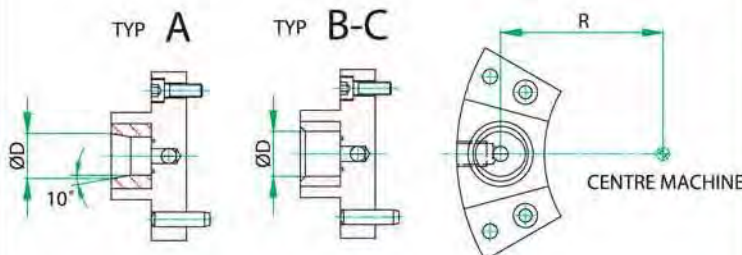



TYPE B Goupille cylindrique mobile
 TYP B Zyl. Beweglicher Stift
 TYPE Cylindrical moving pin



TYPE C Goupille cylindrique fixe
 TYP C Fester Stift, Zyl.
 TYPE Cylindrical fixed pin

STOP BLOC / ARRETIER-BLOCK / STOP BLOCK

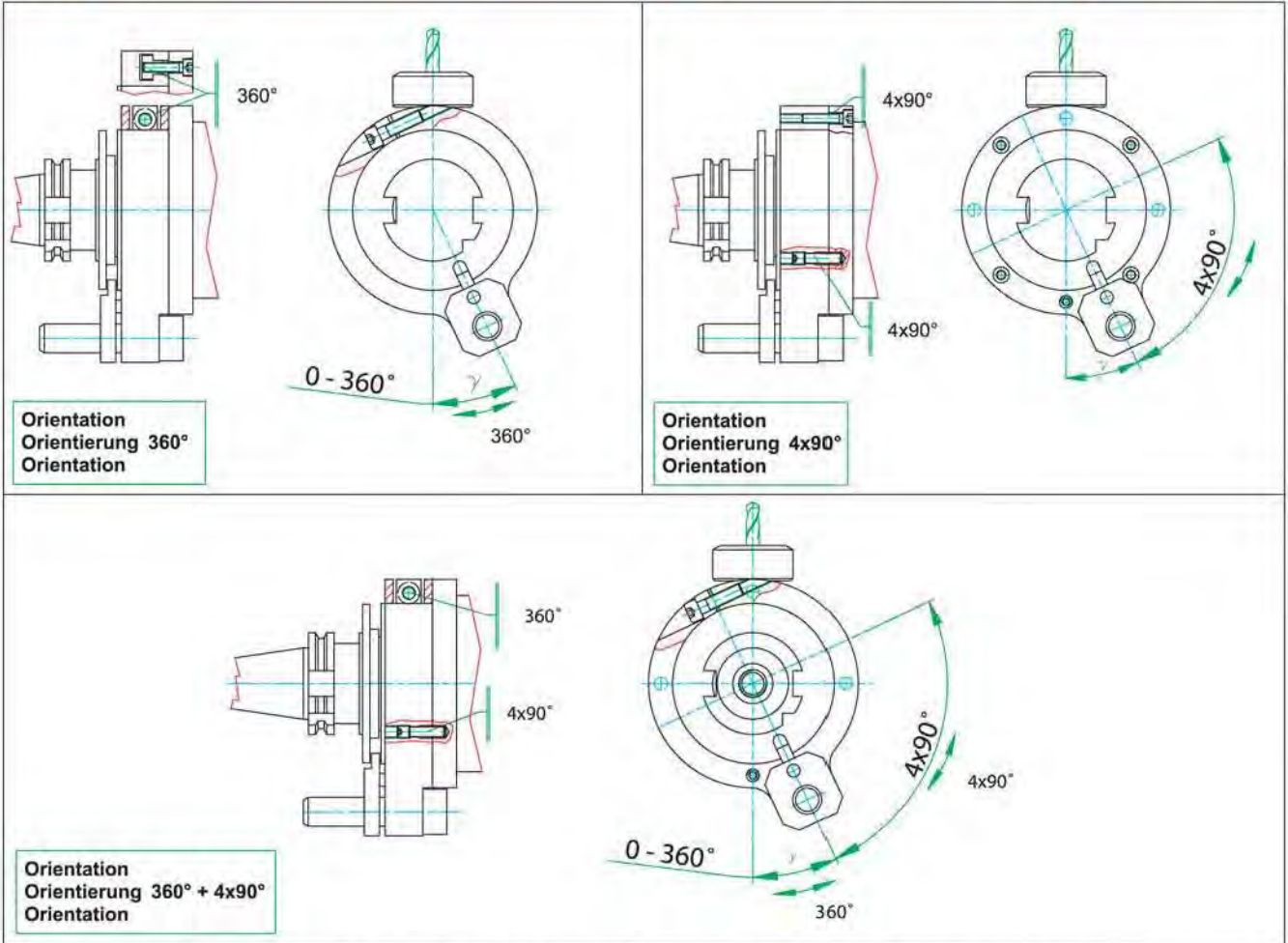


ISO  HSK	R	ØD	REF.
30 / HSK 40-50	55	Ø 15 G6	076-05-206-20 (Typ C)
40 / HSK 63	65 ou 80	Ø 18 G6	076-05-206-10 (Typ C)
		Ø 18 G6	076-05-206-30 (Typ A) 076-05-206-10 (Typ B-C)
50 / HSK 80-100	80 ou 100 ou 110	Ø 18 G6 ou	076-05-206-30 (Typ A) 076-05-206-10 (Typ B-C)
		Ø 28	175-265-35-00 (Typ A)

