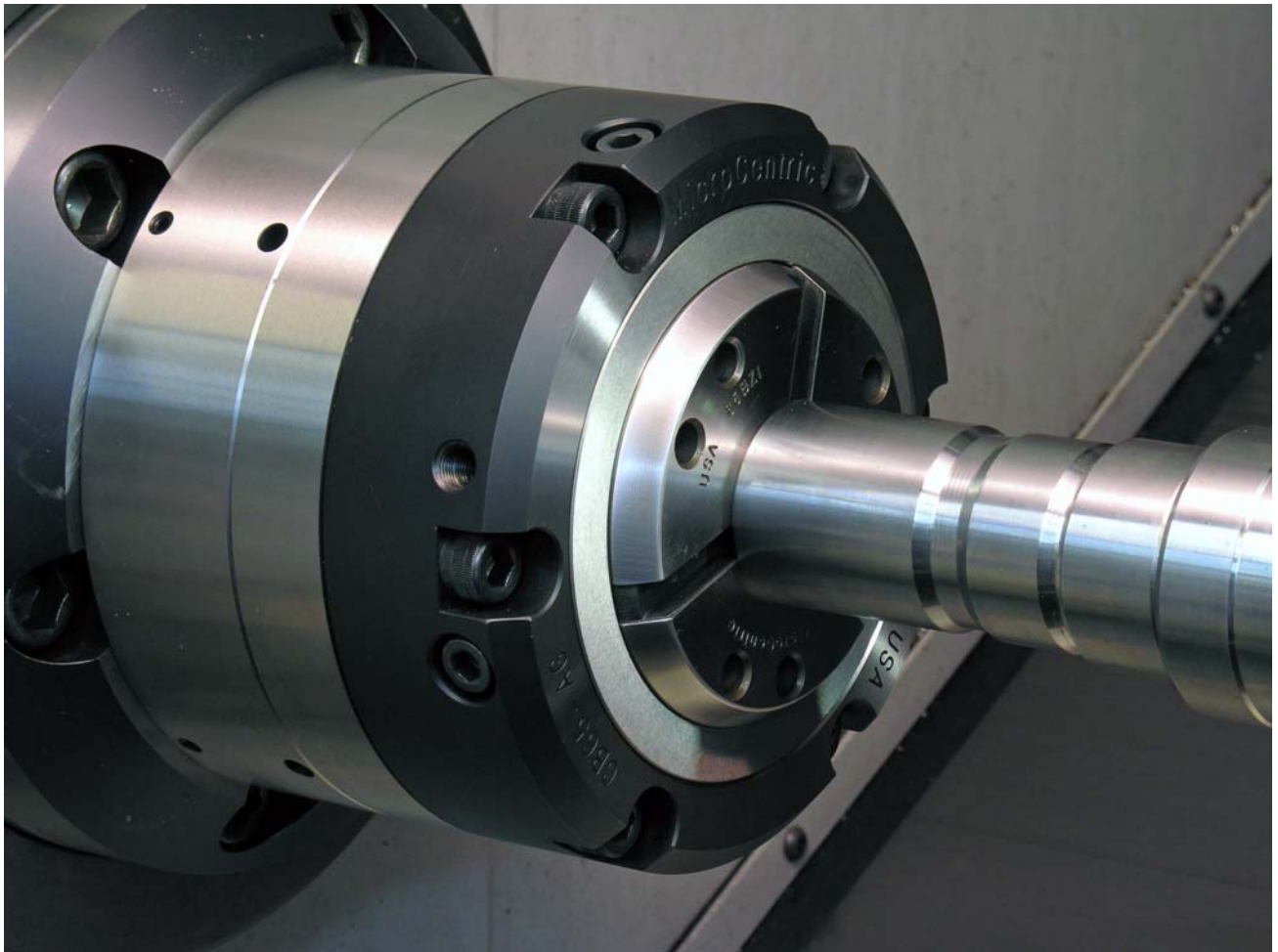