ORIENTATION - ORIENTIERUNG - ORIENTATION

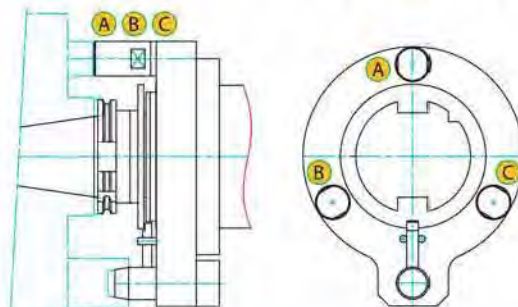
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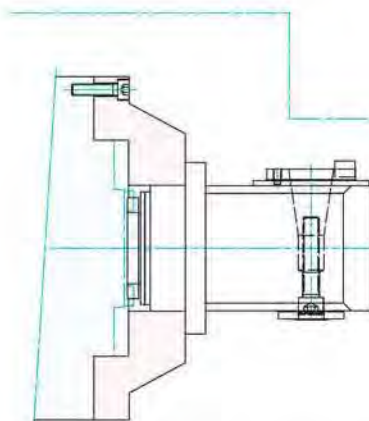


TRANSMISSION DE GRANDE PUISSANCE ET RIGIDITE STABILITÄT UND UEBERTRAGUNG GROSSER KRÄFTE HIGH POWER TRANSMISSION AND RIGIDITY

INDEXION AVEC APPUIS
INDEXIERUNG MIT ABSTUETZUNG
LOCATION DEVICE WITH SUPPORTS



3 OU 4 APPUIS SELON LA MACHINE
3 ODER 4 AUFLAGEFLÄCHEN, JE NACH MASCHINE
3 OR 4 SUPPORTS RELATED TO THE MACHINE



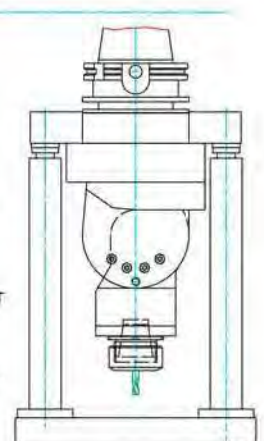
FLASQUE
FLANSCH
FLANGE

PICK-UP STATION

EN CAS DE PROBLEME DE POIDS
LA STATION PICK UP EST UNE BONNE
ALTERNATIVE AU CHANGEMENT
SEMI - AUTOMATIQUE

A PICK-UP STATION IS A GOOD
ALTERNATIVE WHEN THE TOOL WEIGHT
OR SIZE EXCEEDS THE CAPABILITY OF
THE AUTOMATIC TOOL CHANGER

IM FALLE VON GEWICHTSPROBLEMEN,
IST DIE PICK-UP - STATION EINE
GUTE ALTERNATIVE ZUM
HALBAUTOMATISCHEN WECHSEL



SOMMAIRE - ZUSAMMENFASSUNG - SUMMARY

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Multiplicateurs de vitesse pour centre d'usinage	44
Schnellaufspindeln für Bearbeitungszentren	
Spindle speeders for machining centre	
Multiplicateur à grand rendement et de grande puissance	45
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Speeders for high productivity and big power	
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Spindle speeders for turning machines	
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Technical information	



FX 300



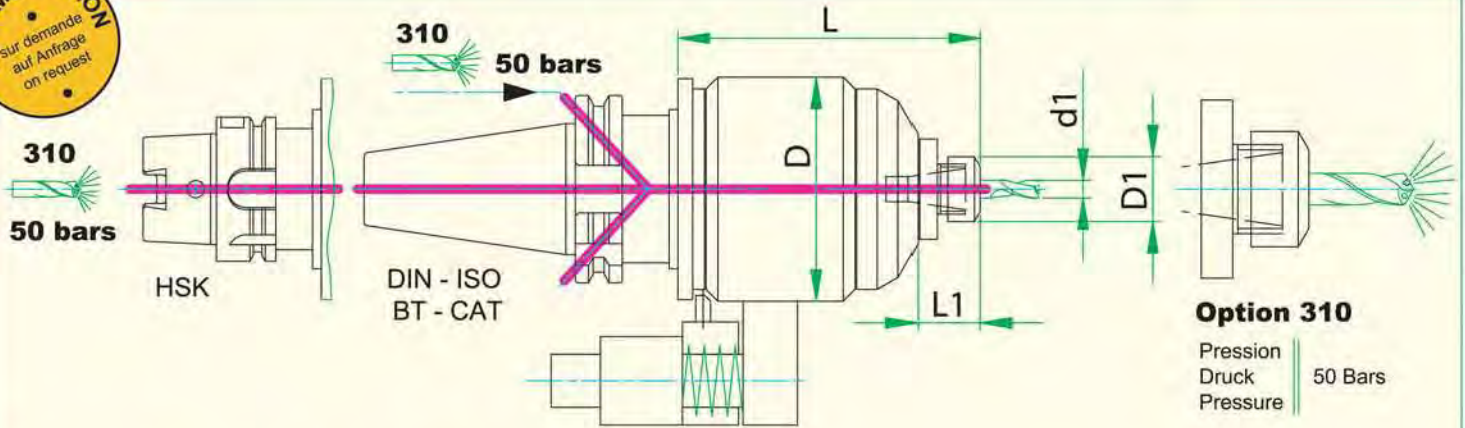
50'000 rpm

Multiplicateur de vitesse pour centre d'usinage
Schnellaufspindeln für Bearbeitungszentren
Spindle speeders for machining centre

50'000 rpm

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DOCUMENTATION
sur demande
auf Anfrage
on request



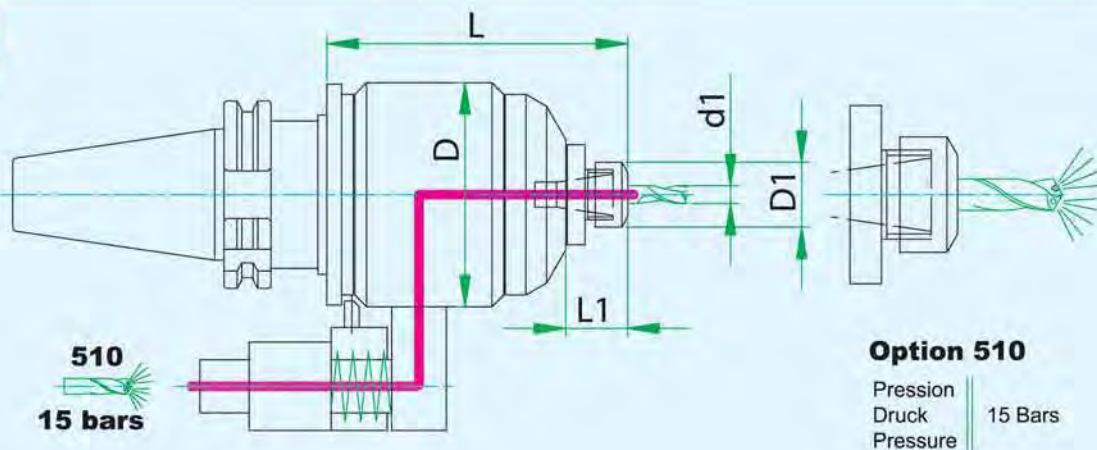
Option 310
Pression | 50 Bars
Druck |
Pressure |

■ :standard - Standard - standard ▲ :sur demande - auf Anfrage - on request

Type	Caractéristiques / Angaben Features		Arrosage Kühlmittel Coolant n max	Pince Zange Collet	Dimensions					DIN - ISO - BT - CAT						HSK							
	n	n max			kW	Nm	d1	D	D1	L	L1	kg	30	35	40	45	50	60	32	40	63	80	100
X635	1+5	25'000	30'000	1.7	7	-	ER11	0.5 - 7	63	19	99	23	2	■	■	▲		■	■				
X766	1+6	25'000	30'000	2.8	8	25'000	ETS14	0.5 - 8	76	22	102	21	3.1	▲	▲	■	■			■			
X9810	1+10	36'000	40'000	2	5	36'000	ETS14	0.5 - 8	98	22	115	21	5		▲	■	■			■	■	■	■
X9810-50	1+10	44'000	50'000	2	5	44'000	ETS14	0.5 - 8	98	22	115	21	5		▲	■	■			■	■	■	■
X765	1+5	18'000	22'000	3.5	12	18'000	ER16	0.5 - 10	76	32	111	30	3.5	▲	▲	■	■						
X986	1+6	16'000	20'000	4.5	18	16'000	ER20	1 - 13	98	35	124	32	5.5		■	■	■			■	■	■	■
X1055	1+5	14'000	17'000	6.4	29	13'000	ER25	1 - 16	105	42	137	35	6.5		■	■				■	■		
X1057	1+7	15'000	18'000	4	5.7	15'000	ER20	1 - 13	105	35	122	32	5.2		■	■							
X1205	1+5	12'000	15'000	7	34	12'000	ER32	2 - 20	120	50	141	38	10.5			■	■					■	
X1505	1+5	10'000	12'000	8	39	10'000	ER50	4 - 34	150	78	177	51	15			▲	■	■				■	
XM1506	1+6	10'000	12'000	8	24	-	Weldon 25	10 - 40	150	60	264	35	-			■	■						
X1905	1+5	8'000	10'000	10	10	-	OZ1838	10 - 40	190	-	225	-	29			■	■						