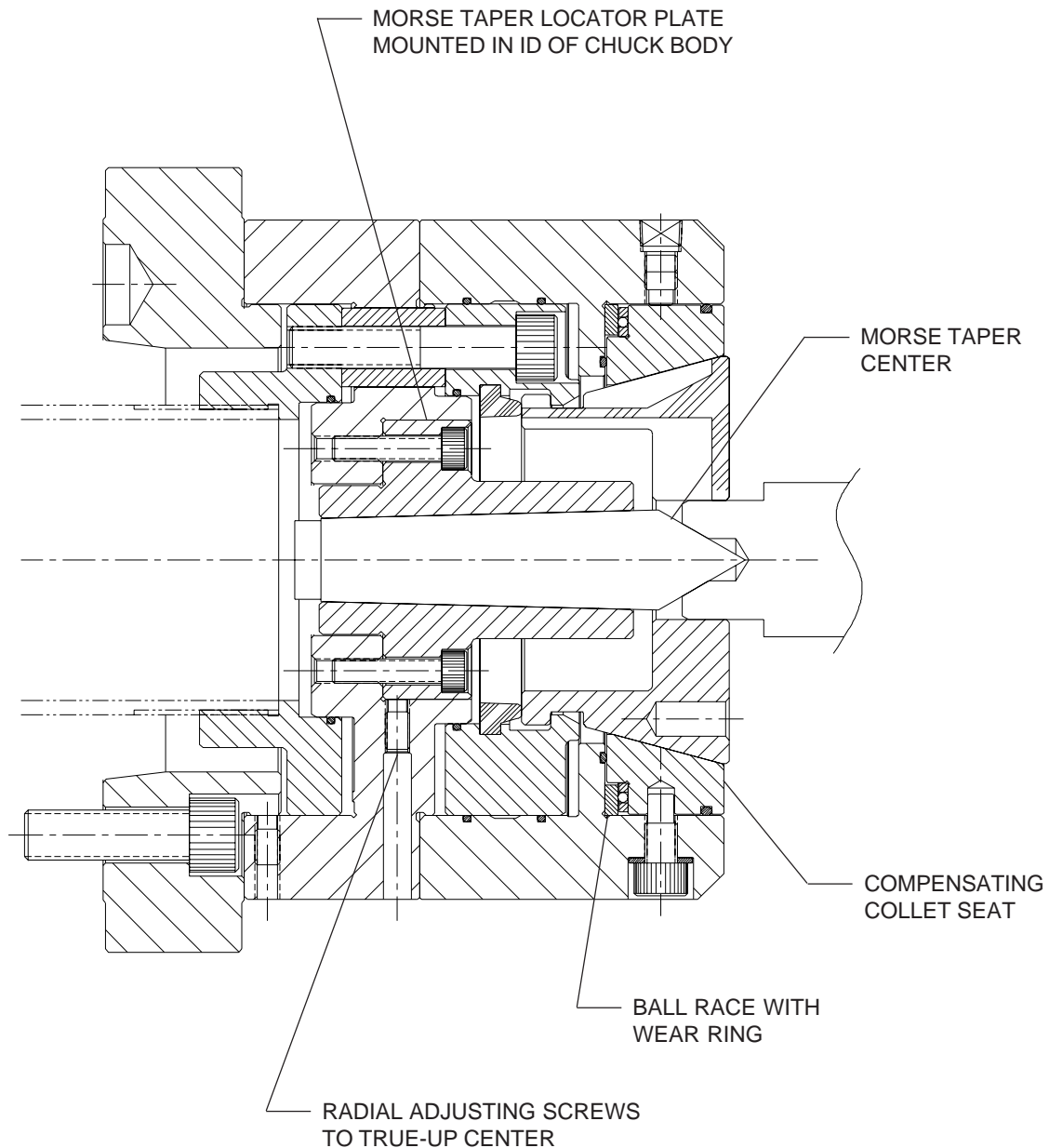