Données techniques voir page 47

DOCUMENTATION
sur demande
auf Anfrage
on request



Option 510
Pression | 15 Bars
Druck |
Pressure |

■ :standard - Standard - standard ▲ :sur demande - auf Anfrage - on request

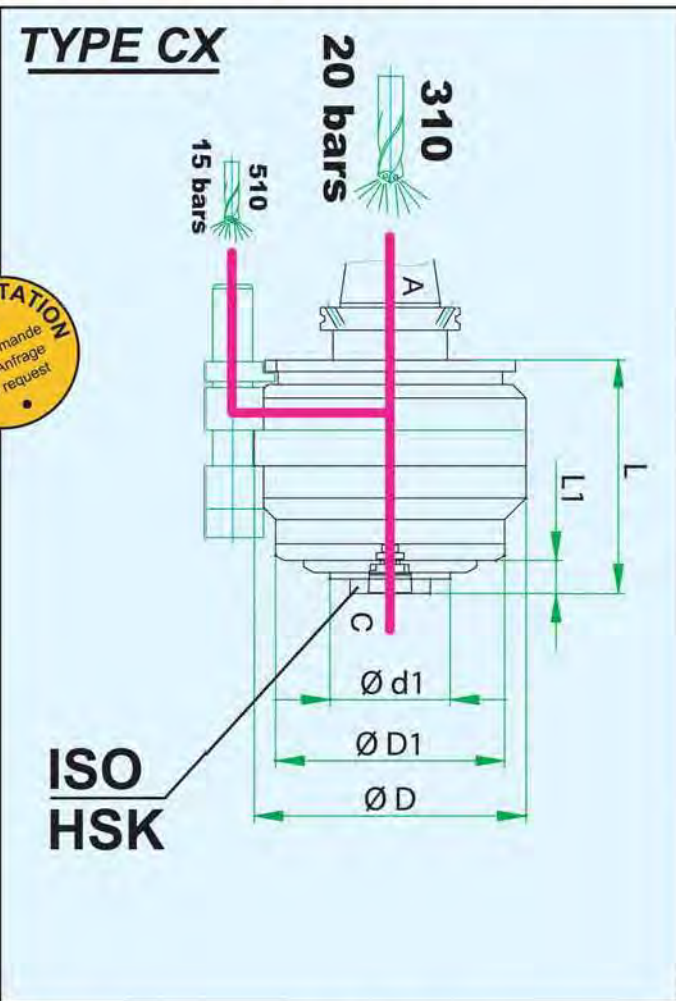
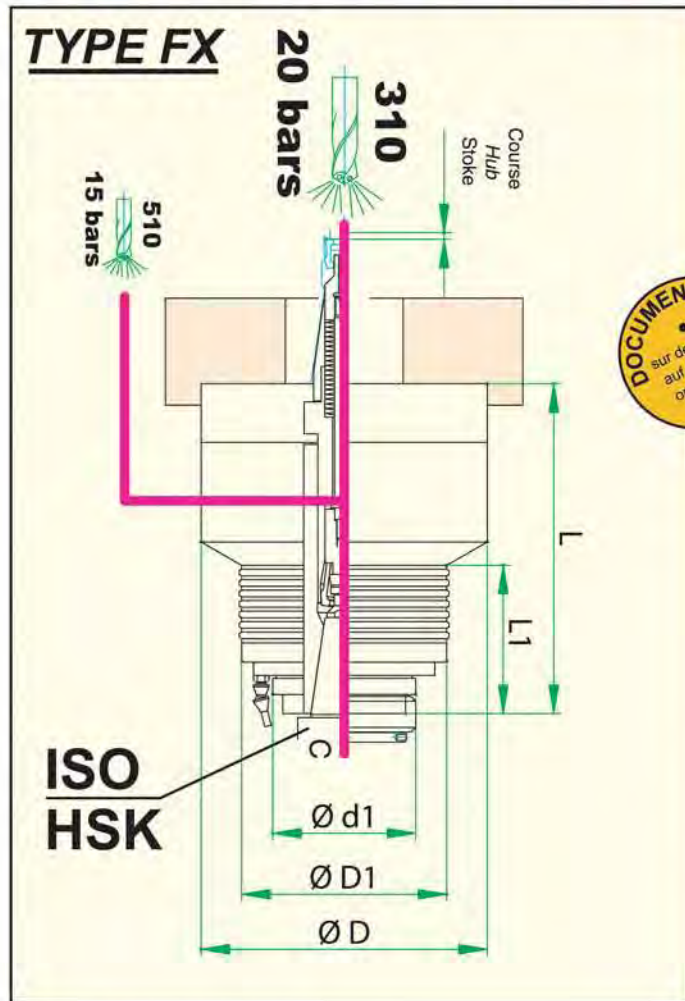
Type	Caractéristiques / Angaben Features		Pince Zange Collet	Dimensions					DIN - ISO - BT - CAT						
	n	n max		kW	Nm	d1	D	D1	L	L1	kg	40	45	50	
076-5-510	1+5	16'000	18'000	3	5.6	ER16	0.5 - 10	76	32	116	28	3	■	■	
120-6-510	1+6	10'000	12'000	6	12	ER25	1 - 16	120	42	175	37	9	■	■	■
150-6-510	1+6	8'000	11'000	8	20	OZ1837	5 - 32	150	78	237	51	20			■

Données techniques voir page 47

Multiplicateur à grand rendement et de grande puissance
Schnellaufspindeln für hohe Produktivität und grosser Leistung
Speeders for high productivity and big power

30 kW

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Caractéristiques / Angaben Features						Dimensions						
Type	n	n max.	kW	Nm	C	d1	D	D1	L	L1	kg	
FX190-05	1+5	10'000	12'000	10	130	ISO30/HSK50	121	190	150	210	130	30
FX210-04	1+4	8'000	10'000	12	260	ISO40/HSK63	142	210	185	240	138	45
FX300-04	1+4	6'000	8'000	20	405	ISO50/HSK100	150	300	220	346	156	110
FX375-06	1+6	4'000	5'000	30	830	ISO50/HSK100	180	375	250	385	129	190

Données techniques voir page 47

■ : standard - Standard - standard ▲ : sur demande - auf Anfrage - on request

Caractéristiques / Angaben Features						Dimensions					A ISO - BT - CAT		
Type	n	n max.	kW	Nm	C	d1	D	D1	L	L1	kg	50	60
CX1905	1+5	8'000	10'000	10	190	ISO30/HSK50	121	190	160	230	60	■	■
CX2104	1+4	8'000	10'000	12	260	ISO40/HSK63	150	210	186	240	80	■	■
CX3504	1+4	4'000	5'000	30	1000	ISO50/HSK100	190	350	290	400	197	■	■

Données techniques voir page 47

Option 310

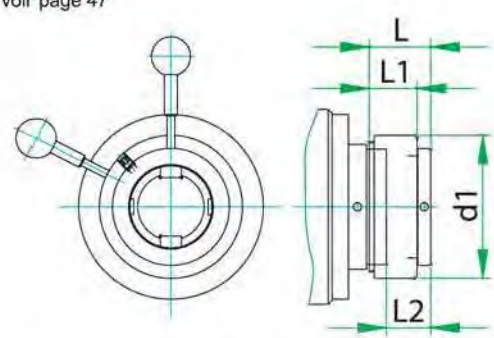
Pression / Druck / Pressure 20 bars
Arrosage central avec entrée centrale.
Innere Kühlmittelzufuhr mit Eintritt durch das Zentrum.
Thru coolant with center input.

Option 510

Pression / Druck / Pressure 15 bars
Arrosage central avec entrée latérale.
Innere Kühlmittelzufuhr mit seitlichem Eintritt.
Thru coolant with side input.

**Ecrou de serrage rapide Pibomulti
Schnellwechsellmutter Pibomulti
Pibomulti quick change nut**

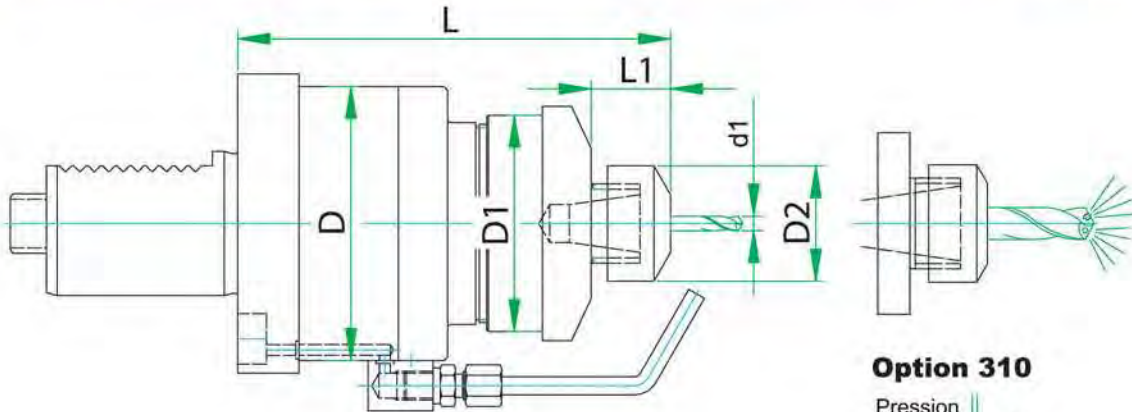
Type	Cône outils	d1	L	L1	L2
SER4001-000	ISO 40 DIN 2080	110	43.5	33	28.5
SER4002-000	ISO 40 DIN 69871-A ou CAT 40	110	43.5	33	28.5
SER4004-000	BT 40	110	47	37	32
SER5001-000	ISO 50 DIN 2080	150	48	37.5	30
SER5002-000	ISO 50 DIN 69871-A ou CAT 50	150	48	37.5	30
SER5004-000	BT 50	150	56.5	46	38.5



Multiplicateur de vitesse pour tour Schnellaufspindeln für Drehmaschinen Spindle speeders for turning machines

40'000 rpm

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Option 310

Pression |
Druck | 20 Bars
Pressure |

■ :standard - Standard - standard ▲ :sur demande - auf Anfrage - on request

Type	Caractéristiques / Angaben Features		n max.	kW	Nm	Pince Zange Collet	d1	Dimensions				adaptation VDI					Entrainement selon machine Antrieb gem. Maschine Drive as per machine
	1+5	1+10						D	D1	D2	L	L1	20	25	30	40	
X635T	1+5	25'000	30'000	2	7	ESX12	0.5 - 7	63	48	19	98	17	■	■	■	▲	Entrainement selon machine Antrieb gem. Maschine Drive as per machine
X9810T	1+10	36'000	40'000	2	5	ETS14	0.5 - 8	98	51	22	120	15.5	■	■	■	▲	
X765T	1+5	18'000	22'000	4	12	ESX16	0.5 - 10	76	60	32	120	30	■	■	■	■	
X1055T	1+5	8'000	12'000	6.4	29	ESX25	1 - 16	105	90	-	120	10.5	■	■	■	■	
X1205T	1+5	12'000	15'000	7	34	ESX32	2 - 20	120	92	50	175	38	■	■	■	▲	

Sur demande, exécution flasqué et/ou avec arrosage par le centre.
Ausführung mit Flansch und/oder mit Innenkühlung auf Anfrage.
Upon request, flange execution and/or with coolant thru.