Collet Chucks for Shaft Applications



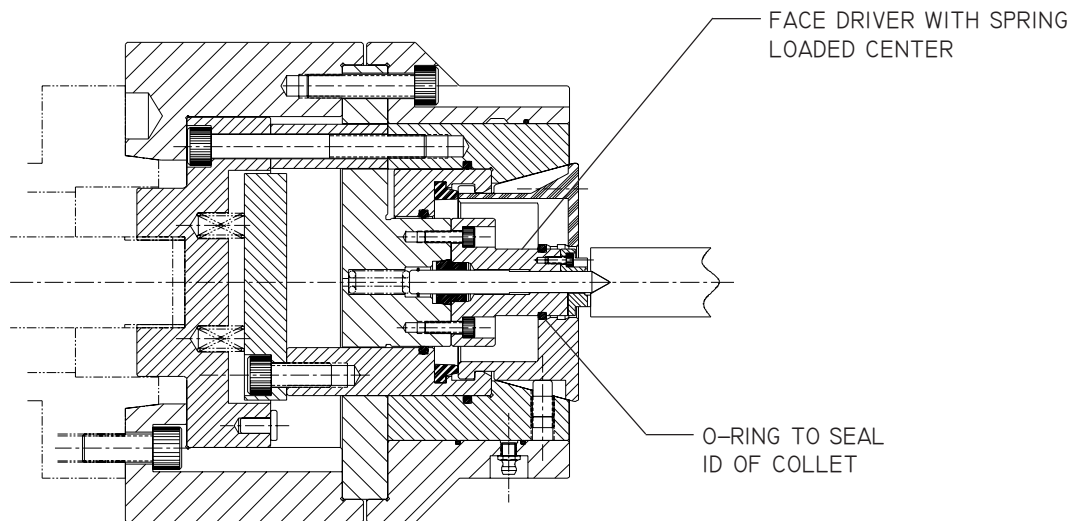
Compensating Collet Chucks

MicroCentric Compensating Collet Chucks feature a floating collet seat that compensates up to .020" (0.5mm). A center or other part locator is mounted to the locator plate in the ID of the chuck body. Radial adjusting screws on the OD of the chuck allow the locator plate to be trued-up to the machine center line.

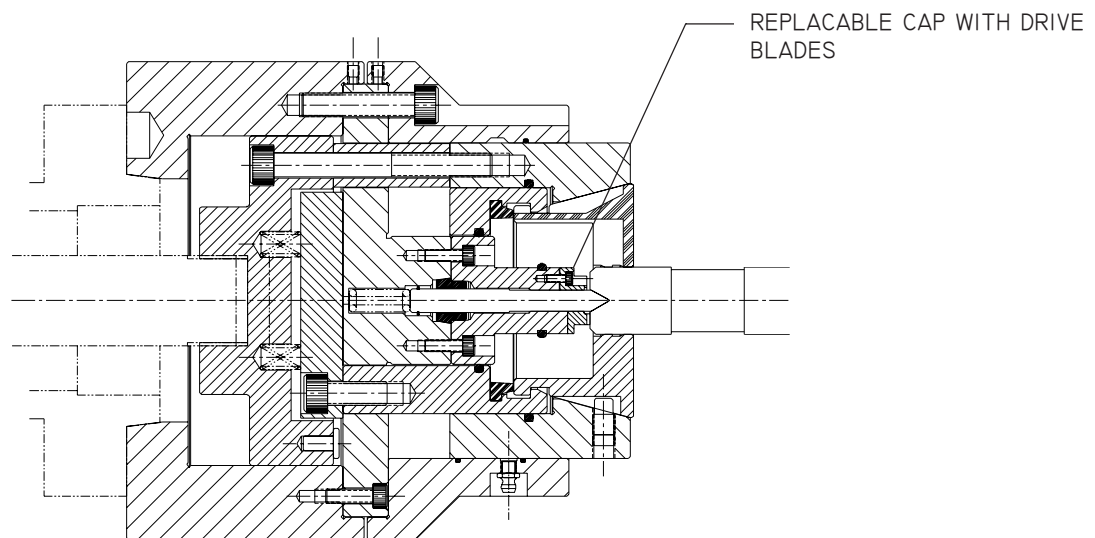


Retractable Collet Chucks

Machine shafts complete with MicroCentric's retractable collet chuck. A face driver mounted in the ID of the chuck drives the shaft to turn a clamping diameter on the OD of the shaft. When the chuck is actuated the collet moves forward to clamp the turned diameter enabling the remaining machining operations to be completed while the shaft is securely clamped.



COLLET RETRACTED



COLLET CLAMPING SHAFT



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