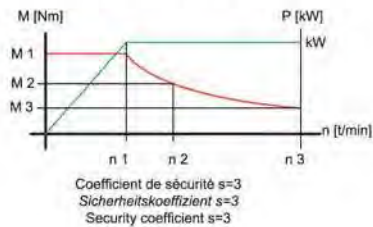


INFORMATIONS TECHNIQUES TECHNISCHE INFORMATIONEN
TECHNICAL INFORMATION

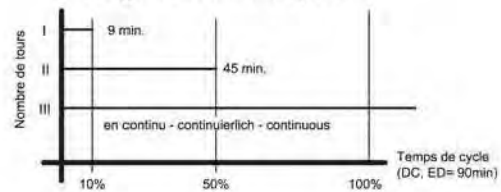
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Graphique de puissance-couple et " n " en continu
Drehmoment und Dauerlaufdiagramm
Power-torque and " n " in continuous diagram

Puissance et couple maxi
Leistung und Drehmoment max
Power and torque max



Temps d'utilisation en fonction de la vitesse
Einsatzdauer in Bezug zur max. Drehzahl
Using time in terms of speed



Type	Couple (Nm)			Nbr. de tours (t/min)			Puissance kW
	M1	M2	M3	n1	n2	n3	
X635	7	1.6	0.54	2'320	10'000	30'000	1.7
X766	8	2.7	0.9	3'340	10'000	30'000	2.8
X9810	5	1	0.5	3'800	20'000	40'000	2
X9810-50	5	1	0.4	3'800	20'000	50'000	2
X765	12	3.3	1.5	2'800	10'000	22'000	3.5
X986	18	4.3	2.1	3'390	10'000	20'000	4.5
X1055	29	6.1	3.6	2'100	10'000	17'000	6.4
X1057	5.7	3.8	2.1	6'700	10'000	18'000	4
X1205	34	6.7	4.4	2'000	10'000	15'000	7
X1505	39	15.3	6.3	2'000	5'000	12'000	8
XM1506	24	15.3	6.4	3'180	5'000	12'000	8
X1905	130	32	9.5	730	3'000	10'000	10
FX190-05 / CX1905	130	32	8	730	3'000	12'000	10
FX210-04 / CX2104	260	38	11.5	440	3'000	10'000	12
FX300-04	405	87	24	471	2'200	8'000	20
CX3504	1'000	280	125	300	1'000	2'300	30
FX375-06	830	130	57	345	2'200	5'000	30
X635T	7	1.9	0.6	2'700	10'000	30'000	2
X9810T	5	0.9	0.5	3'800	20'000	40'000	2
X765T	12	3.8	1.7	3'200	10'000	22'000	4
X1055T	29	7.7	5.1	2'100	8'000	12'000	6.4
X1205T	34	7.6	5	2'250	10'000	15'000	8

Type	Nbr. de tours (t/min)		
	I	II	III
X635	30'000	25'000	20'000
X766	30'000	25'000	20'000
X9810	40'000	36'000	28'800
X9810-50	50'000	44'000	35'200
X765	22'000	18'000	14'400
X986	20'000	16'000	12'800
X1055	17'000	13'000	10'400
X1057	18'000	15'000	12'000
X1205	15'000	12'000	9'600
X1505	12'000	10'000	8'000
XM1506	12'000	10'000	8'000
X1905	10'000	8'000	6'400
FX190-05 / CX1905	12'000	10'000	8'000
FX210-04 / CX2104	10'000	8'000	6'400
FX300-04	8'000	6'000	4'800
CX3504	5'000	4'000	3'200
FX375-06	5'000	4'000	3'200
X635T	30'000	25'000	20'000
X9810T	40'000	36'000	28'800
X765T	22'000	18'000	14'400
X1055T	12'000	8'000	6'400
X1205T	15'000	12'000	9'600



Données techniques
⇐ : entrée - sortie
n : t/min 50% DC
n max. : t/min 10% DC
DC,ED : durée du cycle 90 min

kW : puissance en kW (n)
Nm : Couple Nm (n)
kg : poids en kg

Technische Daten
⇐ : Eingang - Ausgang
n : U/Min 50% DC
n max. : U/Min 10% DC
DC,ED : Zyklusdauer 90 Min

kW : Leistung kW (n)
Nm : Drehmoment Nm (n)
kg : Gewicht in kg

Technical data
⇐ : Input - output
n : rpm 50% DC
n max. : rpm 10% DC
DC,ED : duty cycle 90 Min

kW : power in kW (n)
Nm : torque Nm (n)
kg : weight in kg

Données techniques Technische Daten

Technical data

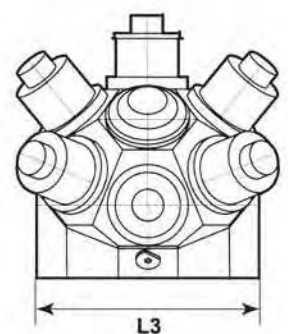
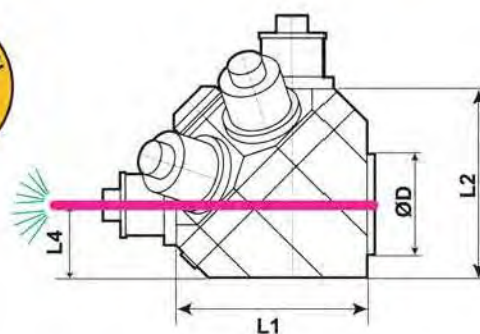
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	TRI 150	TRI 200	TRI 300	TRI 400	TRH 300	TRH 400	TRH 500	TRH 800	TRA 200
NOMBRE DE POSITIONS ANZAHL STATIONEN NUMBER OF STATIONS	2-4-6	2-4-6-8	2-4-6	2-4-6	2-4-6-8	2-4-6-8-12	2-4-6-8	2-4-6-8	2-3-4
PUISSANCE TRANSMISSIBLE ÜBERTRAGBARE LEISTUNG TRANSMITTING POWER	kW max. 3.7	7	12	22	12	22	40	40	7
COUPLE TRANSMISSIBLE DREHMOMENT TRANSMITTING TORQUE	Nm 60	110	250	700	250	700	1700	3000	110
VITESSE DE ROTATION MAX. MAX SPINDEL DREHZAHL MAX ROTATION SPEED	rpm 18'000	16'000	15'000	11'000	15'000	11'000	6'000	4'000	16'000
REPETABILITE DE LA POSITION WIEDERHOLBARKEIT DER SPINDELPOS. REPEAT OF SPINDLE POSITION	$\pm 2''$ (0.0016 mm)	$\pm 2''$ (0.0020 mm)	$\pm 2''$ (0.0025 mm)	$\pm 2''$ (0.003 mm)	$\pm 2''$ (0.0025 mm)	$\pm 2''$ (0.003 mm)	$\pm 2''$ (0.0035 mm)	$\pm 2''$ (0.004 mm)	0.01 mm
PRECISION DE POSITIONNEMENT POSITIONIERGENAUIGKEIT PRECISION OF POSITIONING	$\pm 6''$ (0.005 mm)	$\pm 6''$ (0.006 mm)	$\pm 6''$ (0.007 mm)	$\pm 6''$ (0.010 mm)	$\pm 6''$ (0.007 mm)	$\pm 6''$ (0.01 mm)	$\pm 5''$ (0.01 mm)	$\pm 5''$ (0.0125 mm)	0.01 mm
TEMPS D'INDEXION 1/6 DE TOUR INDEXIERUNGSZEIT 1/6 DER DREHUNG INDEXING TIME 1/6 OF ROTATION	s. 0.6	0.8	1	1.5	1	1.5	2.5	2.5	0.8
ENCOMBREMENT PLATZBEDARF DIMENSION	L1 (mm) 160 L2 (mm) 160 L3 (mm) 170 L4 (mm) 75 ØD (mm) 85	210 210 220 100 100	270 270 290 125 135	390 390 420 180 200	280 280 340 105 135	375 375 440 145 200	505 505 570 220 270	740 740 820 320 300	240 290 370 64 -
POIDS SANS OUTILLAGE GEWICHT OHNE WERKZEUG WEIGHT WITHOUT TOOL	kg 30	55	100	350	100	350	600	2000	100
ENTREE D'ARROSAGE PAR LE CENTRE INNERE KÜHLMITTELZUFUHR COOLANT THROUGH	bars 50 (option 100)	50 (option 100)	50 (option 100)	50 (option 100)	50 (option 100)	50 (option 100)	50	50	50 (option 100)
PRESSION D'HUILE POUR INDEXION OELDRUCK FÜR REVOLVERINDEXIERUNG OIL PRESSURE FOR TURRET INDEX	bars 20 à 50	20 à 50	20 à 50	20 à 50	20 à 50	20 à 30	20 à 30	20 à 30	20 à 50



TRH 500

 HSK 100
40 KW


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Module d'usinage flexible
Das flexible Bearbeitungsmodul
The flexible machining module



TRH 806



TRH 404

4 Multibroches / **184 broches**
4 Mehrspindelköpfe / **184 Spindeln**
4 Multispindle Heads / **184 Spindles**

Maîtrise global de l'usinage par l'apport d'accessoires PIBOMULTI
Durch PIBOMULTI-Zubehör beherrschen Sie alle Bearbeitungsaufgaben
PIBOMULTI accessories allow total control of the design and manufacture process

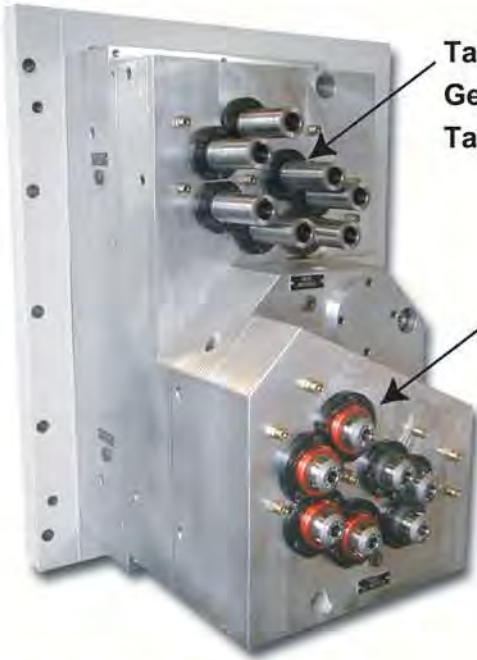


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 Taraudage
Gewindeschneiden
Tapping

 Perçage
Bohren
Drilling

 Fraîsage, perçage et taraudage
sans changer d'outil

 Fräsen, Bohren und Gewindeschneiden
ohne das Werkzeug zu wechseln

 milling, drilling and tapping
without changing the tool

 Entraxes réduits (dès 4.5 mm)
Vitesse de rotation jusqu'à 40.000 min-1

 Geringer Achsabstand (ab 4.5 mm)
Drehzahlen bis 40.000 min-1

 Small spindle axis distance (from 4.5 mm)
Revolution up to 40'000 min-1

 De l'horlogerie au moteur de bateau
Von der Uhrenindustrie bis zum Schiffsmotor
From watchmaking to shipbuilding

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Tête de taraudage à patronne
Gewindeschneidkopf mit Leitpatrone
Tapping head with lead screw



Différents pas dans la même opération
Verschiedene Steigung in der gleichen Operation
With different pitches in the same operation

Avec contrôle électrique
Mit elektrischer Kontrolle
With electrical control



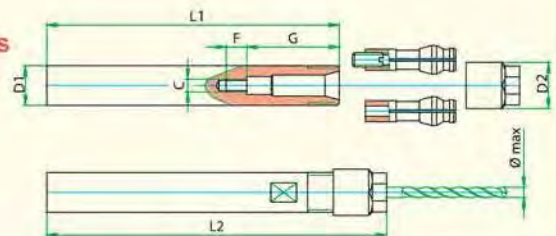
Têtes à broches alternées **Köpfe mit abwechselnden Spindeln**
Multi heads with alternating spindles



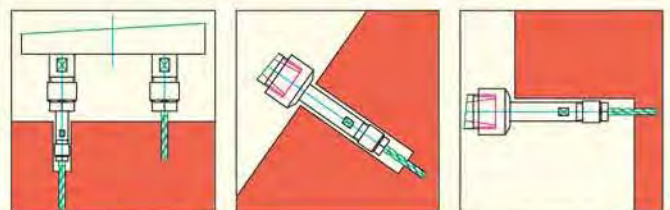
3 broches fixes / 2 mobiles
3 fixe Spindeln, 2 Vorschübe Spindeln
3 fixed spindles, 2 stroke spindles



Rallonges de broches miniatures
Miniaturspindelverlängerungen
Minispindle extensions



Type	D1	D2	L1	L2	G	F	C	Ø max	Pince Spannzange Collet	Ecrou Mutter Nut	SW
04200	5	5	60	63	9	--	--	2	00403A	00402A	SW4 SW4
05200	6	6.35	80	83.5	18	--	--	2.2	0503	00502	SW5 SW6
06200	6	8.5	80	84.5	23	6	M3	3	0603	00602	SW5 SW7
07200	8	9.5	100	105	23	6	M3	3.5	0703	00702	SW7 SW8
08200	8	10.5	100	105	25	8	M4	4.3	0803	00802	SW7 SW9
10200	10	13	100	106	24.5	8	M4	5.3	1003	01002	SW9 SW11
12200	12	15.5	120	126.5	24.5	15	M5	6.5	1203	01202	SW11 SW13
15200	16	19	120	127.5	24.5	20	M6	8.5	1502	01502	SW13 SW17





Moyens de production

Notre production est assurée par nous même à 95 %, seuls les traitements thermiques et les travaux spécifiques sont réalisés en externe.

Ceci nous donne une grande souplesse de travail et d'organisation et nous permet d'optimiser les délais de fabrication et les impératifs de nos clients.

Le parc de machine est très important, moderne et de première qualité afin d'assurer les charges de production ainsi que la précision exigée.

Un personnel très qualifié à la hauteur de notre réputation, un savoir-faire d'horloger au service de la mécanique de haute précision nous permet de satisfaire pleinement aux sévères exigences de notre clientèle mondiale, et fait de PIBOMULTI un partenaire fiable et compétent dans le domaine de la haute production, principalement dans l'industrie automobile.



Betriebsmittel

Aufgrund der sehr hohen Fertigungstiefe (ca. 95%, ausgenommen Wärmebehandlung) sind wir in der Lage, schnell und flexibel auf Kundenwünsche zu reagieren und Fabrikationsabläufe zu optimieren.

Unser umfangreicher und modernster Maschinenpark ermöglicht es uns, die hohen Qualitätsanforderungen unserer Kunden zu erfüllen.

Dies in Verbindung mit unserem qualifizierten Personal, ausgestattet mit "Uhrmacherwissen" und Erfahrung in der Hochpräzisionsmechanik, sind wir jetzt und in der Zukunft für unsere Kundschaft ein zuverlässiger und kompetenter Partner.



Physical Plant and Equipment

Ninety-five percent of the manufacturing processes necessary to produce PIBOMULTI products is provided in-house.

Only heat-treating and other specialized items such as surface treatments are outsourced.

Large industrial groups or small shops - all our customers have remained loyal to PIBOMULTI over the years, and have come to rely upon the quality, delivery and service that are the hallmarks of our company.



Works 1 : 3000 m2	Administration & assembly Dept.	120 employee
Works 2 : 4500 m2	Technical office, sales and production	
Construction office	CAD	Autocad : 13 stations / Solidworks : 6 stations
Computer	GPAO	Prodstar II : 12 stations

Boring machines

7 SIP / 3 DIXI

Machining centres (CNC 4 axes)

1 DIXI in palettisation
1 OKUMA 6 palettes - 1 MAZAK

Machining centre (CNC 5 axes)

REIDEN 3000 x 1500 x 1200

Centres of vertical manufacturing (3 axes) CNC

4 MIKRON

CNC Turning Centres (5 axes)

1 OKUMA MACTURN 50 - 72 tools
1 MAZAK 300 - 2 spindles 40 tools
1 MAZAK 200 - 40 tools

CNC Turning Centres Motorized tools

TRAUB - NAKAMURA - OKUMA - CINCINNATI
10 machines

Tour Teach in

GILDMEISTER - CAZENEUVE - HARRISON
7 machines

CNC grinding inside - outside

TSCHUDIN - KELLENBERG
STUDER - VOUMARD 150 CNC

Conventional grinding inside - outside

8 machines

Thread grinding

RHEISAUHER

Cutting gearings CNC

PFAUTER GLEASON

3D CMM

2 DEA SCIROCCO 900 x 1000 x 1500

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